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**IMPORTANT**  
File in your  
maintenance  
records

**stryker<sup>®</sup>**  
**Medical**

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**916 Gurney**

**920/921 Instacare<sup>®</sup> Stretcher**

**930/931 Constacare<sup>®</sup> Stretcher**

**935 Surgicare<sup>®</sup> Stretcher**

**936 Surgicare<sup>®</sup> Transport Stretcher**

**937 Surgicare<sup>®</sup> Transport Stretcher**

**960 SurgiBed<sup>®</sup>**

**962 Taper Head SurgiBed<sup>®</sup>**

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## **MAINTENANCE MANUAL**

**For Parts or Technical Assistance:**  
**1-800-327-0770**

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# Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. **DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN.** Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect on fabrics WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.\*

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

## NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

## REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

# Service Information

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## CHECKLIST

- All fasteners secure (reference all assembly prints)
- Siderails move and latch properly (page 94–97)
- All casters lock with brake pedal engaged
- Brake cam pads not worn. (Replace, if necessary)
- Steer function working properly
- All casters secure and working properly
- Body restraints working properly
- Oxygen bottle holder intact and operating properly (page 100–102)
- I.V. Pole intact and operating properly (page 105–104)
- Fowler operates and latches properly
- Trendelenberg/Reverse Trendelenberg operating properly
- No rips or cracks in mattress cover
- Ground chain intact
- No leaks at hydraulic connections
- Hydraulic jacks holding properly (page 5)
- Hydraulic drop rate set properly
- Hydraulic oil level sufficient (page 5)
- Lubricate where required

Serial No. \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Completed By: \_\_\_\_\_

Date: \_\_\_\_\_

# Service Information

## HYDRAULIC SYSTEM TROUBLESHOOTING

PROBLEM/SYMPTOM	POSSIBLE CAUSE	SOLUTION
Jack will not raise to full height.	Reservoir low on hydraulic fluid.	Add hydraulic fluid (see page 6).
One end of stretcher rises much slower than the other end.	Air in pump piston. Reservoir low on hydraulic fluid.	Prime pump (see below). Add hydraulic fluid (see page 6).
Jack will not pump up.	Lever assembly is in contact with valve stem on manifold assembly.  Air in pump piston. Defective jack.	Adjust length of control rod so there is a slight gap between lever and valve stem. Prime pump (see page 6). Replace jack.
Jack will not hold in raised position.	Lever assembly is in contact with valve stem on manifold assembly.  Defective valve.   Defective jack.   Internal leakage of oil past valve or seal.	Adjust length of control rod so there is a slight gap between lever and valve stem. Fully elevate jack. Close needle valve by turning clockwise. If jack no longer sinks, needle valve is defective. Replace needle valve (part # 962-1-152). Fully elevate jack. Close needle valve by turning clockwise. If jack continues to sink, jack is defective. Replace jack. Ensure all valves are fully closed by depressing and releasing appropriate pedal. Assure there is a slight gap between the lever assembly and the valve stem. Close the needle valve completely. If the jack holds, the leakage is in the release valve and the valve should be replaced.
Jack will not lower.	Valve support is loose and out of position.	Reposition valve support and tighten screws.

Contact Stryker technical support at 1-800-327-0770 for further assistance.

# Service Information

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## CHECKING HYDRAULIC FLUID LEVEL

1. Lower jack completely.
2. Remove fill plug on side of jack.
3. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020-70-475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

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## CAUTION

Use of other types of oil may damage hydraulic units.

## PRIMING PUMP

1. Remove pump link and remove spring.

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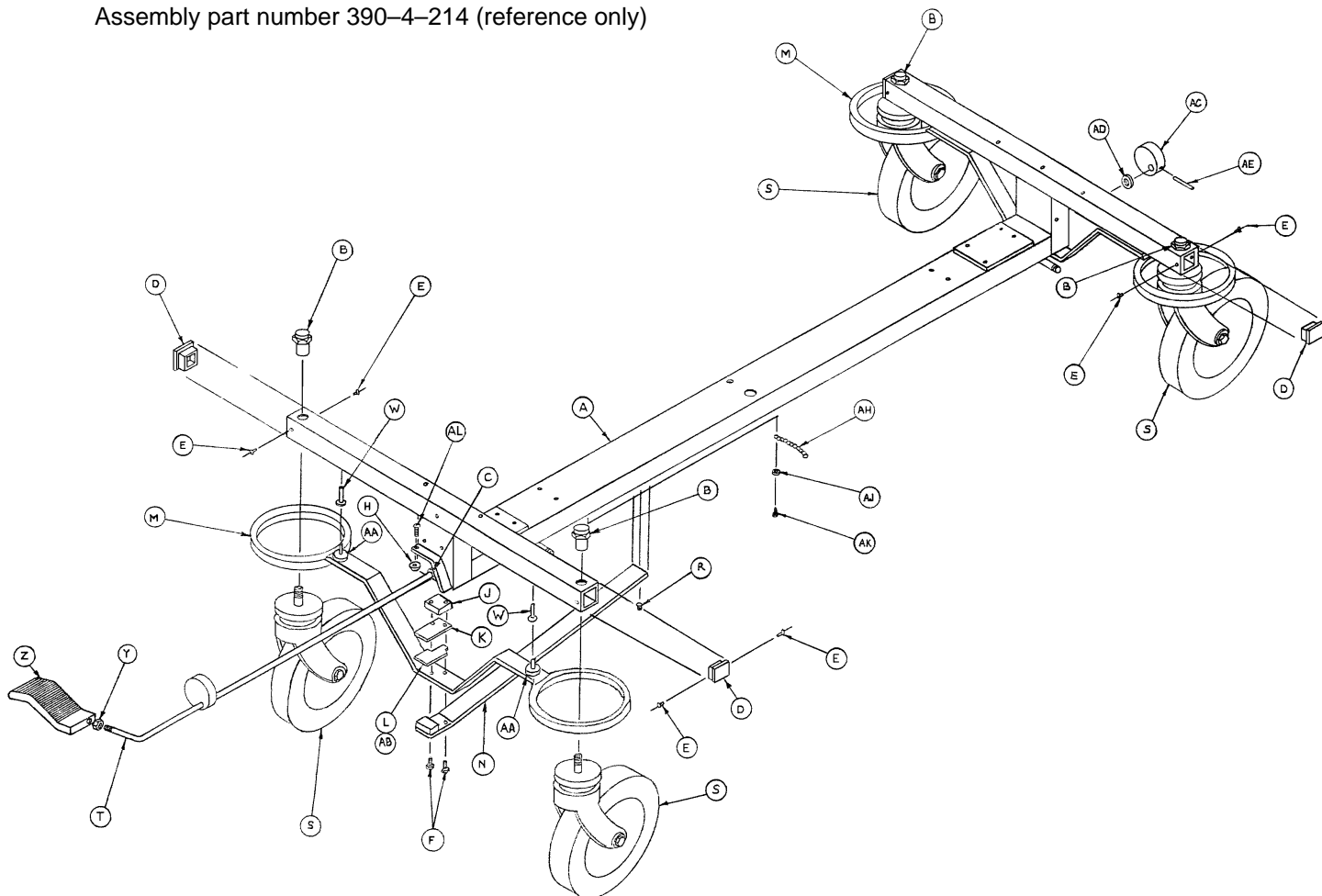
## CAUTION

Pump link is spring loaded.

2. To remove air, actuate pump by hand, making sure the pump piston bottoms. Reassemble and check for leaks.

# Base Assembly (with Wheels)

Assembly part number 390-4-214 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-215	Drop Base Assembly	1	T	946-1-198	Cam Brake Rod Ass'y	1
B	715-1-158	Caster Nut	4	W	946-1-116	Brake Bar Bushing	4
C	946-1-117	Brake Rod Bushing	2	Y	15-26	Hex Jam Nut	1
D	37-6	Square Hole Plug	4	Z	946-1-111	Brake Pedal, Mach.	1
E	25-38	Pop Rivet	4	AA	946-1-115	Brake Cushion	4
F	3-4	Hex Hd. Cap Screw	4	AB	390-1-184	Cam Wear Strip Spacer	2
H	650-15-5	Bumper	1	AC	390-1-21	Cam, Foot End	1
J	390-1-119	Plate Cam Pad	2	AD	14-10	Nylon Washer	As Req.
K	390-1-14	Cam Wear Strip	2	AE	26-14	Roll Pin	1
L	390-1-183	Cam Wear Strip Spacer	As Req.	AH	390-1-176	Ground Chain	1
M	390-1-206	Caster Brake Ass'y	2	AJ	11-1	Flat Washer	1
N	390-1-116	Brake Spring Bar	2	AK	23-13	Sheet Metal Screw	1
R	21-37	Set Screw	2	AL	50-19	Pan Hd. Mach. Screw	1
S	715-2-20	Caster Wheel Ass'y	4				

p/n 715-259-400 – Kit to replace 4 standard caster assemblies with hardware



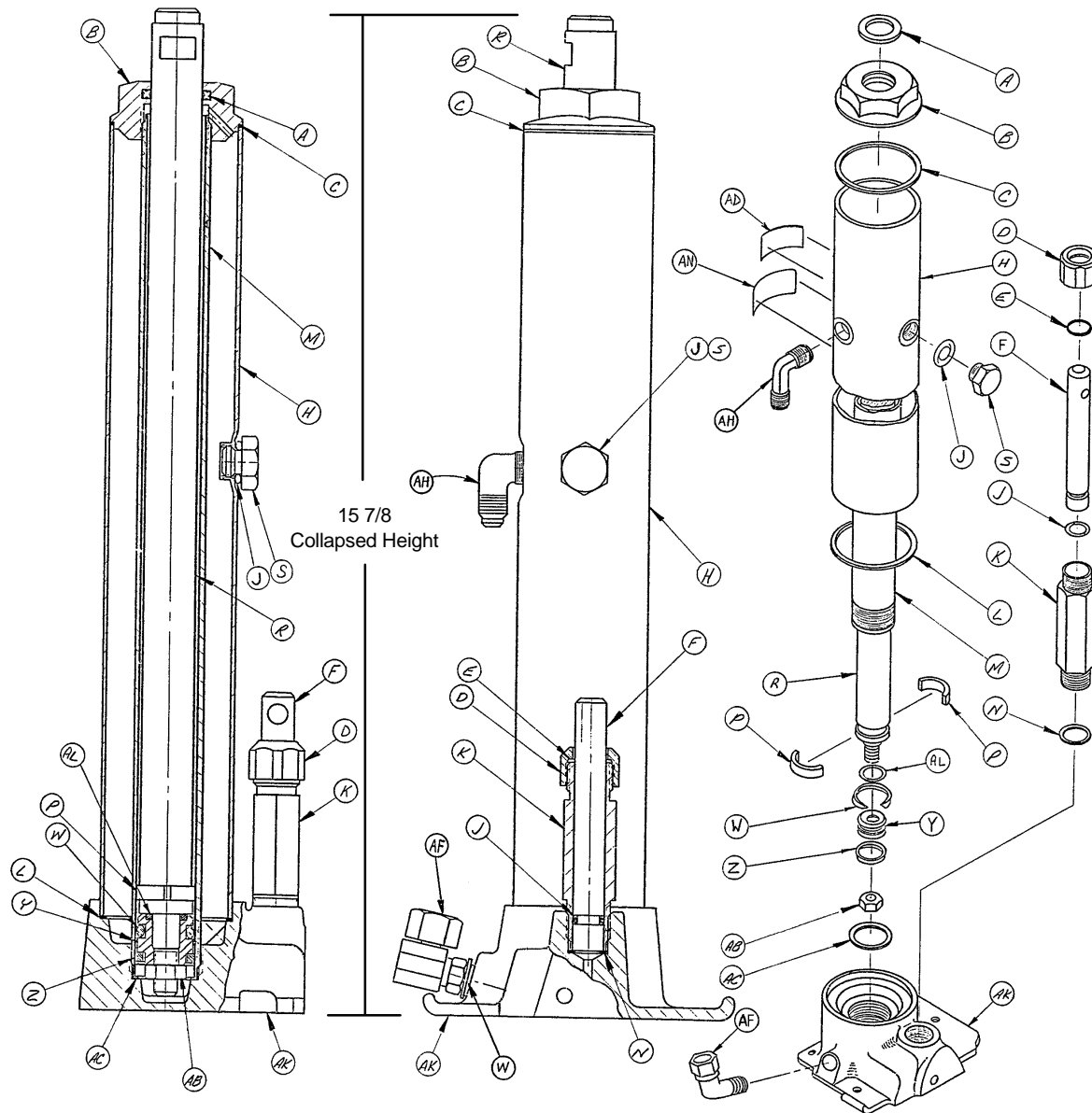
Assembly part number 390-3-100 (reference only)



# Base Assembly with Foot Control Jacks

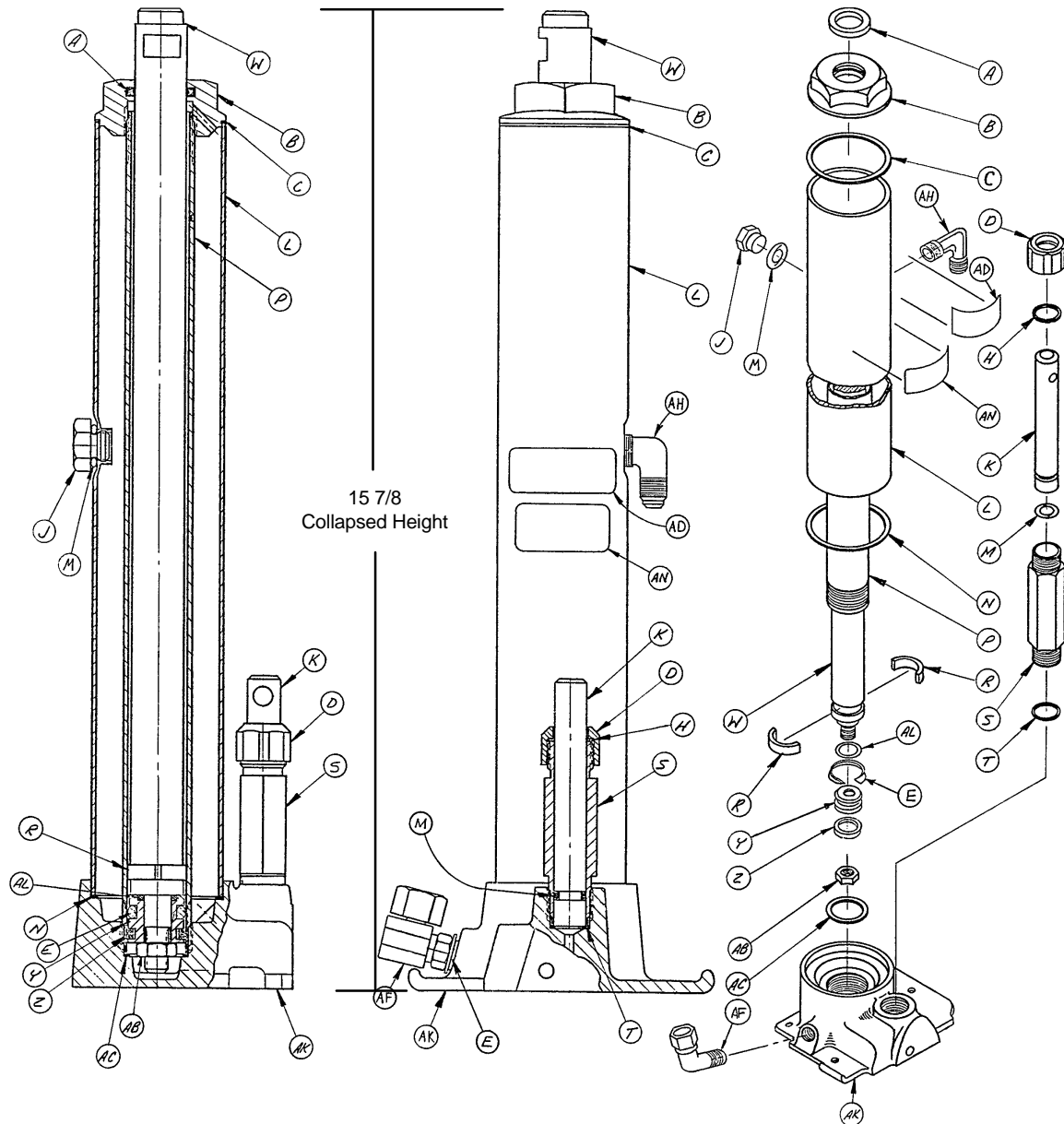
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	38-10	Hold-All Clamp	2	BC	763-1-15	Jack Spring	2
B	25-38	Pop Rivet	4	BD	763-1-14	Spring Guide	2
C	390-3-218	Cover Spacer	2	BE	390-2-95	Jack Hood Top	1
D	390-2-81	Label, "This End"	1	BF	390-3-97	Center Base Tube Hood	1
E	390-2-80	Label, "Other End"	1	BH	763-1-16	Sleeve	2
F	48-12	90° Street Elbow	2	BJ	14-7	Washer	As Req.
H	390-2-103	Return Line	1	BK	390-3-198	Rear Support Collar	1
J	48-13	Needle Valve	2	BL	763-1-13	Jack Spring	2
K	390-2-64	Pin	1	BM	962-1-152	Relief Valve	2
L	11-1	Washer	4	BN	390-2-106	Bumper	2
M	27-4	Cotter Pin	6	BP	3-37	Hex Hd. Cap Screw	2
N	21-25	Set Screw	2	BR	21-95	Set Screw	4
P	390-2-65	Lever Assembly	2	BS	15-12	Hex Nut	4
R	38-32	Extension Spring	2	BT	38-31	Cable Tie	2
S	390-1-77	Rear Pivot Link	1	BW	2-15	Machine Screw	2
T	(page 26)	Left Pedal Assembly	1	BY	15-22	Hex Nut	2
W	(page 26)	Right Pedal Assembly	1	BZ	390-3-219	Fifth Wheel Hole Cover	1
Y	390-2-102	Pressure Line	1	CA	15-3	Hex Nut	6
Z	390-2-101	Pressure Line, Ctrl. End	1	CB	390-2-119	Modified Eye Bolt	2
AB	16-6	Kep Nut	4	CC	12-5	Lock Washer	4
AC	3-32	Hex Hd. Cap Screw	2	CD	921-1-252	Serial Number Tag	1
AD	27-3	Cotter Pin	4	CE	390-2-104	Return Line, Ctrl. End	1
AE	390-2-70	Adjustment Rod	2	CF	(page 11)	Head End Jack Ass'y	1
AF	48-14	90° Swivel Coupling	2	CH	390-2-96	Jack Hood Top, Ctrl. End	1
AH	14-9	Washer	2	CJ	390-2-28	Hood Slide	3
AJ	16-11	Hex Nut	2	CK	390-3-88	Jack Hood Ass'y, Left	1
AK	28-97	Retaining Ring	2	CL	390-3-68	Control Rod	2
AL	11-13	Washer	2	CM	390-3-80	Control Cover Ass'y	1
AM	763-1-19	Pump Link Rod Ass'y	2	CN	(page 10)	Foot End Jack Ass'y	1
AN	23-25	Hex Wash. Hd. Tap. Scr.	29	CP	390-2-93	Inside Jack Hood Ass'y	1
AP	11-46	Washer	2	CR	390-3-85	Outside Jack Hood Ass'y	1
AR	390-3-194	Hinge Plate	1	CS	390-2-142	Hood Slide	1
AS	11-53	Washer	2	CT	390-2-90	Inside Jack Hood Ass'y	1
AT	390-3-185	Pump Connecting Rod	1	CW	390-3-82	Jack Hood Ass'y, Rt.	1
AW	(page 26)	Pump Pedal Assembly	1	CY	390-2-113	Straight Support Bar	4
AY	8-12	Shoulder Bolt	2	CZ	390-3-196	Valve Support	1
AZ	4-14	Soc. Hd. Cap Screw	8	DB	921-1-251	Spec. Label, X-Ray	1
BA	390-1-67	Jack Washer	2	DD	920-1-224	Decorative Label	1
BB	11-63	Washer	8	DE	921-1-250	Specification Label	1

# 390-80 Foot Control Jack Assembly (Control End)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	W	926-20-162	Wear Ring	1
B	390-2-121	Machined Cap	1	Y	926-20-160	Piston End	1
C	390-1-243	Gasket	1	Z	926-20-161	Cup Packing	1
D	390-2-137	Pump Cap	1	AB	15-13	Hex Jam Nut	1
E	390-2-128	Packing	1	AC	390-1-238	Actuator Gasket	1
F	390-2-135	Pump Piston	1	AD	946-1-293	Label	1
H	390-2-149	Reservoir	1	AF	48-14	90° Swivel Coupling	1
J	45-110	O-Ring	2	AH	390-2-147	90° Male Elbow	1
K	390-2-136	Pump Cylinder	1	AK	(page 25)	Jack Base	1
L	390-1-244	Base Gasket	1	AL	45-14	O-Ring	1
M	390-2-126	Actuator Cylinder	1	AN	36-22	Label	1
N	390-1-237	Pump Gasket	1	AP	962-1-152	Relief Valve (not shown)	1
P	390-2-139	Retaining Collar	2	AQ	390-2-104	Low Pressure Hose (not shown)	1
R	390-2-127	Actuator	1	AR	390-2-101	Pressure Line (not shown)	1
S	388-1-38	Plug	1	AS	390-2-183	Seal Kit (not shown)	A/R

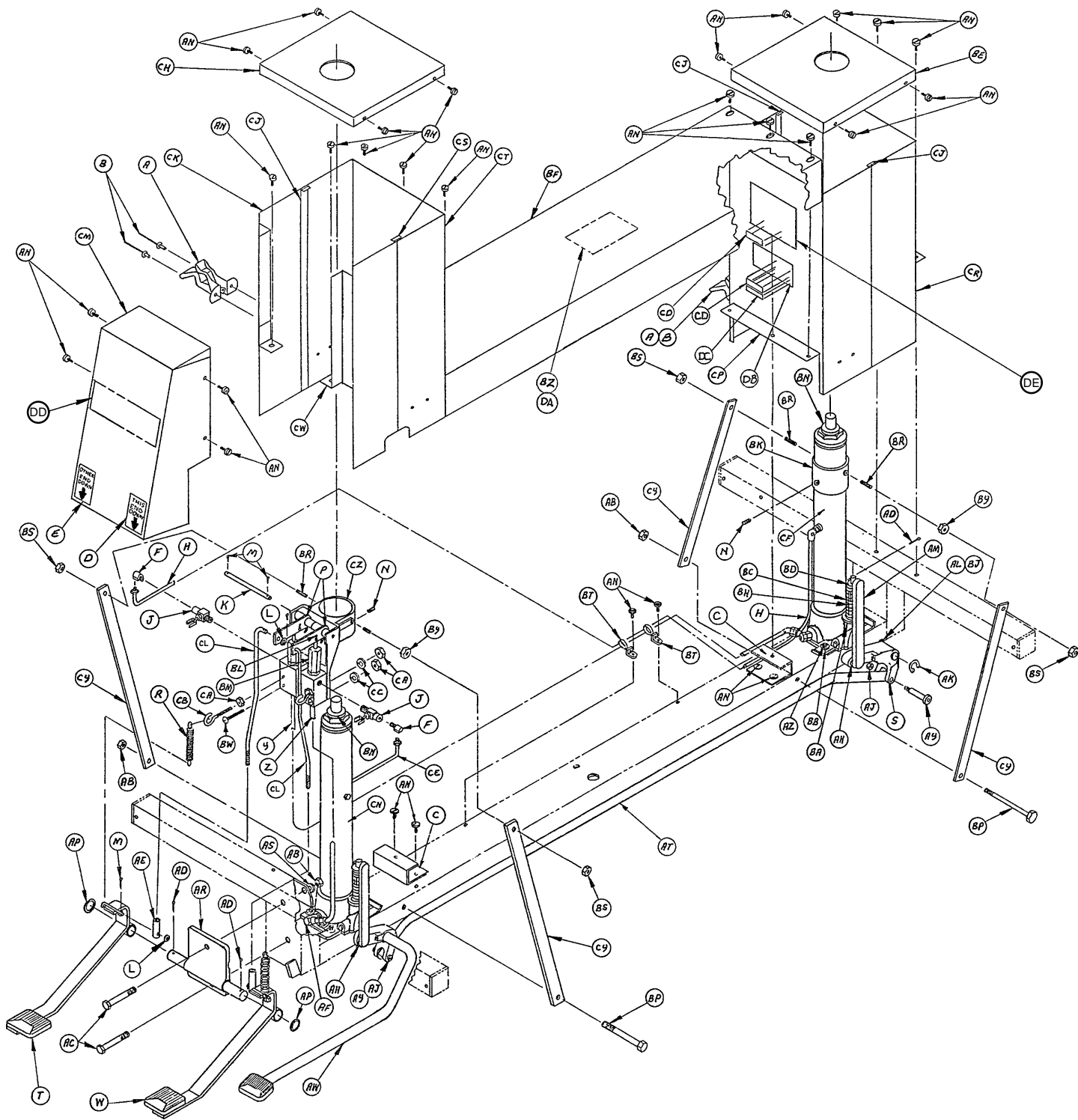
# 390-79 Foot Control Jack Ass'y (Non-Control End)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	W	390-2-127	Actuator	1
B	390-2-121	Machined Cap	1	Y	926-20-160	Piston End	1
C	390-1-243	Gasket	1	Z	926-20-161	Cup Packing	1
D	390-2-137	Pump Cap	1	AB	15-13	Hex Jam Nut	1
E	926-20-162	Wear Ring	1	AC	390-1-238	Actuator Gasket	1
H	390-2-128	Packing	1	AD	946-1-293	Label	1
J	388-1-38	Plug	1	AF	48-14	90° Swivel Coupling	1
K	390-2-135	Pump Piston	1	AH	390-2-147	90° Male Elbow	1
L	390-2-149	Reservoir	1	AK	(page 25)	Jack Base	1
M	45-110	O-Ring	2	AL	45-14	O-Ring	1
N	390-1-244	Base Gasket	1	AN	36-23	Label	1
P	390-2-126	Actuator Cylinder	1	AP	962-1-152	Relief Valve (not shown)	1
R	390-2-139	Retaining Collar	2	AR	390-2-103	Low Pressure Line (not shown)	1
S	390-2-136	Pump Cylinder	1	AS	390-2-102	Pressure Line (not shown)	1
T	390-1-237	Pump Gasket	1	AT	390-2-183	Seal Kit (not shown)	A/R

# Base Assembly with Low Foot Control Jacks

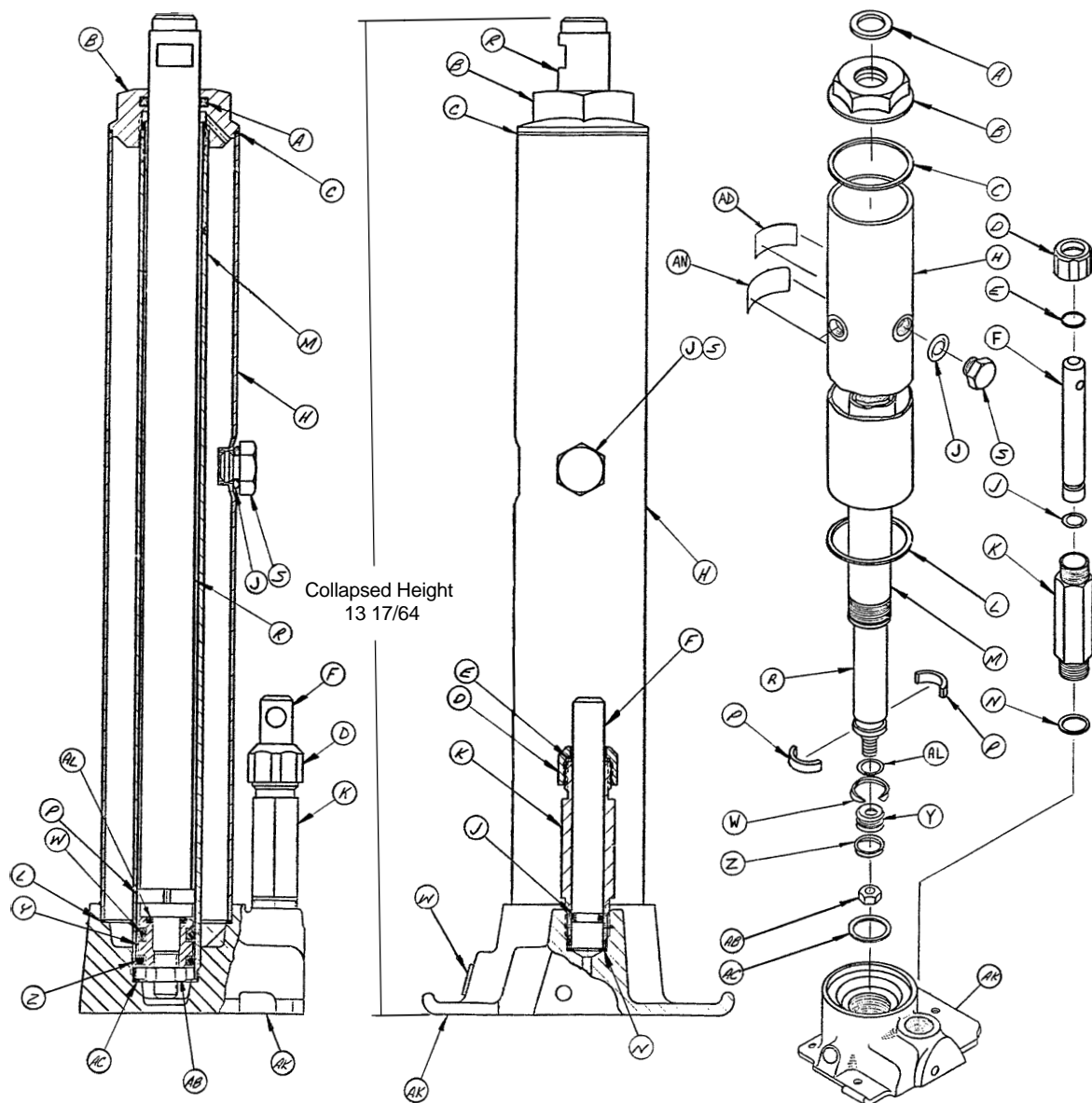
Assembly part number 921-25 (reference only)



# Base Assembly with Low Foot Control Jacks

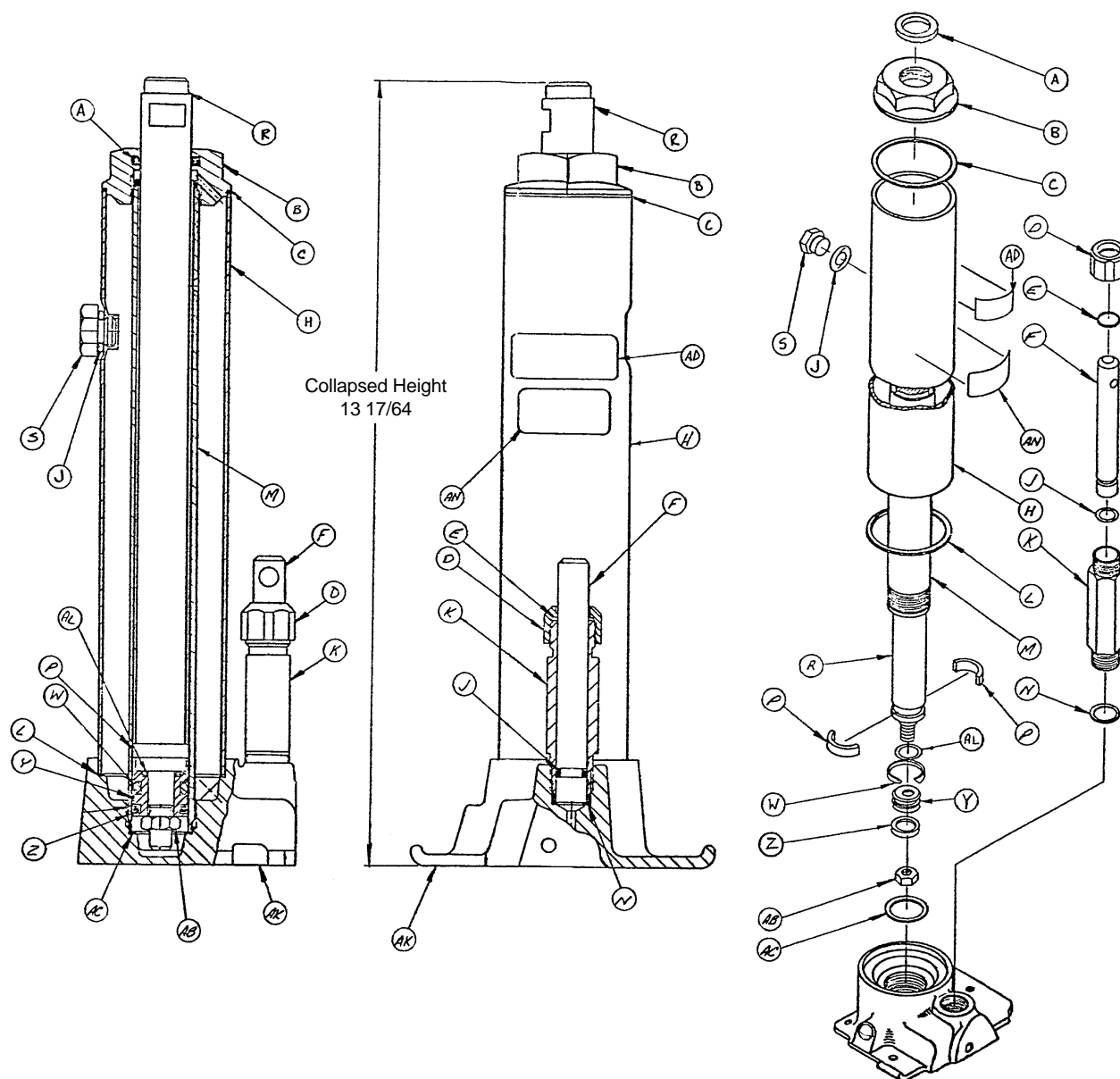
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	38-10	Clamp	2	BC	763-1-15	Jack Spring	2
B	25-38	Pop Rivet	4	BD	763-1-14	Spring Guide	2
C	390-3-218	Cover Spacer	2	BE	390-2-95	Jack Hood Top	1
D	390-2-81	Label, "This End"	1	BF	390-3-97	Center Base Tube Hood	1
E	390-2-80	Label, "Other End"	1	BH	763-1-16	Sleeve	2
F	48-12	90° Street Elbow	2	BJ	14-7	Washer	As Req.
H	390-2-103	Return Line	1	BK	390-3-198	Rear Support Collar	1
J	48-13	Needle Valve	2	BL	763-1-13	Jack Spring	2
K	390-2-64	Pin	1	BM	962-1-252	Relief Valve	2
L	11-1	Washer	4	BN	390-2-106	Bumper	2
M	27-4	Cotter Pin	6	BP	3-37	Hex Hd. Cap Screw	2
N	21-25	Set Screw	2	BR	21-95	Set Screw	4
P	390-2-65	Lever Assembly	2	BS	15-12	Hex Nut	4
R	38-32	Extension Spring	2	BT	38-31	Cable Tie	2
S	390-1-77	Rear Pivot Link	1	BW	2-15	Machine Screw	2
T	(page 26)	Left Pedal	1	BY	15-22	Hex Nut	2
W	(page 26)	Right Pedal	1	BZ	390-3-219	Fifth Wheel Hole Cover	1
Y	390-2-102	Pressure Line	1	CA	15-3	Hex Nut	6
Z	390-2-101	Pressure Line, Cont. End	1	CB	390-2-119	Modified Eye Bolt	2
AB	16-6	Kep Nut	4	CC	12-5	Lock Washer	4
AC	3-32	Hex Hd. Cap Screw	2	CD	921-1-252	Serial No. Tag	1
AD	27-3	Cotter Pin	4	CE	390-2-104	Return Line, Cont. End	1
AE	390-2-70	Adjustment Rod	2	CF	(page 14)	Head End Jack Ass'y	1
AF	48-14	90° Swivel Coupling	2	CH	390-2-96	J. Hood Top, Cont. End	1
AH	14-9	Washer	2	CJ	921-27-35	Hood Slide	3
AJ	16-11	Hex Nut	2	CK	921-27-31	Lt. Jack Hood Ass'y	1
AK	28-97	Retaining Ring	2	CL	921-25-10	Control Rod	2
AL	11-13	Washer	2	CM	921-27-37	Control Cover Ass'y	1
AM	763-1-19	Pump Link Rod Assembly	2	CN	(page 15)	Foot End Jack Ass'y	1
AN	23-25	Hex Wash. Hd. Tap. Scr.	29	CP	921-27-29	Inside Jack Hood Ass'y	1
AP	11-46	Washer	2	CR	921-27-25	Outside Jack Hood Ass'y	1
AR	390-3-194	Hinge Plate	1	CS	921-27-39	Hood Slide	1
AS	11-53	Washer	2	CT	921-27-33	Inside Jack Hood Ass'y	1
AT	390-3-185	Pump Connecting Rod	1	CW	921-27-27	Rt. Side Jack Hood Ass'y	1
AW	(page 26)	Pump Pedal Assembly	1	CY	921-27-21	Angle Brace	4
AY	8-12	Shoulder Bolt	2	CZ	390-3-196	Valve Support	1
AZ	4-14	Soc. Hd. Cap Screw	8	DB	921-1-251	Label	1
BA	390-1-67	Jack Washer	2	DD	921-1-250	Label	1
BB	11-63	Washer	8	DE	920-1-224	Label	1

# 921-39 Low Foot Control Jack Ass'y (Non-Control End)



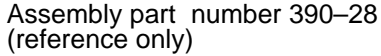
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	S	388-1-38	Plug	1
B	390-2-121	Machined Cap	1	W	926-20-162	Wear Ring	1
C	390-1-243	Gasket	1	Y	926-20-160	Piston End	1
D	390-2-137	Pump Cap	1	Z	926-20-161	Cup Packing	1
E	390-2-128	Packing	1	AB	15-13	Hex Jam Nut	1
F	390-2-135	Pump Piston	1	AC	390-1-238	Actuator Gasket	1
H	921-27-11	Reservoir	1	AD	946-1-293	Label	1
J	45-110	O-Ring	2	AK	(page 25)	Jack Base	1
K	390-2-136	Pump Cylinder	1	AL	45-14	O-Ring	1
L	390-1-244	Base Gasket	1	AN	36-30	Label	1
M	921-27-12	Actuator Cylinder	1	AP	962-1-152	Relief Valve (not shown)	1
N	390-1-237	Pump Gasket	1	AQ	390-2-103	Low Pressure Line (not shown)	1
P	390-2-139	Retaining Collar	2	AR	390-2-102	Pressure Line (not shown)	1
R	921-27-13	Actuator	1	AS	390-2-183	Seal Kit (not shown)	A/R

# 921-38 Low Foot Control Jack Assembly (Control End)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	S	388-1-38	Plug	1
B	390-2-121	Machined Cap	1	W	926-20-162	Wear Ring	1
C	390-1-243	Gasket	1	Y	926-20-160	Piston End	1
D	390-2-137	Pump Cap	1	Z	926-20-161	Cup Packing	1
E	390-2-128	Packing	1	AB	15-13	Hex Jam Nut	1
F	390-2-135	Pump Piston	1	AC	390-1-238	Actuator Gasket	1
H	921-26-17	Reservoir	1	AD	946-1-293	Label	1
J	45-110	O-Ring	2	AK	(page 25)	Machined Jack Base	1
K	390-2-136	Pump Cylinder	1	AL	45-14	O-Ring	1
L	390-1-244	Base Gasket	1	AN	36-31	Label	1
M	921-27-12	Actuator Cylinder	1	AP	962-1-152	Relief Valve (not shown)	1
N	390-1-237	Pump Gasket	1	AR	390-2-104	Low Pressure Line (not shown)	1
P	390-2-139	Retaining Collar	2	AS	390-2-101	Pressure Line (not shown)	1
R	921-27-13	Actuator	1	AT	390-2-183	Seal Kit (not shown)	A/R



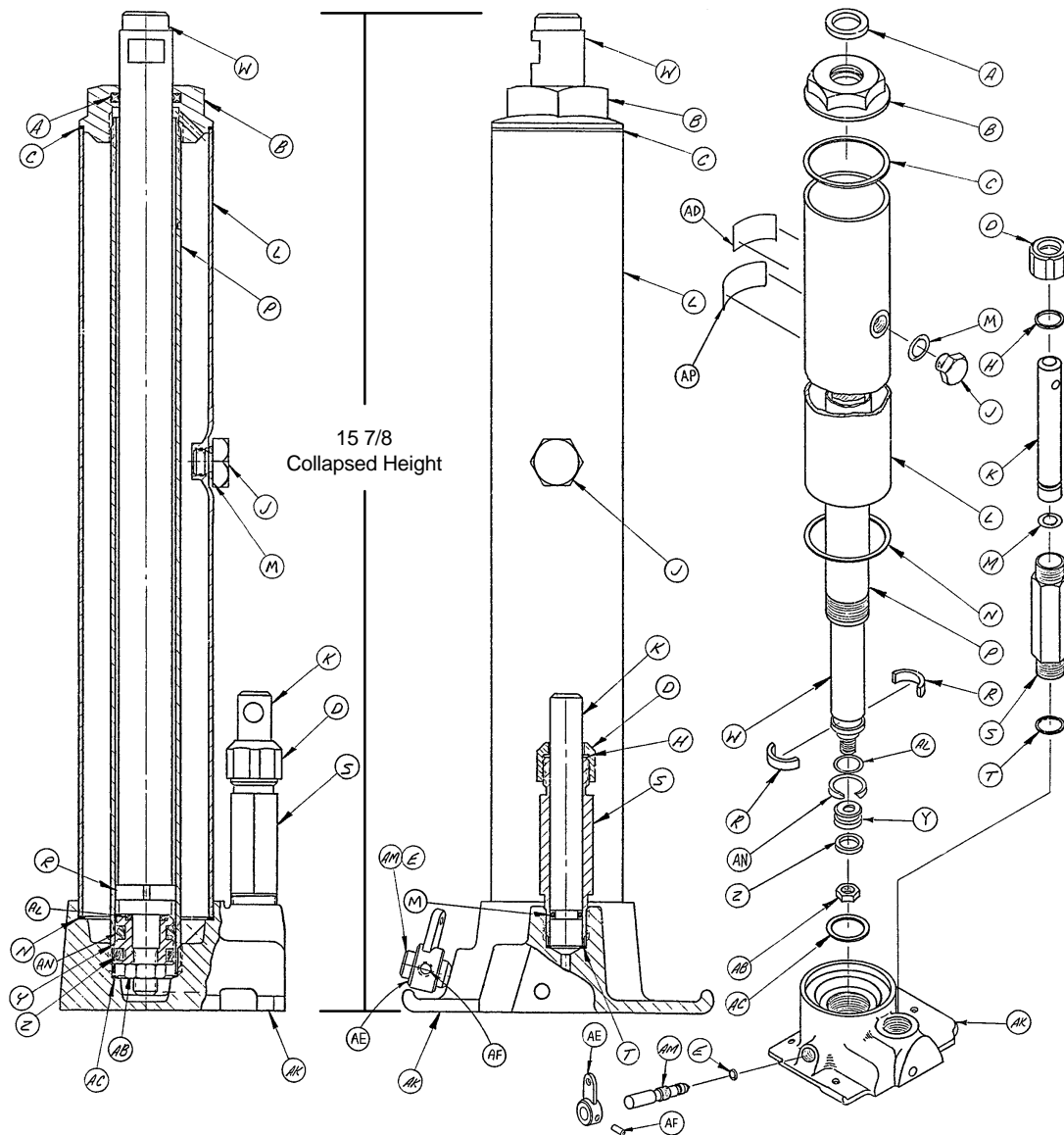


# Base Assembly with Hand Control Jacks

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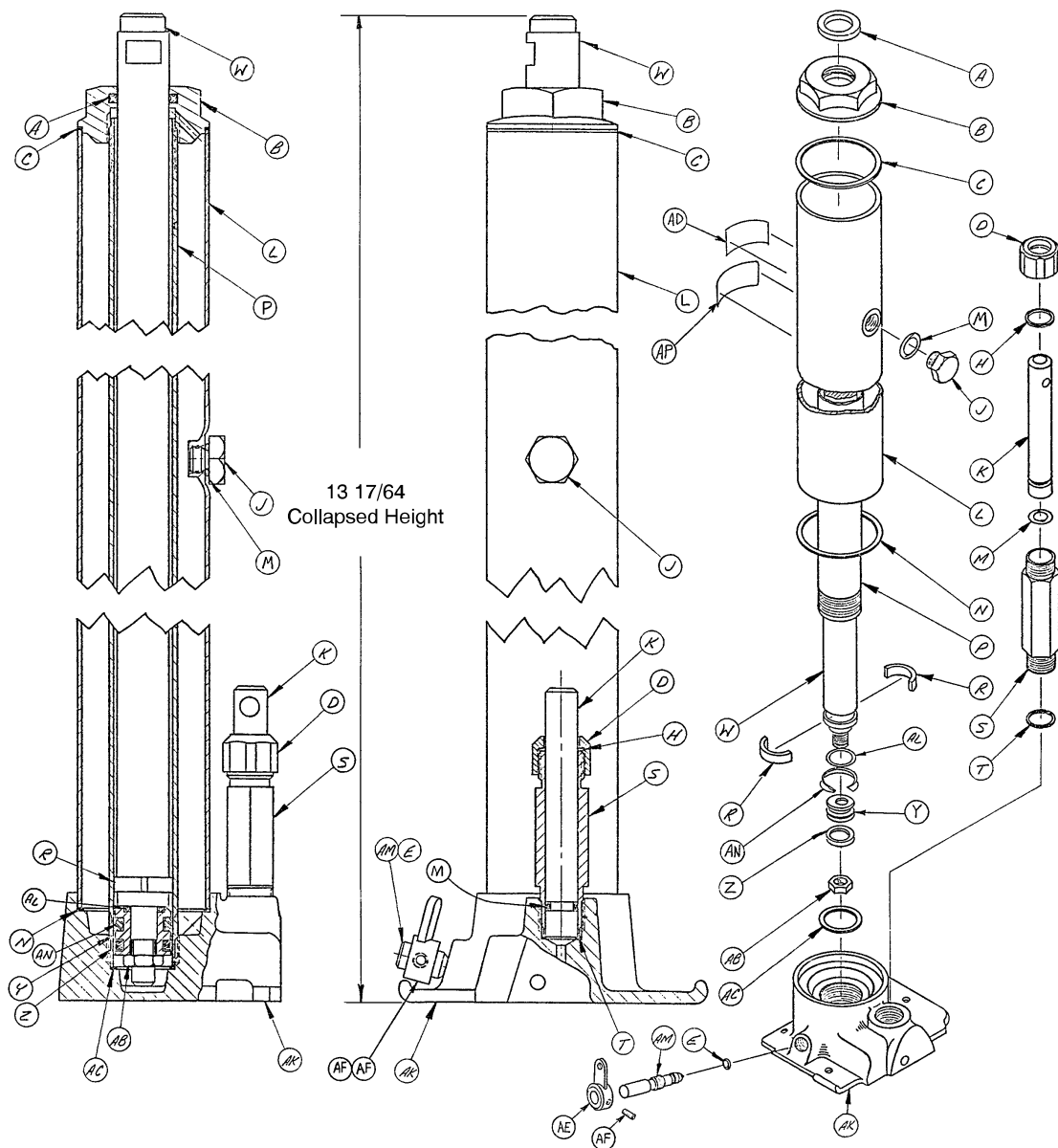
Item	Part No.	Part Name	Qty.
A	390-2-12	Label, Foot End	1
B	946-20-18	Round Plastic Knob	2
C	45-115	O-Ring	2
D	11-25	Washer	2
E	390-2-10	Label, Head End	1
F	388-2-26	Jack Hood	4
H	388-2-28	Hood Slide	4
J	390-2-13	Lt. Control Rod Ass'y, Long	1
K	390-2-11	Left Control Tube	1
L	390-2-6	Rt. Control Rod Ass'y, Short	1
M	390-2-4	Right Control Tube	1
N	21-25	Set Screw	8
P	390-3-199	Control Tube Collar	2
R	390-2-24	Hood Cap	2
S	23-25	Sheet Metal Screw	4
T	37-2	Hole Plug	2
W	390-2-27	Pin Eye Assembly	2
Y	4-14	Soc. Hd. Cap Screw	8
Z	27-3	Cotter Pin	2
AA	763-1-16	Sleeve	2
AB	921-1-252	Serial No. Tag	1
AC	11-13	Washer	2
AD	390-1-77	Rear Pivot Link	1
AE	28-97	Lock Ring	2
AF	38-10	Hold All Clamp	2
AH	25-38	Pop Rivet	4
AJ	8-12	Shoulder Bolt	2
AK	16-11	Hex Nut	2
AL	390-3-185	Pump Connecting Rod	1
AM	390-2-22	Left Rod Clip	2
AN	(page 18)	Jack Assembly	2
AP	763-1-14	Spring Guide	2
AR	763-1-19	Pump Link Rod Assembly	2
AS	390-1-67	Jack Washer	2
AT	(page 26)	Pump Pedal Assembly	1
AW	390-2-106	Bumper	2
AY	11-63	Washer	8
AZ	390-1-64	Valve Control Adaptor	2
BA	763-1-15	Jack Spring	2
BB	21-40	Set Screw	2
BC	14-9	Washer	As Req'd
BD	388-2-20	Control Rod Assembly	2
BF	921-1-251	Label	1
BJ	4-66	Soc. Hd. Cap Screw	2
BK	920-1-224	Decorative Label	1
BL	921-1-250	Specification Label	1

# 390-90 Hand Control Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	W	390-2-127	Actuator	1
B	390-2-121	Cap, Machined	1	Y	926-20-160	Piston End	1
C	390-1-243	Gasket	1	Z	926-20-161	Cup Packing	1
D	390-2-137	Pump Cap	1	AB	15-13	Hex Jam Nut	1
E	45-8	O-Ring	1	AC	390-1-238	Actuator Gasket	1
H	390-2-128	Packing	1	AD	946-1-293	Label	1
J	388-1-38	Plug	1	AE	390-1-64	Valve Control Adapter	1
K	390-2-135	Pump Piston	1	AF	21-40	Set Screw	1
L	388-1-39	Reservoir	1	AK	(page 25)	Jack Base	1
M	45-110	O-Ring	2	AL	45-14	O-Ring	1
N	390-1-244	Base Gasket	1	AM	390-1-226	Release Valve	1
P	390-2-126	Actuator Cylinder	1	AN	926-20-162	Wear Ring	1
R	390-2-139	Retaining Collar	2	AP	36-21	Label	1
S	390-2-136	Pump Cylinder	1	AR	390-2-183	Seal Kit (not shown)	A/R
T	390-1-237	Pump Gasket	1				

# 921-40 Low Hand Control Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	W	921-27-13	Actuator	1
B	390-2-121	Cap, Machined	1	Y	926-20-160	Piston End	1
C	390-1-243	Gasket	1	Z	926-20-161	Cup Packing	1
D	390-2-137	Pump Cap	1	AB	15-13	Hex Jam Nut	1
E	45-8	O-Ring	1	AC	390-1-238	Actuator Gasket	1
H	390-2-128	Packing	1	AD	946-1-293	Label	1
J	388-1-38	Plug	1	AE	390-1-64	Valve Control Adapter	1
K	390-2-135	Pump Piston	1	AF	21-40	Set Screw	1
L	921-26-17	Reservoir	1	AK	(page 25)	Jack Base	1
M	45-110	O-Ring	2	AL	45-14	O-Ring	1
N	390-1-244	Base Gasket	1	AM	390-1-226	Release Valve	1
P	921-27-12	Actuator Cylinder	1	AN	926-20-162	Wear Ring	1
R	390-2-139	Retaining Collar	2	AP	36-32	Label	1
S	390-2-136	Pump Cylinder	1	AQ	390-2-183	Seal Kit	A/R
T	390-1-237	Pump Gasket	1				

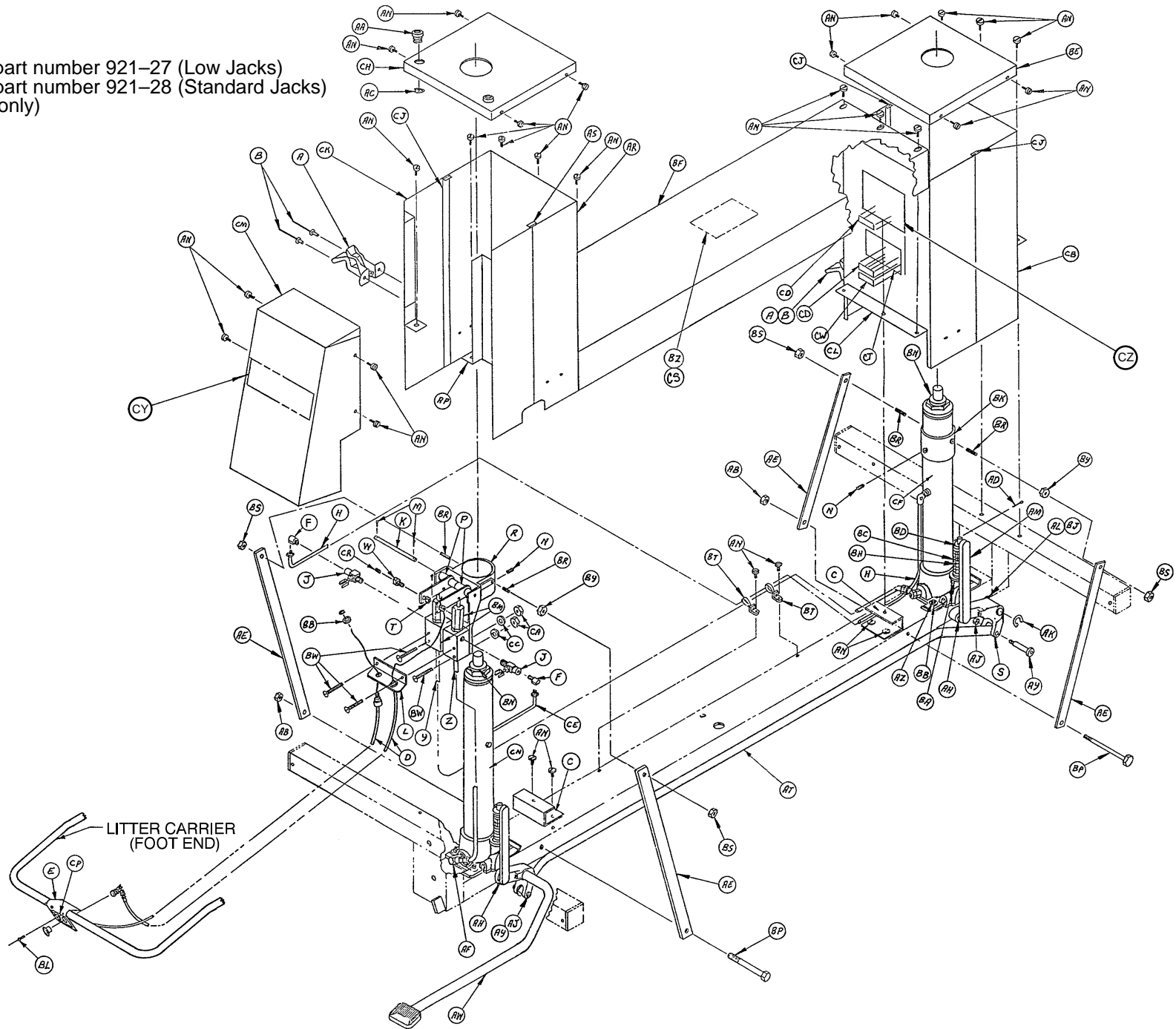


# Base Assembly with Low Hand Control Jacks

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390-2-12	Label, Foot End	1	AE	28-97	Lock Ring	2
B	946-20-18	Round Plastic Knob	2	AF	38-10	Clamp	2
C	45-115	O-Ring	2	AH	25-38	Pop Rivet	4
D	11-25	Washer	2	AJ	8-12	Shoulder Bolt	2
E	390-2-10	Label, Head End	1	AK	16-11	Hex Nut	2
F	388-2-26	Jack Hood	4	AL	390-3-185	Pump Connecting Rod	1
H	388-2-28	Hood Slide	4	AM	390-2-22	Left Rod Clip	2
J	390-2-13	Left Control Rod Ass'y	1	AN	(page 19)	Jack Assembly	2
K	390-2-11	Left Control Tube	1	AP	763-1-14	Spring Guide	2
L	390-2-6	Right Control Rod Ass'y	1	AR	763-1-19	Pump Link Rod Ass'y	2
M	390-2-4	Right Control Tube	1	AS	390-1-67	Jack Washer	2
N	21-25	Set Screw	8	AT	(page 26)	Pump Pedal Ass'y	1
P	390-3-199	Control Tube Collar	2	AW	390-2-106	Bumper	2
R	921-26-12	Hood Cap	2	AY	11-63	Washer	8
S	23-25	Sheet Metal Screw	4	AZ	390-1-64	Valve Control Adaptor	2
T	37-2	Hole Plug	2	BA	763-1-15	Jack Spring	2
W	390-2-27	Pin Eye Assembly	2	BB	21-40	Set Screw	2
Y	4-14	Soc. Hd. Cap Screw	8	BC	14-9	Washer	As Req.
Z	27-3	Cotter Pin	2	BD	388-2-20	Control Rod Ass'y	2
AA	763-1-16	Sleeve	2	BF	921-1-251	Label	1
AB	921-1-252	Serial No. Tag	1	BJ	4-66	Soc. Hd. Cap Screw	2
AC	11-13	Washer	2	BK	920-1-224	Label	1
AD	390-1-77	Rear Pivot Link	1	BL	921-1-250	Label	1

# Base Assembly with Push Button Jacks

Assembly part number 921-27 (Low Jacks)  
 Assembly part number 921-28 (Standard Jacks)  
 (reference only)



# Base Assembly with Push Button Jacks

## Base with Low Jacks

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	38-10	Clamp	2	AZ	4-14	Soc. Hd. Cap Screw	8
B	25-38	Pop Rivet	4	BA	390-1-67	Jack Washer	2
C	390-3-218	Cover Spacer	2	BB	11-63	Washer	10
D	921-27-23	Push Button Control	2	BC	763-1-15	Jack Spring	2
E	921-27-19	Push Button Holder	1	BD	763-1-14	Spring Guide	2
F	48-12	90° Street Elbow	2	BE	390-2-95	Jack Hood Top	1
H	390-2-103	Return Line	1	BF	390-3-97	Center Base Tube Hood	1
J	48-13	Needle Valve	2	BH	763-1-16	Sleeve	2
K	390-2-64	Pin	1	BJ	14-7	Washer	As Req.
L	921-27-20	Cable Support	1	BK	390-3-198	Rear Support Collar	1
M	27-4	Cotter Pin	2	BL	25-73	Pop Rivet	2
N	21-25	Set Screw	2	BM	962-1-152	Relief Valve	2
P	390-2-65	Lever Assembly	2	BN	390-2-106	Bumper	2
R	390-3-196	Valve Support	1	BP	3-37	Hex Hd. Cap Screw	2
S	390-1-77	Rear Pivot Link	1	BR	21-95	Set Screw	4
T	16-3	Fiberlock Nut	2	BS	15-12	Hex Nut	4
W	921-27-22	Cable Connector	2	BT	38-31	Cable Tie	2
Y	390-2-102	Pressure Line	1	BW	2-15	Machine Screw	4
Z	390-2-101	Pressure Line, Cont. End	1	BY	15-22	Hex Nut	2
AA	460-2-19	Switch Cord Grommet	2	BZ	390-3-219	Fifth Wheel Hole Cover	1
AB	16-6	Kep Nut	2	CA	15-3	Hex Nut	4
AC	28-6	Lock Ring	2	CB	921-27-25	Outside Jack Hood Ass'y	1
AD	27-3	Cotter Pin	2	CC	12-5	Lock Washer	4
AE	921-27-21	Angle Brace	4	CD	921-1-252	Serial No. Tag	1
AF	48-14	90° Swivel Coupling	2	CE	390-2-104	Return Line, Cont. End	1
AH	14-9	Washer	2	CF	(page 14)	Jack Ass'y, Head	1
AJ	16-11	Hex Nut	2	CH	921-27-36	Jack Hood Top, Cont. End	1
AK	28-97	Retaining Ring	2	CJ	921-27-35	Hood Slide	3
AL	11-13	Washer	2	CK	921-27-31	Jack Hood Ass'y, Lt.	1
AM	763-1-19	Pump Link Rod Ass'y	2	CL	921-27-29	Inside Jack Hood Ass'y	1
AN	23-25	Hex Wash. Hd. Tap. Scr.	29	CM	921-27-37	Control Cover Ass'y	1
AP	921-27-27	Jack Hood Ass'y, Rt.	1	CN	(page 15)	Jack Ass'y, Foot	1
AR	921-27-33	Inside Jack Hood Ass'y	1	CP	921-27-40	Label	1
AS	921-27-39	Hood Slide	1	CR	21-63	Set Screw	2
AT	390-3-185	Pump Connecting Rod	1	CT	921-1-251	Label	1
AW	(page 26)	Pump Pedal Assembly	1	CY	920-1-224	Label	1
AY	8-12	Shoulder Bolt	2	CZ	921-1-250	Label	1



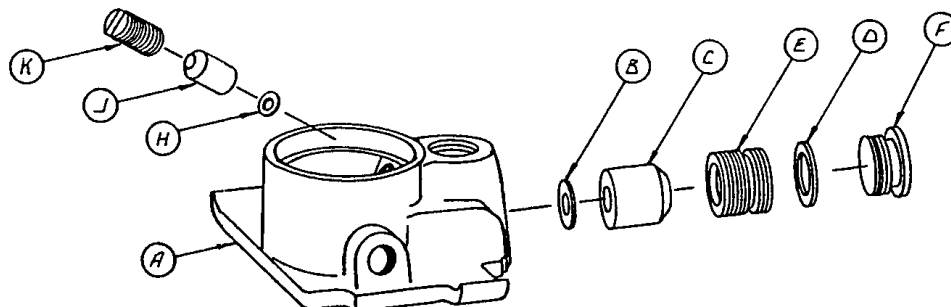
# Base Assembly with Push Button Jacks

## Base with Standard Jacks

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	38-10	Clamp	2	AZ	4-14	Soc. Hd. Cap Screw	8
B	25-38	Pop Rivet	4	BA	390-1-67	Jack Washer	2
C	390-3-218	Cover Spacer	2	BB	11-63	Washer	10
D	921-27-23	Push Button Control	2	BC	763-1-15	Jack Spring	2
E	921-27-19	Push Button Holder	1	BD	763-1-14	Spring Guide	2
F	48-12	90° Street Elbow	2	BE	390-2-95	Jack Hood Top	1
H	390-2-103	Return Line	1	BF	390-3-97	Center Base Tube Hood	1
J	48-13	Needle Valve	2	BH	763-1-16	Sleeve	2
K	390-2-64	Pin	1	BJ	14-7	Washer	As Req.
L	921-27-20	Cable Support	1	BK	390-3-198	Rear Support Collar	1
M	27-4	Cotter Pin	2	BL	25-73	Pop Rivet	2
N	21-25	Set Screw	2	BM	962-1-152	Relief Valve	2
P	390-2-65	Lever Assembly	2	BN	390-2-106	Bumper	2
R	390-3-196	Valve Support	1	BP	3-37	Hex Hd. Cap Screw	2
S	390-1-77	Rear Pivot Link	1	BR	21-95	Set Screw	4
T	16-3	Fiberlock Nut	2	BS	15-12	Hex Nut	4
W	921-27-22	Cable Connector	2	BT	38-31	Cable Tie	2
Y	390-2-102	Pressure Line	1	BW	2-15	Machine Screw	4
Z	390-2-101	Pressure Line, Cont. End	1	BY	15-22	Hex Nut	2
AA	460-2-19	Switch Cord Grommet	2	BZ	390-3-219	Fifth Wheel Hole Cover	1
AB	16-6	Kep Nut	2	CA	15-3	Hex Nut	4
AC	28-6	Lock Ring	2	CB	390-3-85	Outside Jack Hood Ass'y	1
AD	27-3	Cotter Pin	2	CC	12-5	Lock Washer	4
AE	390-2-113	Straight Support Bar	4	CD	921-1-252	Serial No. Tag	1
AF	48-14	90° Swivel Coupling	2	CE	390-2-104	Return Line, Cont. End	1
AH	14-9	Washer	2	CF	(page 11)	Jack Ass'y, Head	1
AJ	16-11	Hex Nut	2	CH	921-27-36	Jack Hood Top, Cont. End	1
AK	28-97	Retaining Ring	2	CJ	390-2-28	Hood Slide	3
AL	11-13	Washer	2	CK	390-3-88	Jack Hood Ass'y, Lt.	1
AM	763-1-19	Pump Link Rod Ass'y	2	CL	390-2-93	Inside Jack Hood Ass'y	1
AN	23-25	Hex Wash. Hd. Tap. Scr.	29	CM	390-3-80	Control Cover Ass'y	1
AP	390-3-82	Jack Hood Ass'y, Rt.	1	CN	(page 10)	Jack Ass'y, Foot	1
AR	390-2-90	Inside Jack Hood Ass'y	1	CP	921-27-40	Label	1
AS	390-2-142	Hood Slide	1	CR	21-63	Set Screw	2
AT	390-3-185	Pump Connecting Rod	1	CT	921-1-251	Label	1
AW	(page 26)	Pump Pedal Assembly	1	CY	920-1-224	Label	1
AY	8-12	Shoulder Bolt	2	CZ	921-1-250	Label	1

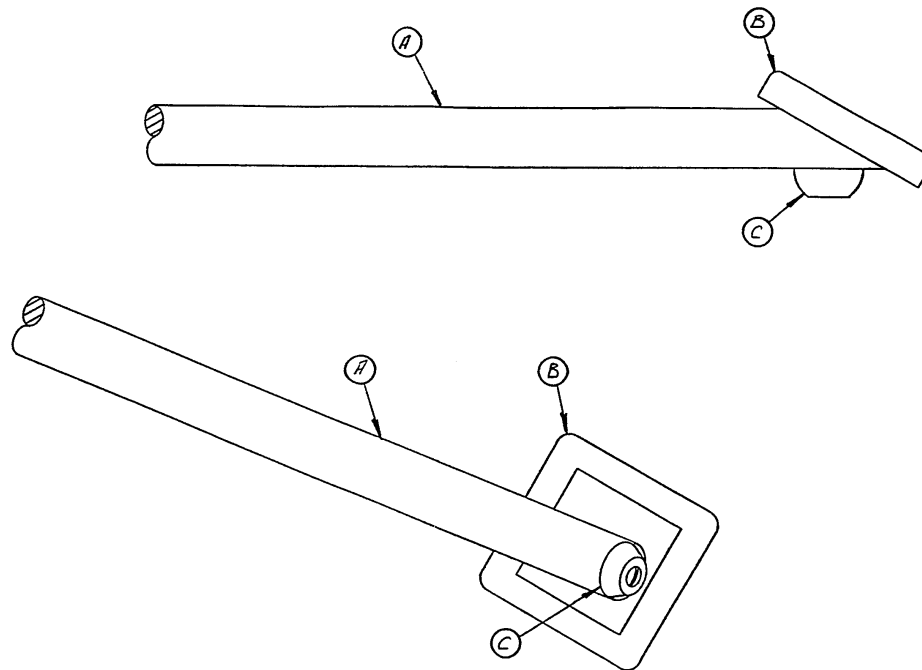
# Jack Base Assembly

Assembly part number 926-1-290 (Hand Control Jack)  
 Assembly part number 926-1-295 (Foot Control Jack)  
 (reference only)



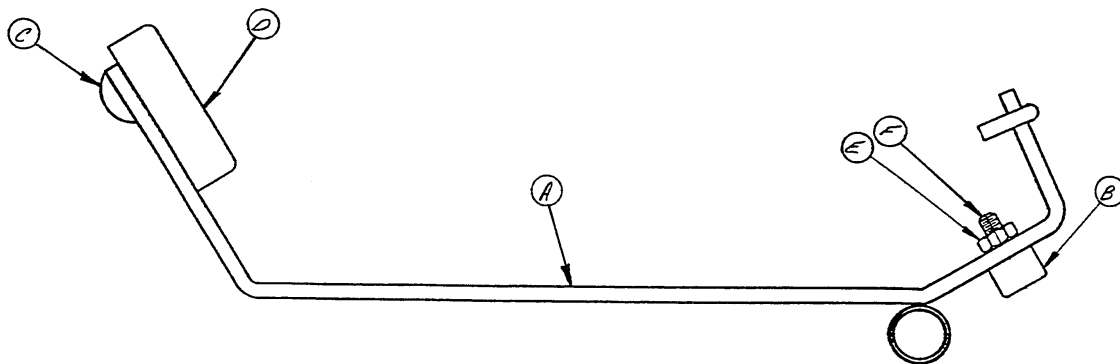
Item	Part No.	Part Name	Qty.
A	946-1-289	Jack Base, Hand Control	1
	946-1-291	Jack Base, Foot Control	1
B	926-20-154	Seal	1
C	926-20-153	Check Valve	1
D	926-20-156	Seal	1
E	926-20-159	Valve Plug	1
F	926-20-157	Base Plug	1
H	926-20-155	Seal	1
J	926-20-152	Check Valve	1
K	926-20-158	Reservoir Plug	1

## 390-2-190 Pump Pedal Assembly



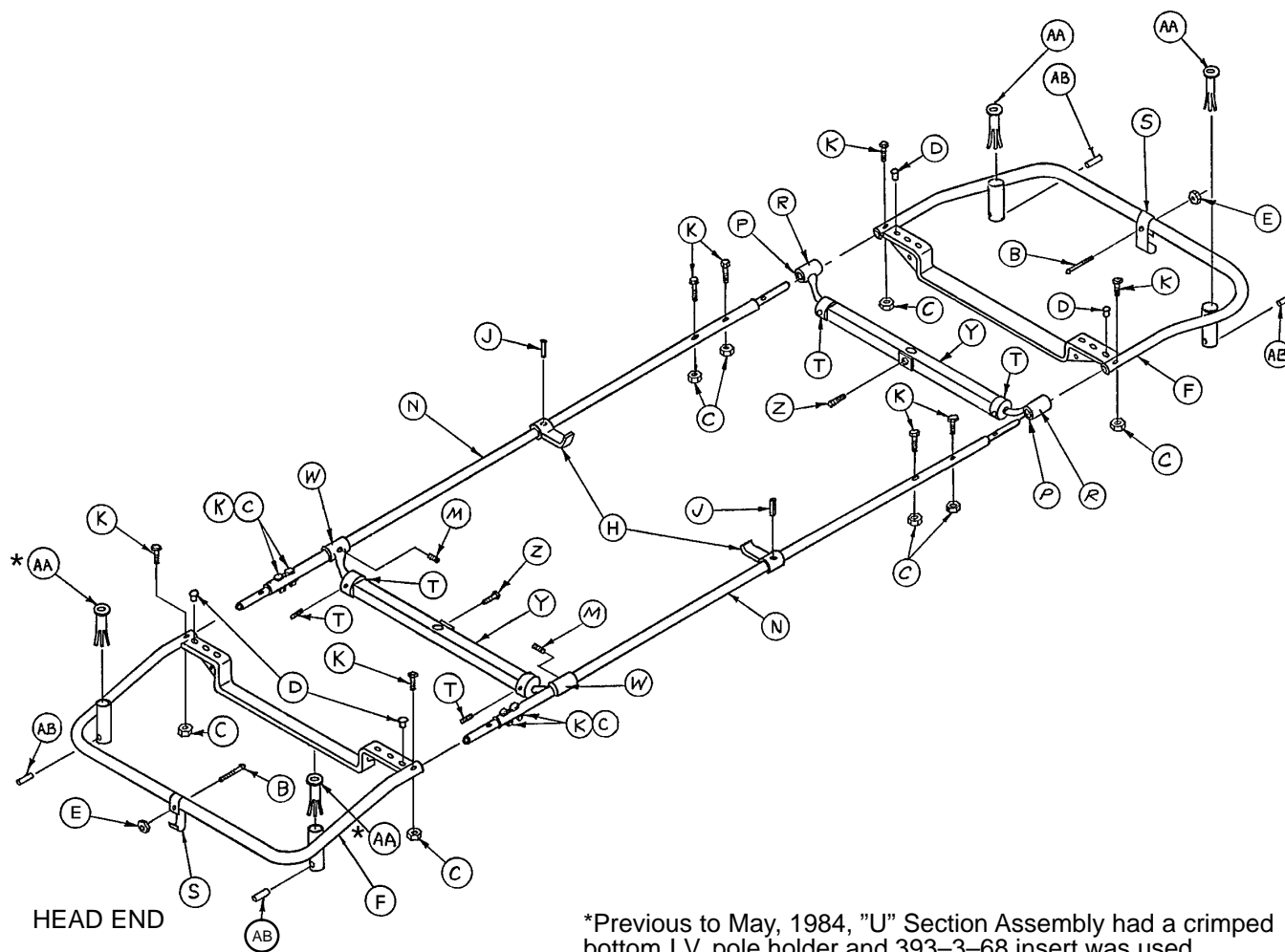
Item	Part No.	Part Name	Qty.
A	390-2-193	Pump Link & Bar Ass'y	1
B	390-1-53	Rubber Pedal	1
C	650-1-48	Rubber Bumper	1

## 390-3-182 & 390-3-183 Release Pedal Ass'y, Rt. & Lt.



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390-2-54	Right Pedal Assembly	1	A	390-2-55	Left Pedal Assembly	1
B	37-11	Neoprene Cap	1	B	37-11	Neoprene Cap	1
C	650-1-48	Rubber Bumper	1	C	650-1-48	Rubber Bumper	1
D	390-1-53	Rubber Pedal	1	D	390-1-53	Rubber Pedal	1
E	16-6	Hex Kep Nut	1	E	16-6	Hex Kep Nut	1
F	3-3	Hex Hd. Cap Screw	1	F	3-3	Hex Hd. Cap Screw	1

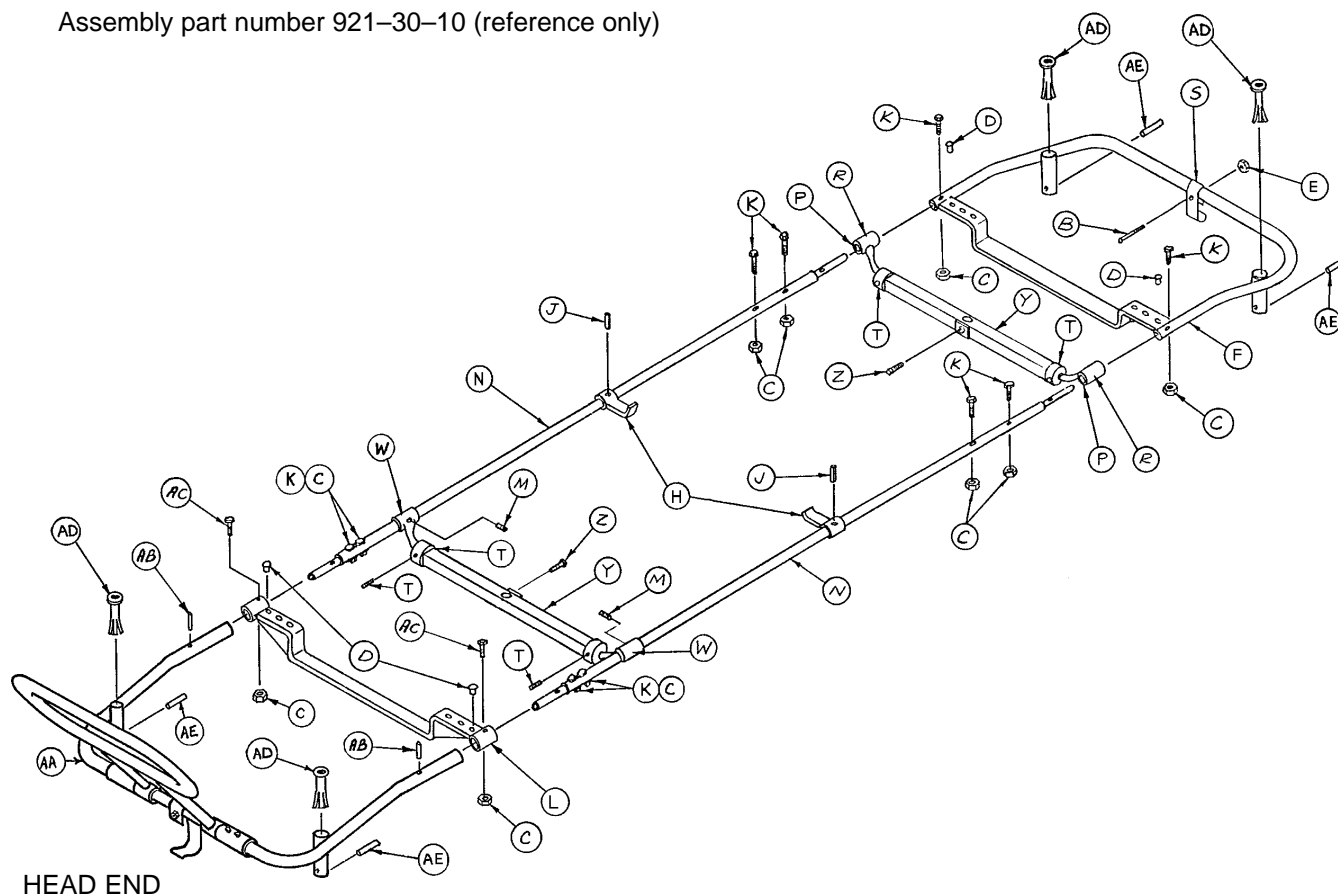
# 20", 24", 29" Litter Carrier Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	2-4	Rd. Hd. Mach. Screw	2	P	399-16-14	Support Tube Liner	4
C	16-16	Fiberlock Nut	12	R	390-9-9	Ft. End Support Tube	2
D	390-3-34	Nylon Bumper	4	S	390-4	Spring Clip	2
E	16-7	Fiberlock Nut	2	T	42-7	Collar Assembly	4
F	390-9-15	U-Section Ass'y (20")	2	W	390-9-7	Support Tube Assembly	2
F	399-9-7	U-Section Ass'y (24")	2	Y	390-9-13	Top Supt. Tube Ass'y (20")	2
F	393-9-7	U-Section Ass'y (29")	2	Y	399-9-13	Top Supt. Tube Ass'y (24")	2
H	393-3-29	Litter Bracket Brace	2	Y	393-9-13	Top Supt. Tube Ass'y (29")	2
J	26-14	Roll Pin	2	Z	46-1	Set Screw	2
K	3-4	Hex Hd. Cap Screw	12	AA	921-36-21*	I.V. Pole Insert	4
M	21-75	Set Screw	2	AB	26-111	Roll Pin	4
N	399-9-2	Side Rail Assembly	2				

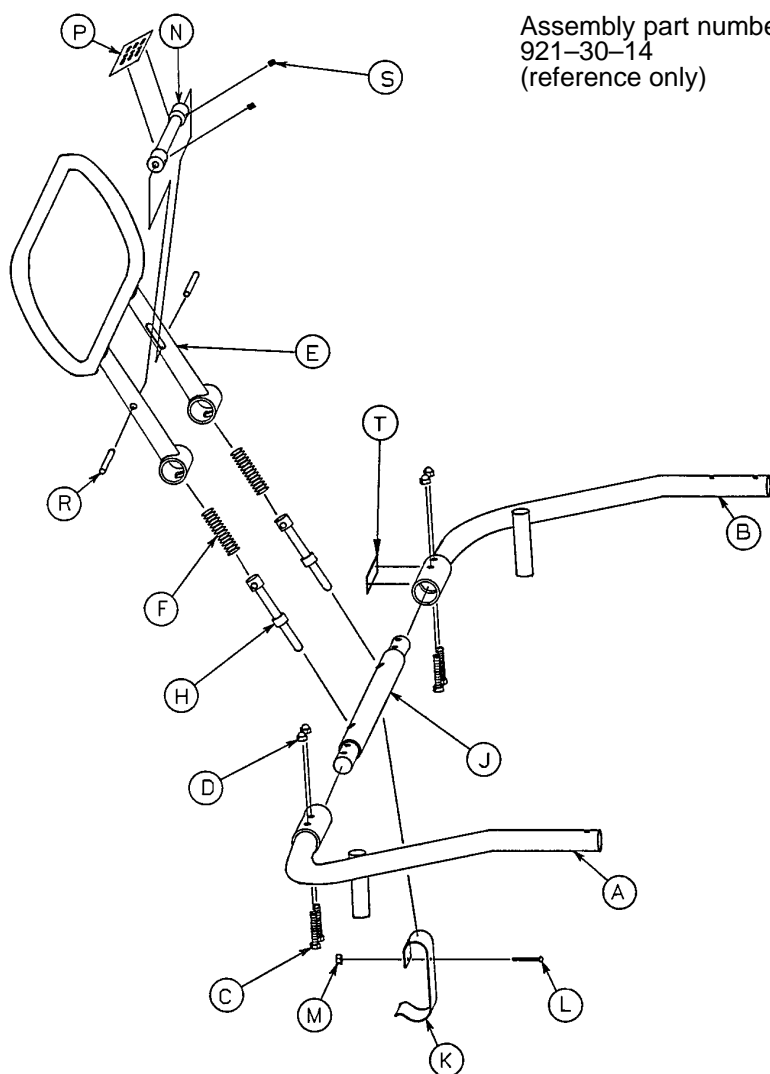
# 24" Litter Carrier Assembly (With Optional Push Bar)

Assembly part number 921-30-10 (reference only)

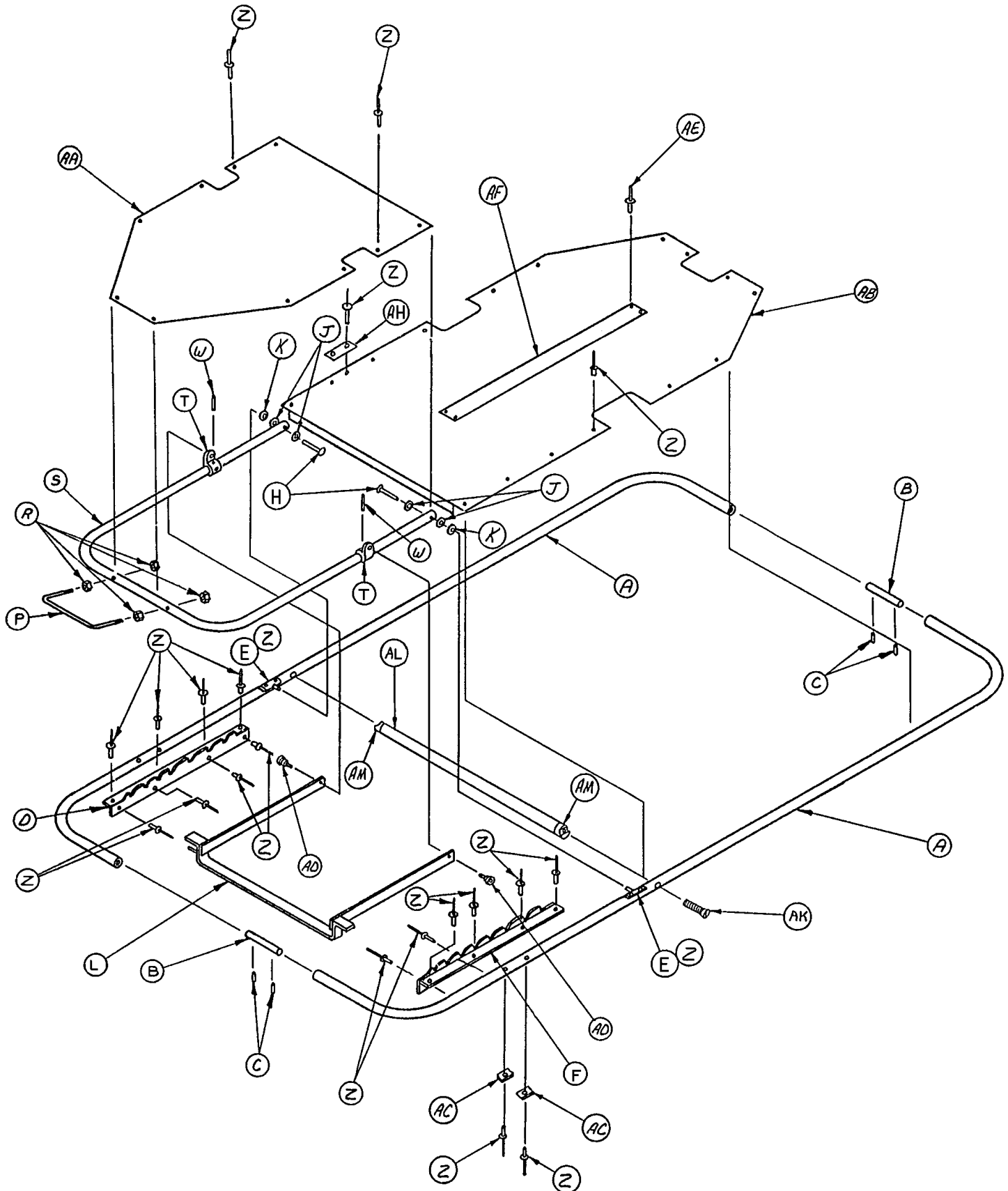


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	2-4	Rd. Hd. Mach. Screw	1	R	390-9-9	Foot End Support Tube	2
C	16-16	Fiberlock Nut	12	S	390-4	Spring Clip	1
D	390-3-34	Nylon Bumper	4	T	42-7	Collar Assembly	4
E	16-7	Fiberlock Nut	1	W	390-9-7	Support Tube Assembly	2
F	399-9-7	U-Section Assembly	1	Y	399-9-13	Top Support Tube Ass'y	2
H	393-3-29	Litter Bracket Brace	2	Z	46-1	Set Screw	2
J	26-14	Roll Pin	2	AA	(page 29)	Pushbar Assembly	1
K	3-4	Hex Hd. Cap Screw	10	AB	26-35	Roll Pin	2
L	921-30-12	Crossbar Assembly	1	AC	3-5	Hex Hd. Cap Screw	2
M	21-75	Set Screw	2	AD	921-36-21	I.V. Pole Insert	4
N	399-9-2	Side Rail Assembly	2	AE	26-111	Roll Pin	4
P	399-16-14	Support Tube Liner	4				

# Optional Folddown Pushbar Assembly



Item	Part No.	Part Name	Qty.
A	921-30-33	Tube Assembly, Rt.	1
B	921-30-34	Tube Assembly, Lt.	1
C	3-51	Hex Hd. Cap Screw	4
D	17-4	Acorn Nut	4
E	921-30-20	Upright Assembly	1
F	38-108	Compression Spring	2
H	921-30-26	Plunger	2
J	921-30-25	Insert	1
K	921-30-30	Spring Clip	1
L	2-4	Rd. Hd. Mach. Screw	1
M	16-7	Fiberlock Nut	1
N	921-30-27	Grip	1
P	921-30-31	Label	1
R	921-30-28	Pin	2
S	21-50	Set Screw	2
T	921-30-32	Label	1



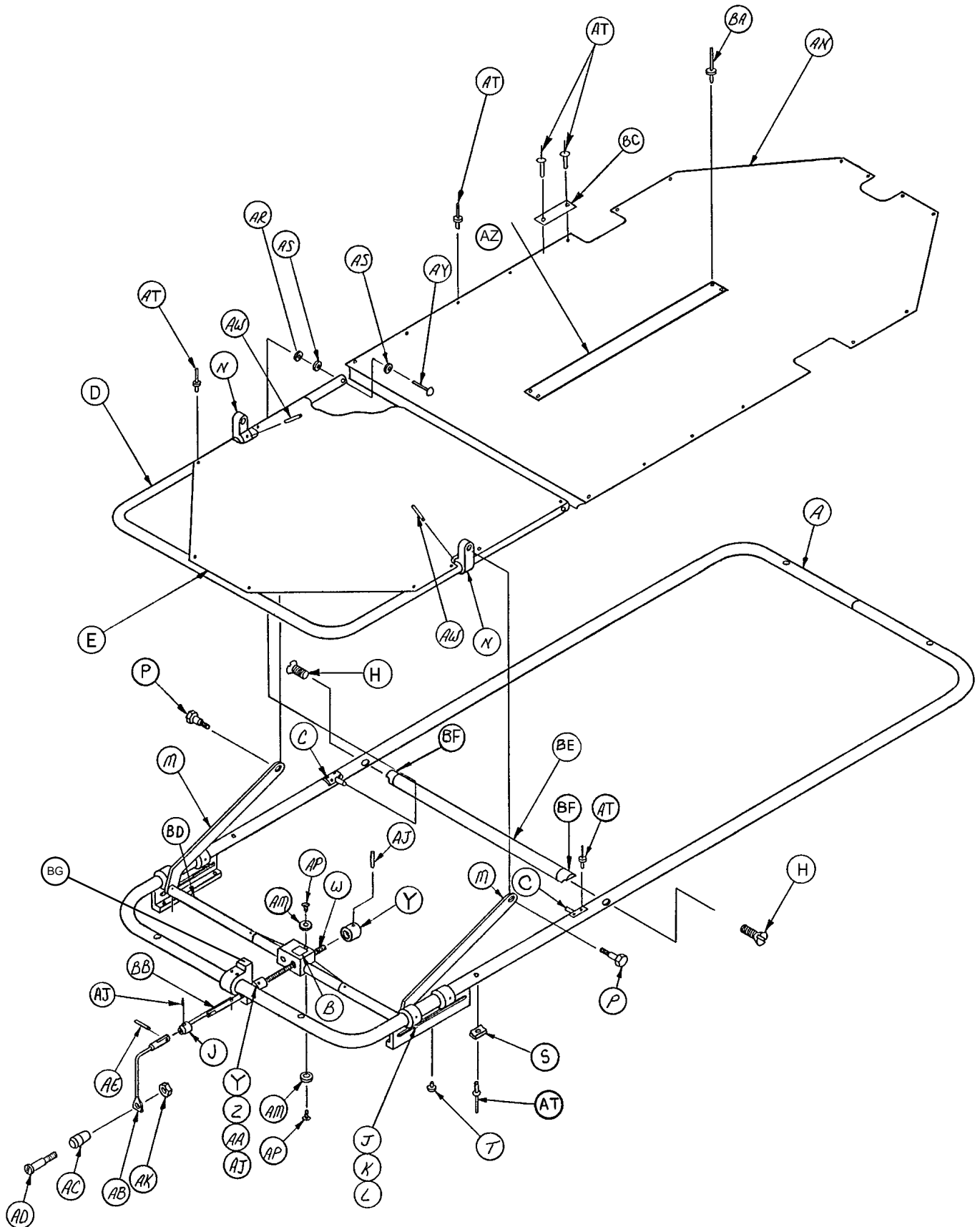
## 20", 24", 29" Aluminum Manual Fowler Assembly

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Item	Part No.	Part Name	Qty.
A	390-525-16	Litter Frame Tube (20")	2
A	390-24-7	Litter Frame Tube (24")	2
A	393-29-7	Litter Frame Tube (29")	2
B	378-24-53	Connector Pin (20")	2
B	381-24-6	Connector Pin (24")	2
B	381-29-3	Connector Pin (29")	2
C	26-12	Roll Pin	4
D	381-20-3	Position Bracket Ass'y, Lt.	1
E	378-24-15	Pivot Plate Assembly	2
F	381-20-4	Position Bracket Ass'y, Rt.	1
H	25-17	Semi-Tubular Rivet	2
J	14-4	Nylon Washer	4
K	28-28	Retaining Ring	2
L	381-20-6	Fowler Lock Ass'y (20")	1
L	381-24-2	Fowler Lock Ass'y (24")	1
L	381-29-1	Fowler Lock Ass'y (29")	1
P	460-4-39	Posterior Handle	1
R	15-12	Hex Nut	4
S	386-20-2	Fowler Frame (20")	1
S	390-24-1	Fowler Frame (24")	1
S	393-29-1	Fowler Frame (29")	1
T	940-2-134	Hinge Bracket	2
W	26-57	Roll Pin	2
Z	25-55	Pop Rivet	50
AA	386-20-3	Head End Top (20")	1
AA	390-24-4	Head End Top (24")	1
AA	393-29-4	Head End Top (29")	1
AB	381-20-8	Foot End Top (20")	1
AB	390-24-5	Foot End Top (24")	1
AB	378-29-4	Foot End Top (29")	1
AC	378-24-42	Formed Washer	4
AD	8-13	Shoulder Bolt	2
AE	25-40	Pop Rivet	4
AF	381-24-7	Velcro Pile	1
AH	381-29-5	Label	1
AK	1-34	Flat Hd. Mach. Screw	2
AL	381-20-9	Crossbar (20")	1
AL	960-1-7	Crossbar (24")	1
AL	940-1-11	Crossbar (29")	1
AM	940-2-10	Crossbar Mount	2



# 20", 24", 29" Aluminum Crank Fowler Litter Assembly, Head End Crank

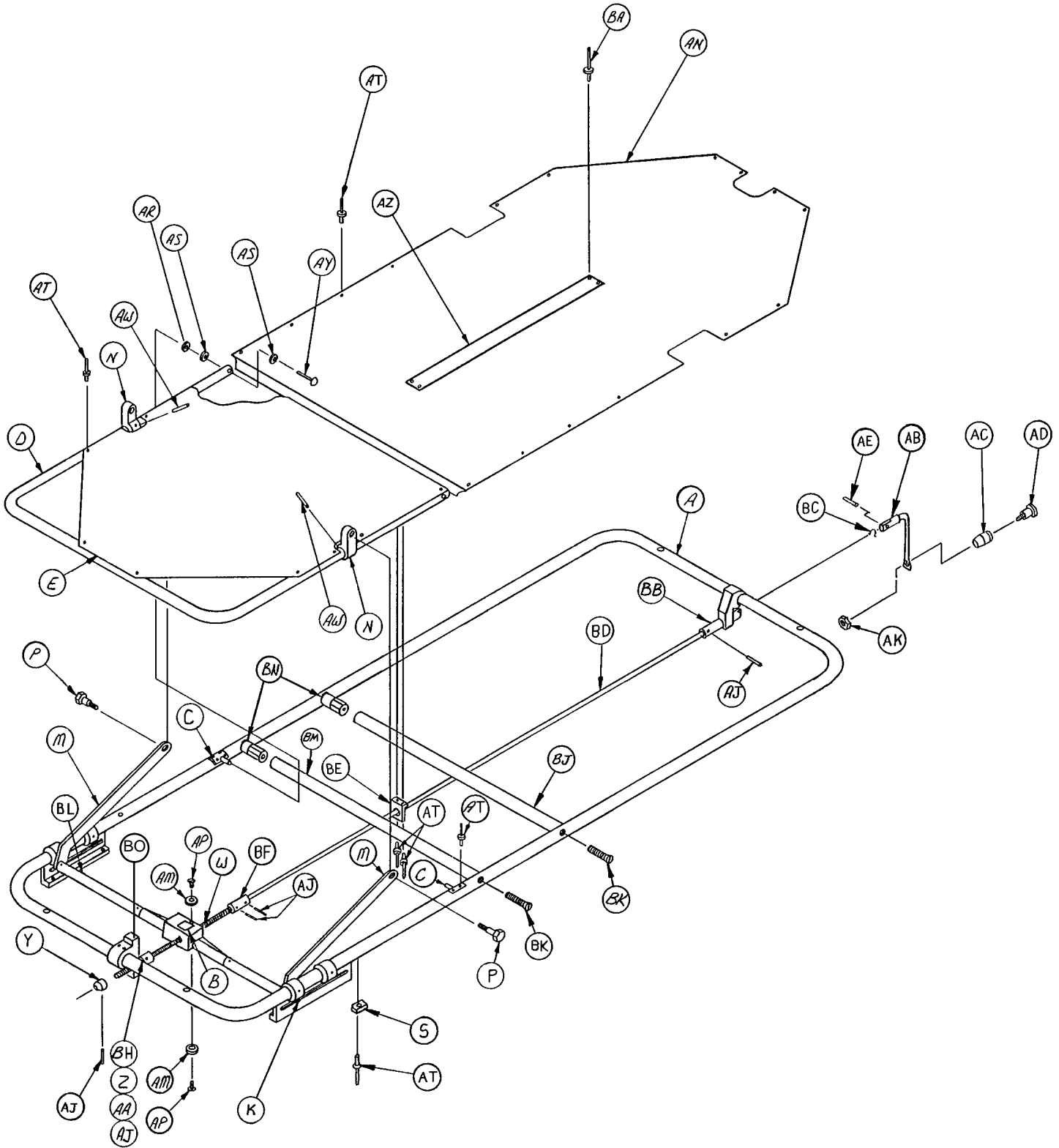


# 20", 24", 29" Aluminum Crank Fowler Litter Assembly,

## Head End Crank

Item	Part No.	Part Name	Qty.
A	389-22-2	Litter Frame Ass'y (20")	1
A	378-24-44	Litter Frame Ass'y (24")	1
A	378-29-2	Litter Frame Ass'y (29")	1
B	378-24-8	Left Hand Nut	1
C	378-24-15	Pivot Plate Assembly	2
D	389-22-1	Head End Frame (20")	1
D	389-32-33	Head End Frame (24")	1
D	389-34-14	Head End Frame (29")	1
E	386-20-3	Head End Top (20")	1
E	390-24-4	Head End Top (24")	1
E	393-29-4	Head End Top (29")	1
H	1-34	Flat Hd. Mach. Screw	2
J	378-24-9	Collar	1
K	378-24-23	Roller	2
M	378-24-22	Riser Bar	2
N	940-2-134	Hinge Bracket, Machined	2
P	8-13	Shoulder Bolt	2
S	378-24-42	Formed Washer	2
T	37-19	Button	2
W	378-24-37	Threaded Shaft	1
Y	378-24-46	Collar	2
Z	81-148	Thrust Bearing	1
AA	81-149	Thrust Washer	2
AB	378-24-33	Handle Assembly	1
AC	378-24-30	Knob	1
AD	378-24-29	Shoulder Bolt	1
AE	26-56	Roll Pin	1
AJ	26-43	Roll Pin	3
AK	16-6	Kep Nut	1
AM	11-53	Washer	2
AN	381-20-8	Foot End Skin (20")	1
AN	390-24-5	Foot End Skin (24")	1
AN	378-29-4	Foot End Skin (29")	1
AP	7-4	Machine Screw	2
AR	28-28	Retaining Ring	2
AS	14-4	Nylon Washer	4
AT	25-55	Rivet	37
AW	26-57	Roll Pin	2
AY	25-17	Rivet	2
AZ	381-24-7	Velcro Pile	1
BA	25-40	Pop Rivet	4
BB	378-24-36	Adaptor (24" & 29")	1
BC	381-24-5	Label	1
BD	389-22-4	Crossbar Ass'y, Hd. (20")	1
BD	373-24-5	Crossbar Ass'y, Hd. (24")	1
BD	935-34-25	Crossbar Ass'y, Hd. (29")	1
BE	381-20-10	Crossbar (20")	1
BE	960-1-7	Crossbar (24")	1
BE	940-1-11	Crossbar (29")	1
BF	940-2-10	Crossbar Mounts	2
BG	378-24-38	Screw Support	1

# 24", 29" Crank Fowler Litter Assembly, Foot End Crank

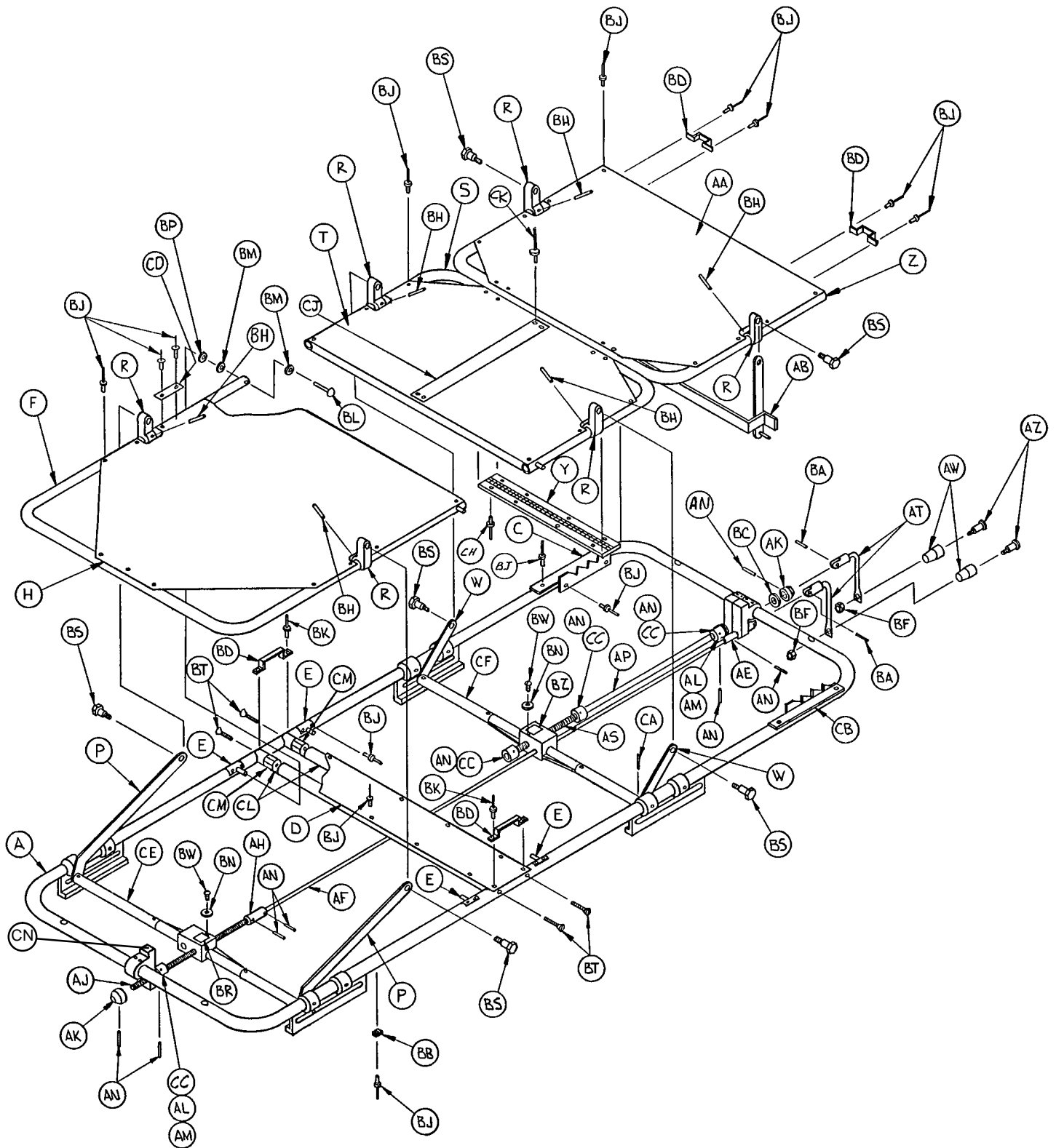


# 24", 29" Crank Fowler Litter Assembly, Foot End Crank

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Item	Part No.	Part Name	Qty.
A	373-24-2	Litter Frame Ass'y (24")	1
A	373-29-1	Litter Frame Ass'y (29")	1
B	389-32-30	Right Hand Nut	1
C	378-24-15	Pivot Plate Assembly	2
D	389-32-33	Head End Frame (24")	1
D	389-34-14	Head End Frame (29")	1
E	390-24-4	Head End Top (24")	1
E	393-29-4	Head End Top (29")	1
K	378-24-23	Roller	2
M	378-24-22	Riser Bar	2
N	940-2-134	Hinge Bracket (24")	2
N	940-2-134	Hinge Bracket (29")	2
P	8-13	Shoulder Bolt	2
S	378-24-42	Formed Washer	2
W	935-34-5	Threaded Shaft	1
Y	378-24-9	Collar	1
Z	81-148	Thrust Bearing	1
AA	81-149	Thrust Washer	2
AB	378-24-33	Handle Assembly	1
AC	378-24-30	Knob	1
AD	378-24-29	Shoulder Bolt	1
AE	26-56	Roll Pin	1
AJ	26-43	Roll Pin	4
AK	16-6	Kep Nut	1
AM	11-53	Washer	2
AN	390-24-5	Foot End Skin (24")	1
AN	378-29-4	Foot End Skin (29")	1
AP	7-4	Truss Hd. Mach. Screw	2
AR	28-28	Retaining Ring	2
AS	14-4	Nylon Washer	4
AT	25-55	Rivet	41
AW	26-57	Roll Pin	2
AY	25-17	Rivet	2
AZ	381-24-7	Velcro Pile	1
BA	25-40	Pop Rivet	4
BB	389-34-18	Adaptor	1
BC	28-6	Retaining Ring	1
BD	389-32-17	Connecting Rod	1
BE	935-29-10	Rod Brace	1
BF	389-32-16	Screw Coupler	1
BH	378-24-46	Collar	1
BK	1-34	Flat Hd. Mach. Screw	4
BL	373-24-5	Crossbar Ass'y, Hd. (24")	1
BL	935-34-25	Crossbar Ass'y, Hd. (29")	1
BM	960-1-7	Crossbar (24")	2
BM	940-1-11	Crossbar (29")	2
BN	940-2-10	Crossbar Mounts	4
BO	378-24-38	Screw Support	1

# 24", 29" Crank Fowler/Crank Knee Gatch Litter Assembly

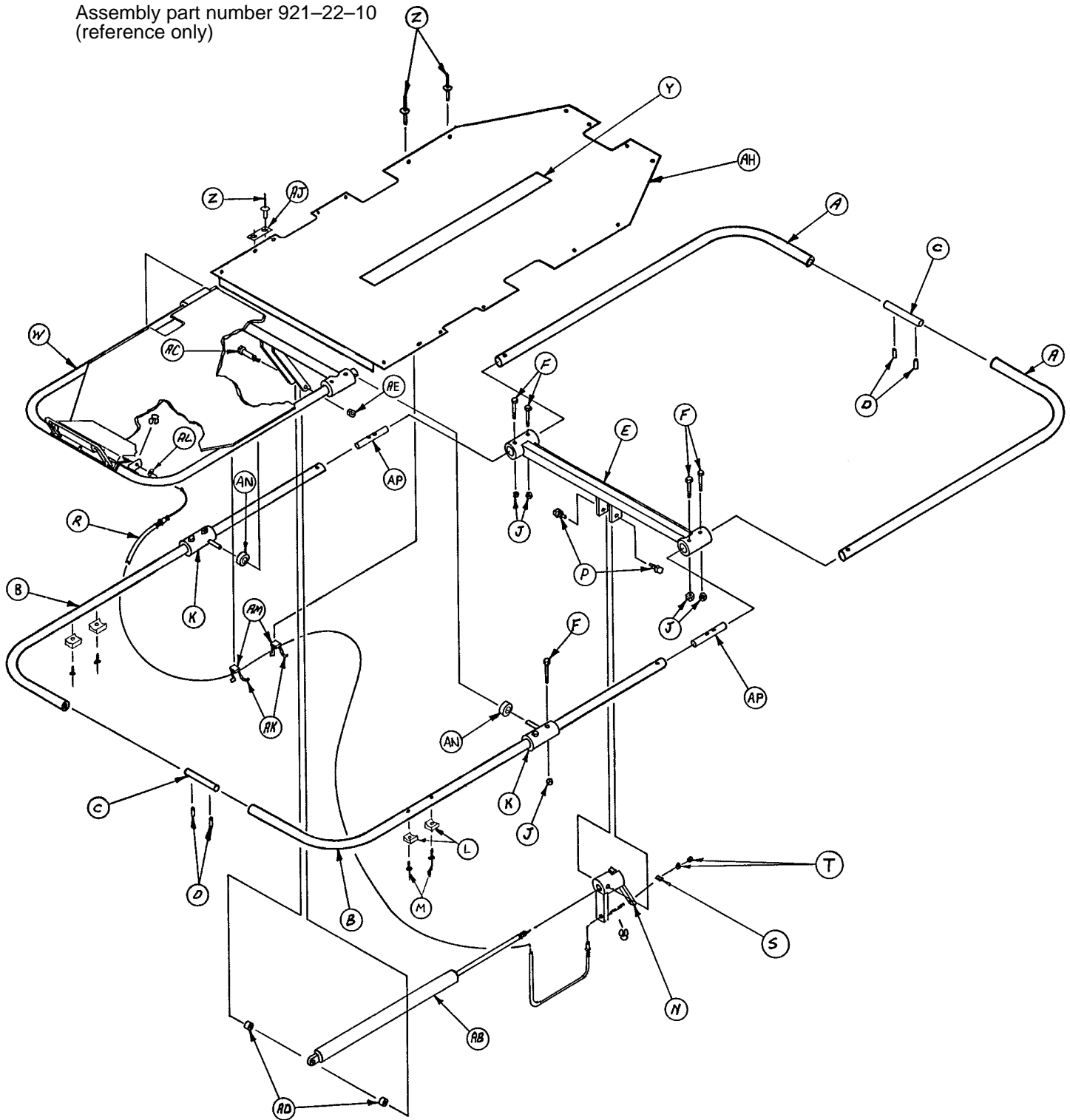


# 24", 29" Crank Fowler/Crank Knee Gatch Litter Assembly

Item	24"	29"	Part Name	Qty.
A	389-32-1	389-34-1	Litter Frame Ass'y	1
C	389-34-20	389-34-20	Pos. Brkt. Ass'y, Lt.	1
D	389-32-8	389-34-8	Stationary Skin	1
E	378-24-15	378-24-15	Pivot Plate Ass'y	4
F	389-32-33	389-34-14	Head End Frame	1
H	390-24-4	393-29-4	Head End Top	1
N	378-24-23	378-24-23	Roller	4
P	378-24-22	378-24-22	Riser Bar	2
R	940-2-134	940-2-134	Hinge Brkt., Mach.	6
S	389-32-11	389-34-15	Midsection Frame	1
T	389-32-14	389-34-12	Midsection Skin	1
W	389-32-24	389-32-24	Center Riser Bar	2
Y	389-32-13	389-34-6	Hinge	1
Z	389-32-12	389-34-16	Knee Gatch Frame	1
AA	389-32-15	389-34-11	Knee Gatch Skin	1
AB	389-32-27	389-34-17	Lock Assembly	1
AE	389-34-18	389-34-18	Adaptor	1
AF	389-32-17	389-32-17	Connecting Rod	1
AH	389-32-16	389-32-16	Screw Coupler	1
AJ	935-34-5	935-34-5	Threaded Shaft	1
AK	378-24-9	378-24-9	Collar	2
AL	81-148	81-148	Thrust Bearing	2
AM	81-149	81-149	Thrust Washer	4
AN	26-43	26-43	Roll Pin	9
AP	389-34-19	389-34-19	Long Adaptor	1
AR	28-6	—	Retaining Ring	1
AS	935-34-6	935-34-6	Gatch Threaded Shaft	1
AT	378-24-33	378-24-33	Handle Assembly	2
AW	378-24-30	378-24-30	Knob	2
AZ	378-24-29	378-24-29	Shoulder Bolt	2
BA	26-56	26-56	Roll Pin	2
BB	378-24-42	378-24-42	Formed Washer	2
BC	11-73	11-73	Washer	1
BD	393-53-20	393-53-20	Strap Anchor	4
BF	16-6	16-6	Kep Nut	2
BH	26-57	26-57	Roll Pin	6
BJ	25-55	25-55	Rivet	69
BK	25-56	25-56	Rivet	4
BL	25-17	25-17	Rivet	4
BM	14-4	14-4	Washer	8
BN	11-53	11-53	Washer	4
BP	28-28	28-28	Retaining Ring	4
BR	389-32-30	389-32-30	Right Hand Nut	1
BS	8-13	8-13	Hex Hd. Shoulder Bolt	6
BT	1-34	1-34	Flat Hd. Mach. Screw	4
BW	7-4	7-4	Truss Hd. Mach. Screw	4
BZ	378-24-8	378-24-8	Left Hand Nut	1
CB	389-34-21	389-34-21	Position Brkt. Ass'y, Rt.	1
CC	378-24-46	378-24-46	Collar	4
CD	381-24-5	381-24-5	Label	1
CE	373-24-5	935-34-25	Crossbar Ass'y, Head	1
CF	389-32-35	935-34-26	Crossbar Ass'y, Foot	1
CH	25-79	25-79	Pop Rivet	8
CJ	381-24-7	381-24-7	Velcro Pile	1
CK	25-40	25-40	Pop Rivet	4
CL	960-2-7	940-2-9	Crossbar	2
CM	940-2-10	—	Crossbar Mount	4
CN	378-24-38	378-24-38	Screw Support	1

# 24" Fiberresin Pneumatic Fowler Assembly

Assembly part number 921-22-10  
(reference only)



## 24" Fiberresin Pneumatic Fowler Assembly

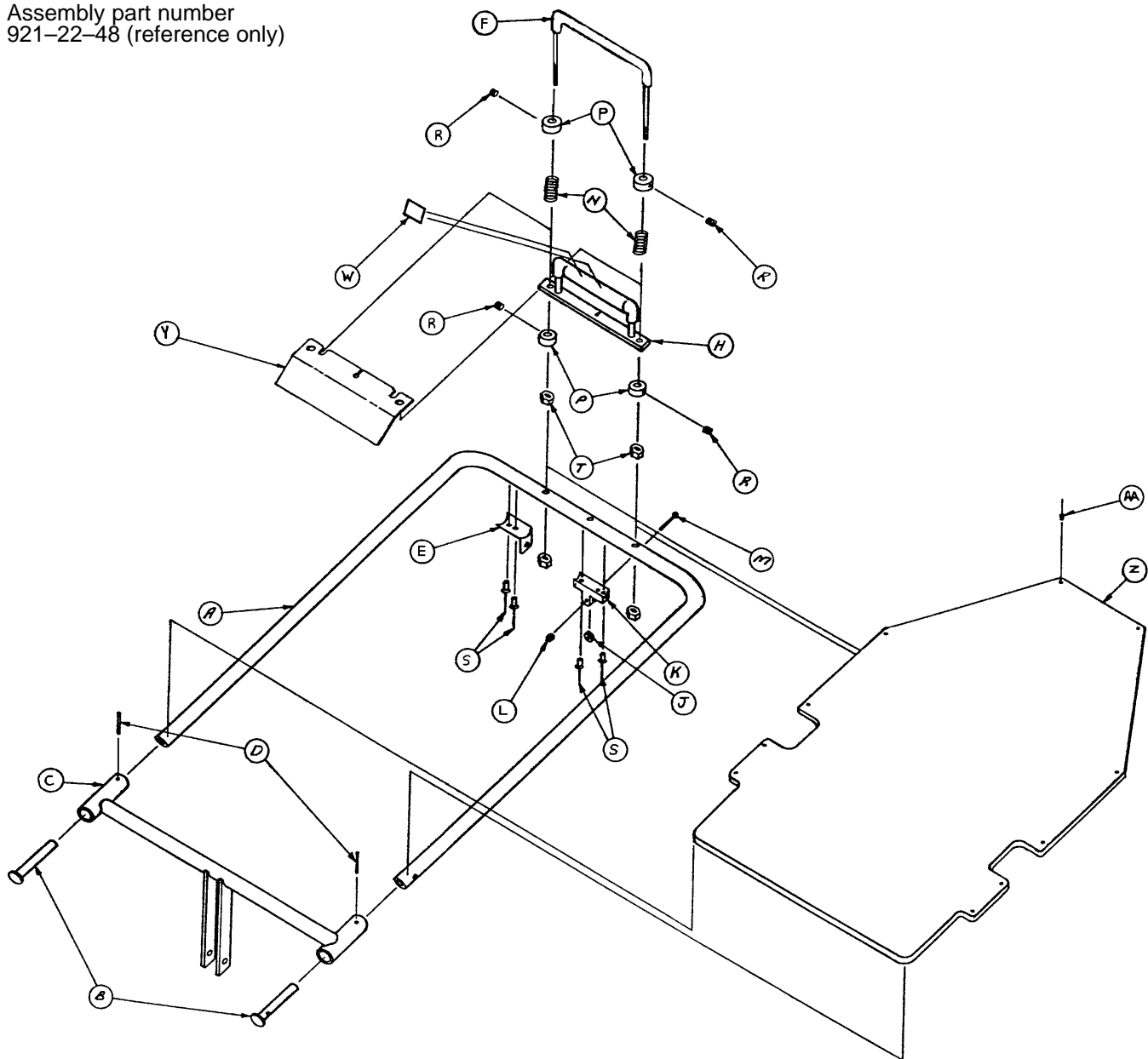
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Item	Part No.	Part Name	Qty.
A	921-22-11	Litter Frame Tube, Short	2
B	921-22-12	Litter Frame Tube, Long	2
C	381-24-6	Connector Pin	2
D	26-12	Roll Pin	4
E	921-22-32	Litter Crossbrace Ass'y	1
F	3-17	Hex Hd. Cap Screw	8
J	16-6	Kep Nut	8
K	921-22-22	Fowler Pivot Assembly	2
L	378-24-42	Formed Washer	4
M	25-55	Pop Rivet	4
N	921-22-13	Pivot Block Assembly	1
P	921-22-31	Threaded Pivot	2
R	921-22-26	Release Cable	1
S	921-22-63	Cable Stop	1
T	15-23	Hex Nut	2
W	(page 40)	Fowler Frame Assembly	1
Y	381-24-7	Velcro Pile	1
Z	25-69	Pop Rivet	19
AB	1010-31-77	Gas Cylinder	1
AC	921-22-20	Shoulder Bolt	1
AD	921-22-21	Spacer	2
AE	15-27	Hex Nut	1
AH	921-20-70	Litter Skin	1
AJ	381-29-5	Label	1
AK	38-111	Cable Tie	2
AL	11-65	Washer	1
AM	38-112	Cable Mount	2
AN	921-22-59	Spacer	2
AP	921-22-60	Connector Pin	2



# 24" Pneumatic Fowler Assembly

Assembly part number  
921-22-48 (reference only)

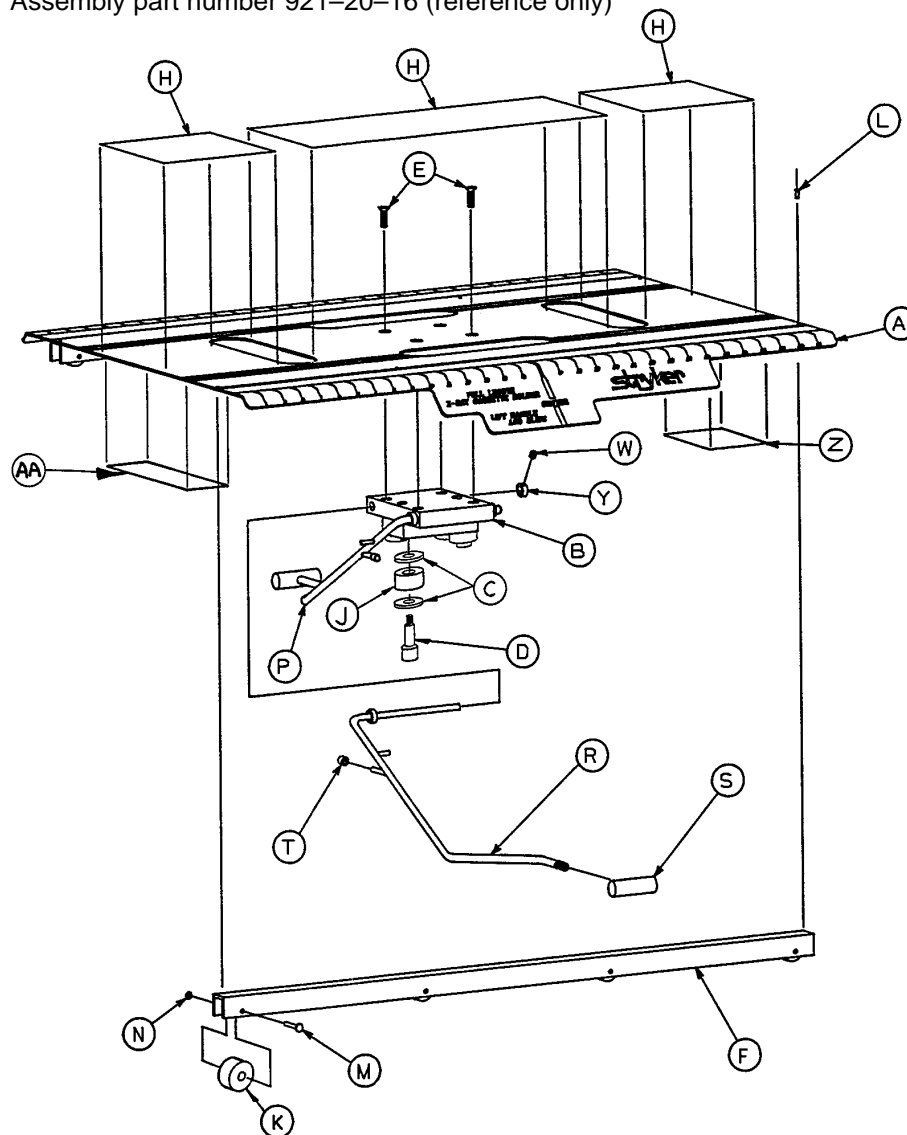


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	921-22-14	Fowler Frame	1	M	2-66	Rd. Hd. Mach. Screw	1
B	921-22-25	Fowler Plug	2	N	38-109	Compression Spring	2
C	921-22-15	Fowler Crossbrace Ass'y	1	P	921-22-44	Spacer	4
D	26-14	Roll Pin	2	R	21-63	Set Screw	4
E	921-22-43	Cable Bracket	1	S	25-50	Pop Rivet	4
F	921-22-38	Handle, Long	1	T	15-12	Hex Nut	4
H	921-22-53	Handle Assembly	1	W	921-22-57	Label	1
J	921-22-64	Nylon Pulley	1	Y	921-22-62	Handle Protector	1
K	921-22-49	Cable Guide	1	Z	921-20-80	Fowler Skin	1
L	15-20	Hex Nut	1	AA	25-69	Pop Rivet	10



# Full-Length X-Ray Cassette Assembly

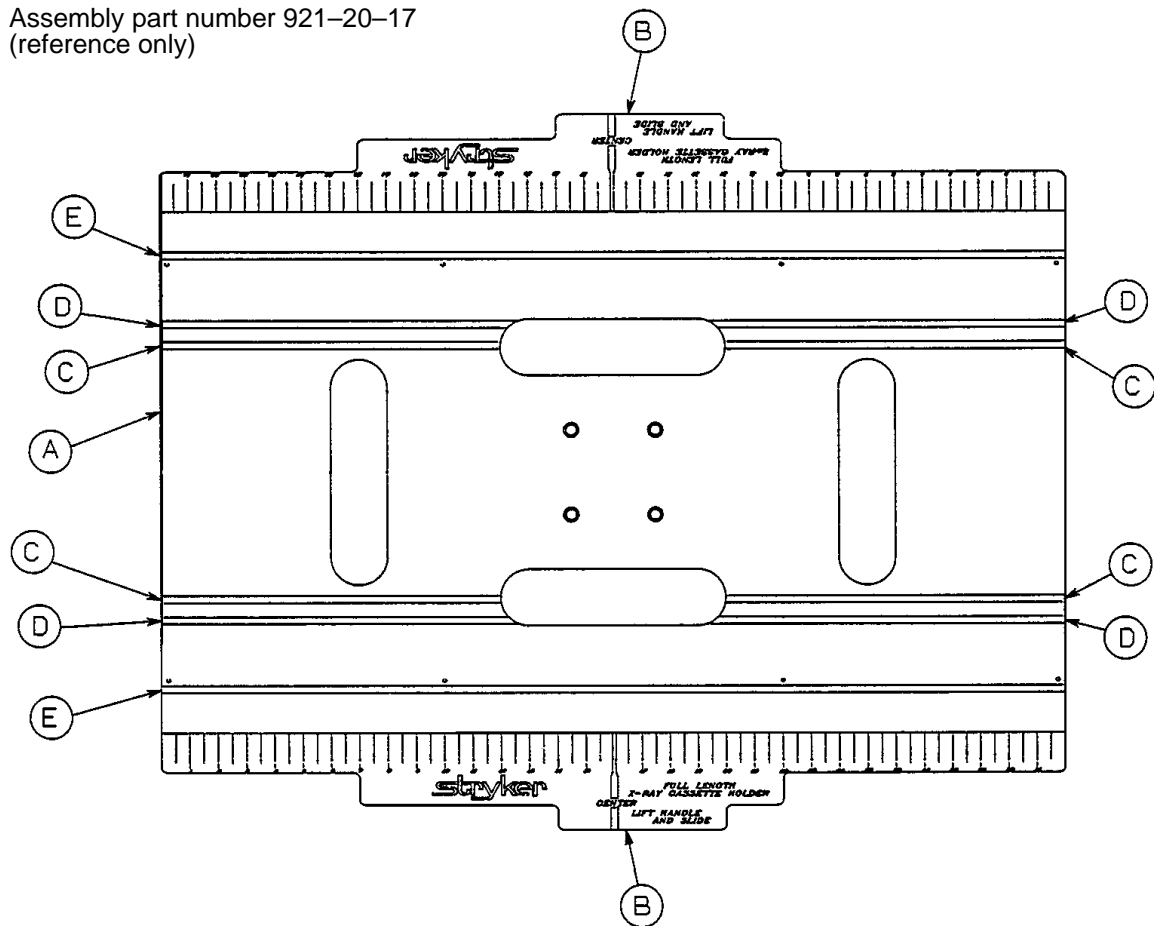
Assembly part number 921-20-16 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 43)	Tray Assembly	1	M	2-36	Rd. Hd. Mach. Screw	8
B	921-20-19	Mounting Block Assembly	1	N	16-3	Fiberlock Hex Nut	8
C	14-3	Washer	8	P	921-20-32	Lever Assembly, Left	1
D	8-6	Soc. Hd. Shoulder Bolt	4	R	921-20-26	Lever Assembly, Right	1
E	1-25	Flat Hd. Mach. Screw	4	S	921-20-25	Handle	2
F	921-20-21	"U" Channel	2	T	921-20-24	Cap	2
H	7000-1-42	Adhesive Stair Tread	As Req'd	W	21-63	Set Screw	4
J	921-21-37	Bearing	4	Y	921-20-30	Collar	4
K	921-21-38	Bearing	8	Z	921-20-44	Label	1
L	25-70	Pop Rivet	8	AA	921-20-52	Label	1

# Full-Length X-Ray Tray Assembly

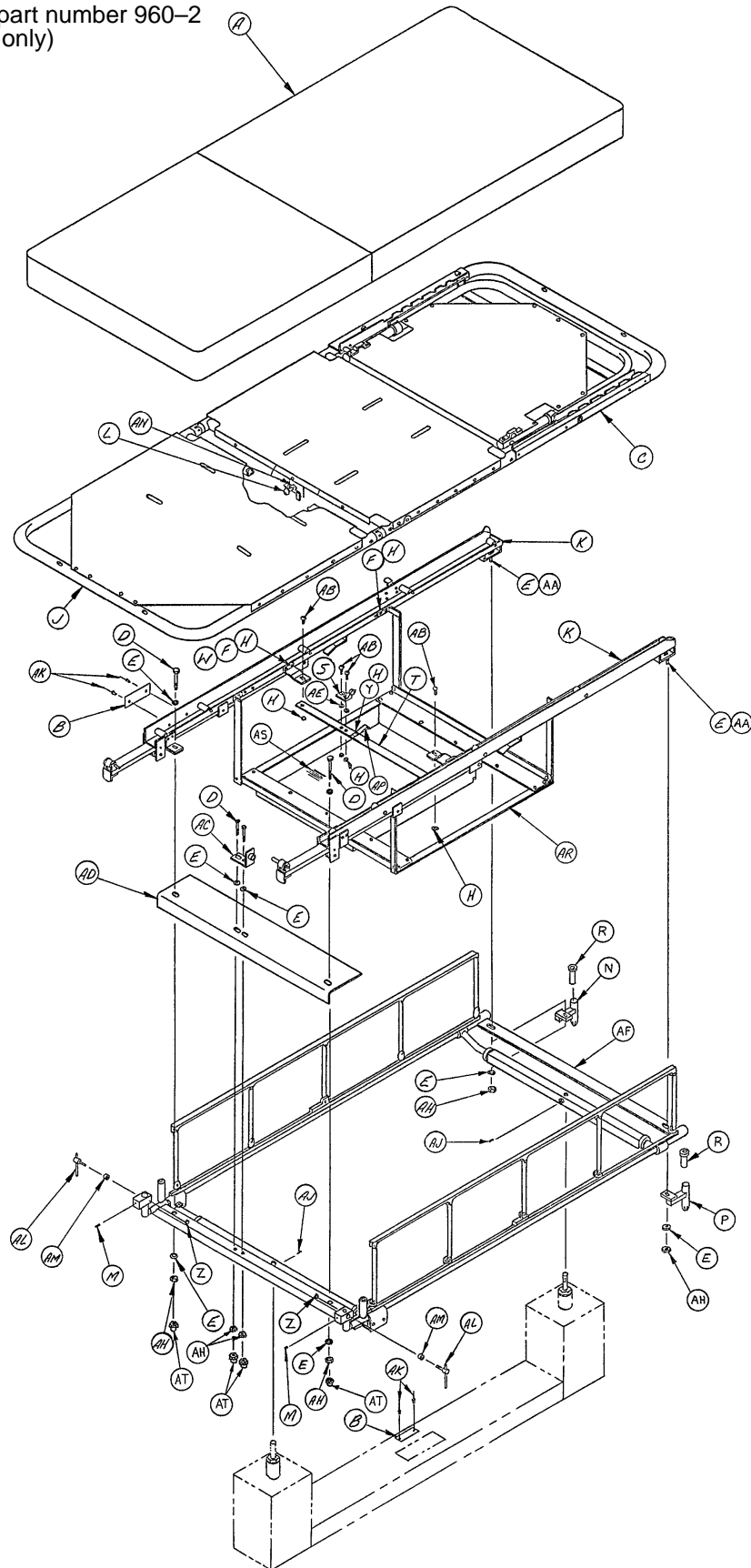
Assembly part number 921-20-17  
(reference only)



Item	Part No.	Part Name	Qty.
A	921-20-18	Tray	1
B	921-20-43	Label Sheet	1
C	7000-1-116	Yellow Tape	As Req'd
D	7000-1-117	Red-Orange Tape	As Req'd
E	7000-1-118	White Tape	As Req'd

# 960 SurgiBed Assembly

Assembly part number 960-2  
(reference only)



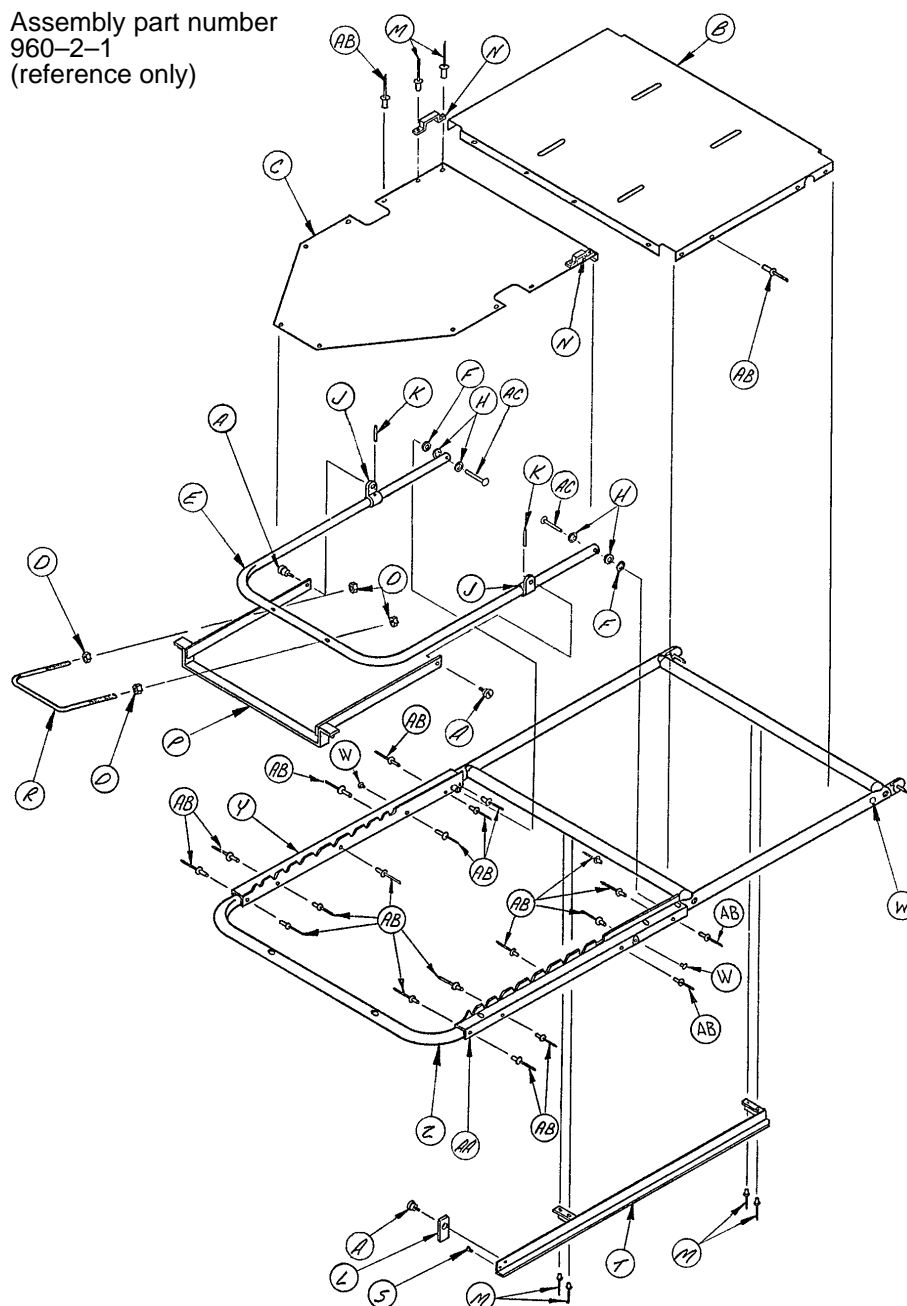
# 960 SurgiBed Assembly

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Item	Part No.	Part Name	Qty.
A	960-1-46	2" Mattress Set	1
A	960-26	4" Mattress Set	1
B	960-2-132	Nameplate	2
C	(page 46)	Litter, Head End	1
D	3-32	Hex Hd. Cap Screw	4
E	11-2	Washer	As Req'd
F	2-17	Rd. Hd. Mach. Screw	12
H	15-4	Hex Nut	17
J	(page 47)	Litter, Foot End	1
K	(page 48)	Rail Assembly	1
L	763-1-34	Rubber Stop	1
M	21-19	Set Screw	2
N	940-2-161	I.V. Holder, Right	1
P	940-2-158	I.V. Holder, Left	1
R	393-3-68	Insert	2
S	940-1-48	Roller Assembly	1
T	960-1-15	Hold Down Crossbar	1
W	940-1-35	Hold Down Mtg. Bracket	2
Y	7-4	Binding Hd. Mach. Screw	1
Z	16-20	Centerlock Nut	2
AA	3-2	Hex Hd. Cap Screw	2
AB	2-19	Rd. Hd. Mach. Screw	4
AC	940-1-43	Rear Roller Assembly	1
AD	960-2-14	Splash Shield	1
AE	11-1	Washer	As Req'd
AF	(page 49)	Litter Carrier Assembly	1
AH	16-6	Kep Nut	6
AJ	46-1	Sq. Hd. Set Screw	2
AK	25-38	Pop Rivet	4
AL	940-2-72	Short Lock Screw Ass'y	2
AM	940-1-38	Wedge Lock, Modified	2
AN	15-12	Hex Nut	2
AP	460-1-30	Grounding Strip	1
AR	960-2-166	Tray Assembly	1
AS	940-1-98	Mat	1
AT	17-4	Acorn Nut	4

# 960 Litter Head End Assembly

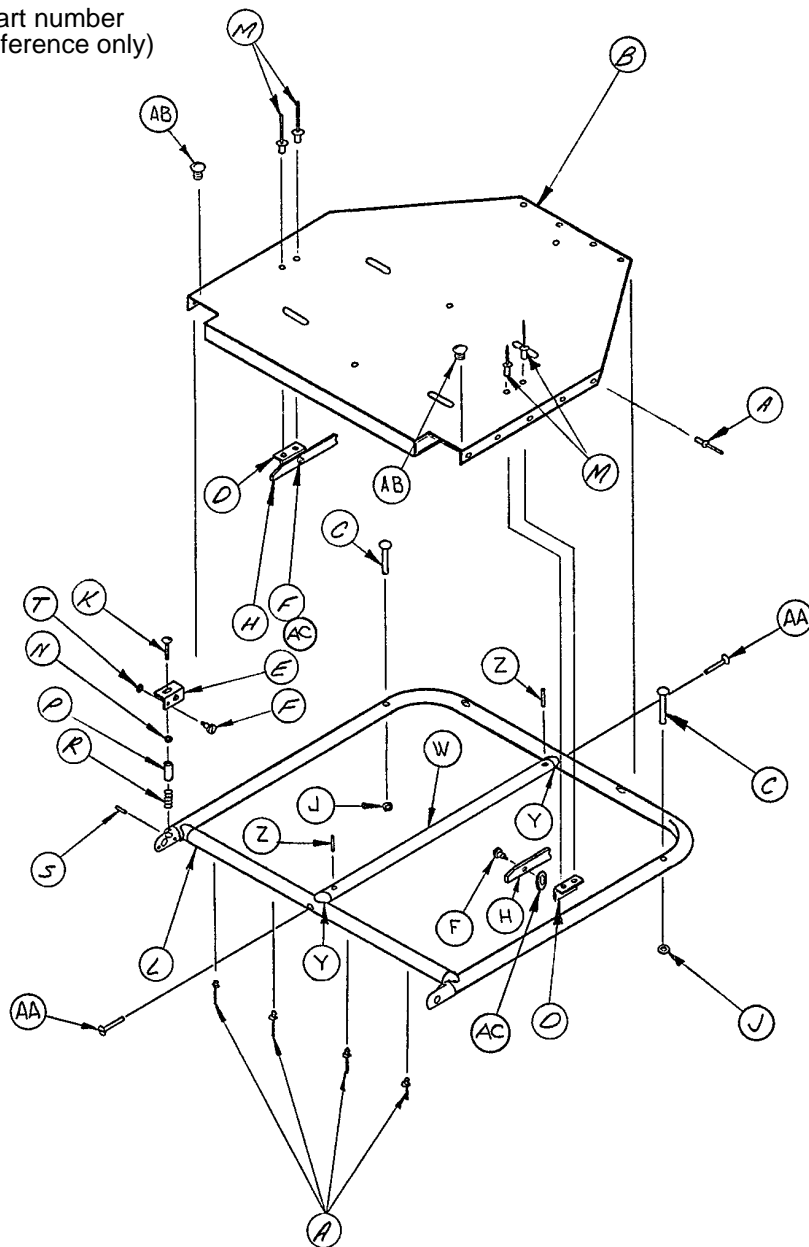
Assembly part number  
960-2-1  
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8-9	Shoulder Bolt	3	N	393-53-20	Strap Anchor	2
B	960-2-2	Center Section Skin	1	P	381-24-2	Fowler Lock Ass'y	1
C	390-24-4	Head End Skin	1	R	460-4-39	Posterior Handle	1
D	15-12	Hex Nut	4	S	4-18	Soc. Hd. Cap Screw	1
E	390-24-1	Fowler Frame	1	T	940-1-22	Litter Hold Down Ass'y	1
F	28-28	Retaining Ring	2	W	37-19	Button	4
H	14-4	Nylon Washer	4	Y	960-2-44	Position Bracket, Lt.	1
J	940-2-134	Hinge Bracket	2	Z	960-2-4	Frame Ass'y, Head End	1
K	26-57	Roll Pin	2	AA	960-2-41	Position Bracket, Rt.	1
L	940-2-21	Retainer	1	AB	25-55	Pop Rivet	44
M	25-56	Pop Rivet	8	AC	25-17	Rivet	2

# 960 Litter Foot End Assembly

Assembly part number  
960-2-9 (reference only)

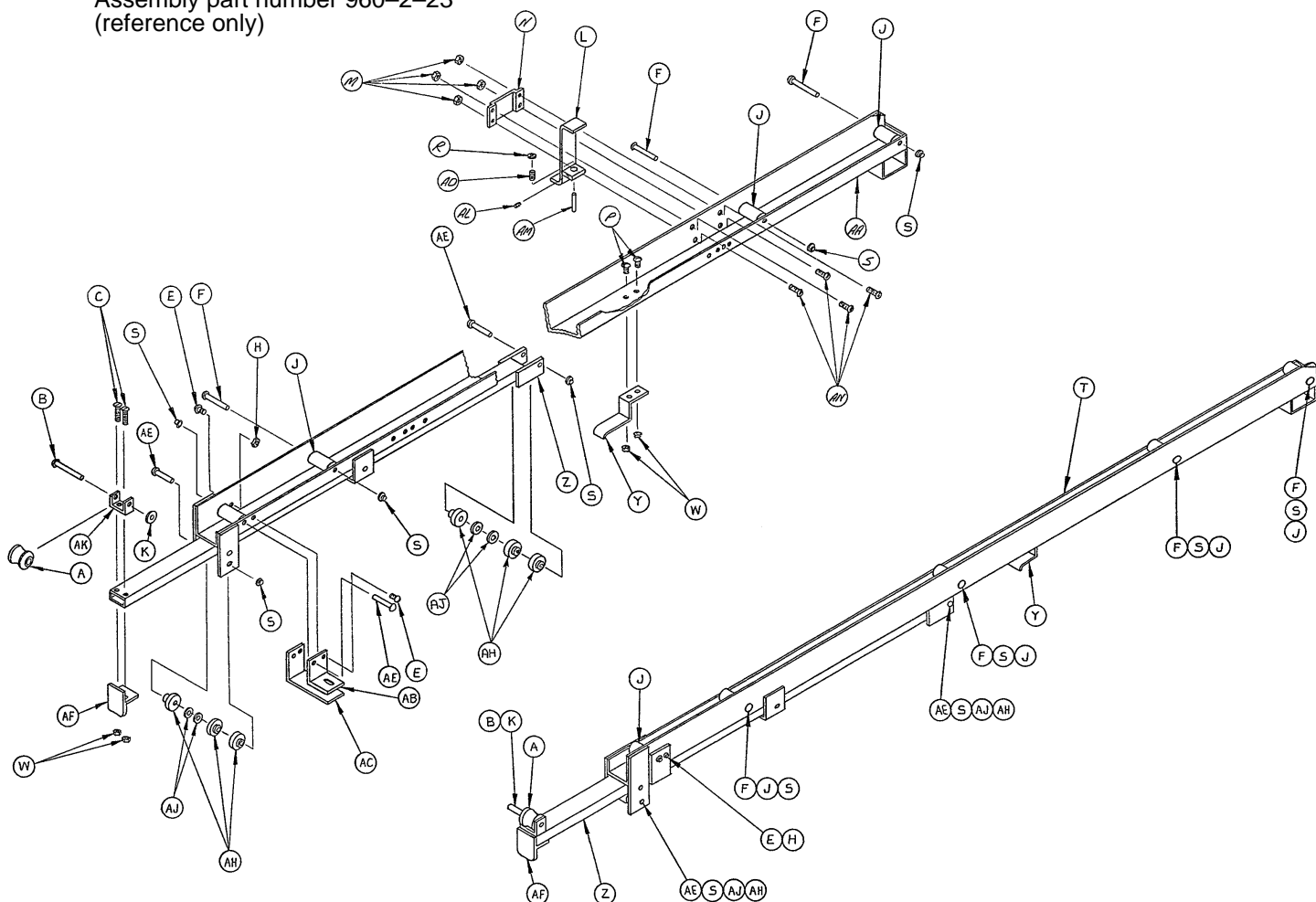


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	25-55	Pop Rivet	21	N	11-64	Washer	1
B	960-1-12	Foot End Skin	1	P	940-2-136	Spacer	1
C	25-18	Rivet	2	R	38-54	Compression Spring	1
D	940-1-30	Extension Bracket	2	S	26-66	Roll Pin	1
E	940-2-137	Latch	1	T	11-65	Washer	1
F	8-5	Shoulder Bolt	3	W	960-1-13	Support Tube, Ft. End	1
H	940-1-32	Extension Latch	2	Y	940-2-10	Crossbar Mount	2
J	28-28	Retaining Ring	2	Z	26-14	Roll Pin	2
K	7-9	Truss Hd. Mach. Screw	1	AA	1-34	Flat Hd. Mach. Screw	2
L	960-2-10	Frame Ass'y, Foot End	1	AB	7-6	Truss Hd. Mach. Screw	2
M	25-56	Pop Rivet	4	AC	11-66	Flat Washer	2



# 960 Rail Assembly

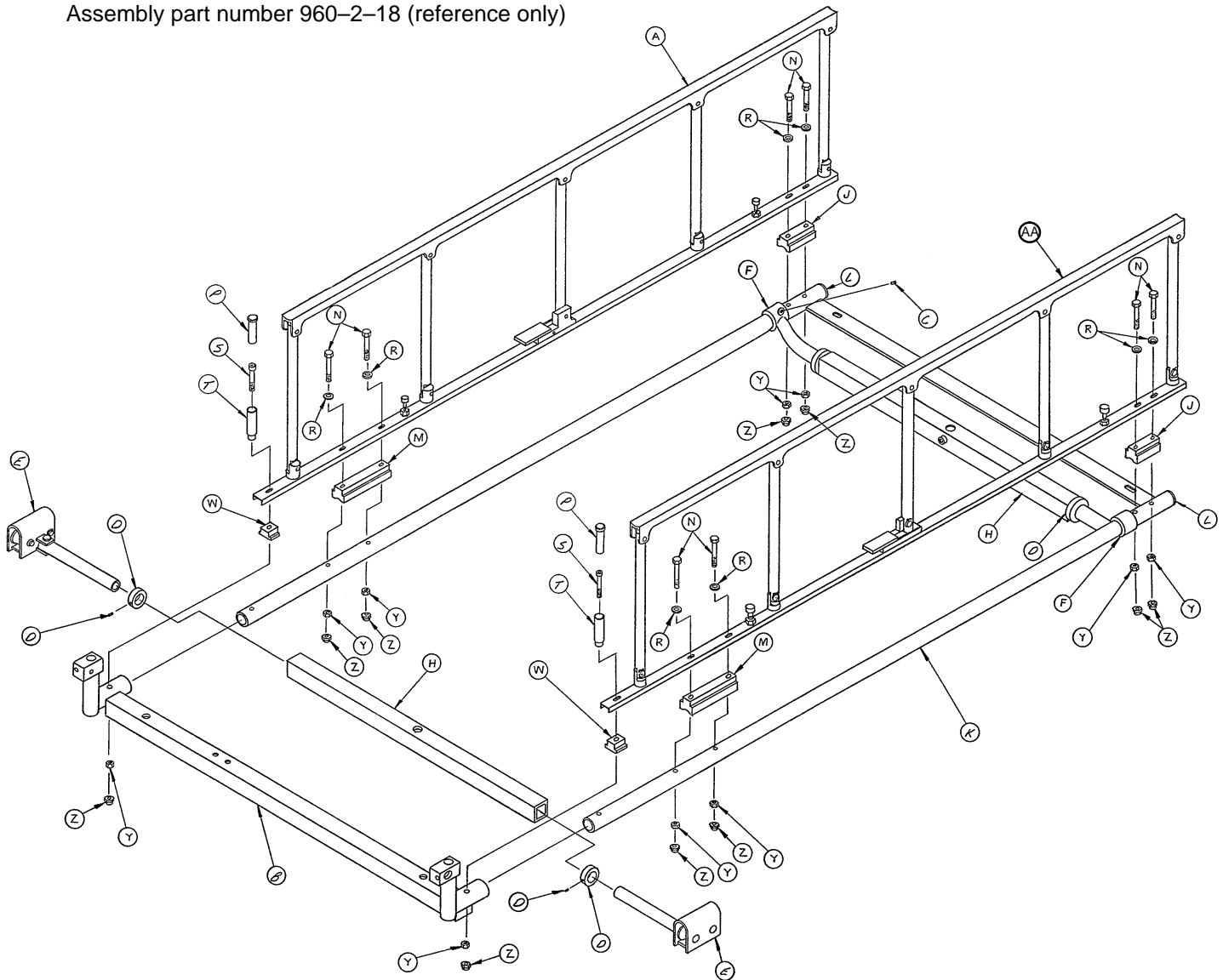
Assembly part number 960-2-23  
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	940-1-75	Roller	2	W	15-4	Hex Nut	8
B	25-20	Rivet	2	Y	940-1-84	Roller Slide Lock	2
C	1-24	Flat Hd. Mach. Screw	4	Z	940-2-85	Roller Slide Assembly	2
E	2-44	Rd. Hd. Mach. Screw	4	AA	960-2-24	Rail Assembly, Right	1
F	25-17	Rivet	8	AB	940-1-88	Small "L" Bracket	2
H	15-5	Hex Nut	4	AC	940-1-89	Large "L" Bracket	2
J	391-53-5	Roller	10	AD	124-1-82	Spring	1
K	28-28	Retaining Ring	2	AE	25-27	Rivet	6
L	960-1-53	Litter Positioning Bracket	1	AF	940-2-91	Handle	2
M	16-3	Fiberlock Nut	4	AH	124-1-78	Bearing	12
N	960-1-54	Mounting Bracket	1	AJ	11-2	Washer	8
P	2-17	Rd. Hd. Mach. Screw	7	AK	940-1-96	Roller Bracket	2
R	14-4	Washer	1	AL	21-50	Set Screw	1
S	17-3	Drive Nut	14	AM	960-1-59	Guide Pin	1
T	960-2-26	Rail Assembly, Left	1	AN	2-18	Rd. Hd. Mach. Screw	4

# 960 Litter Carrier Assembly

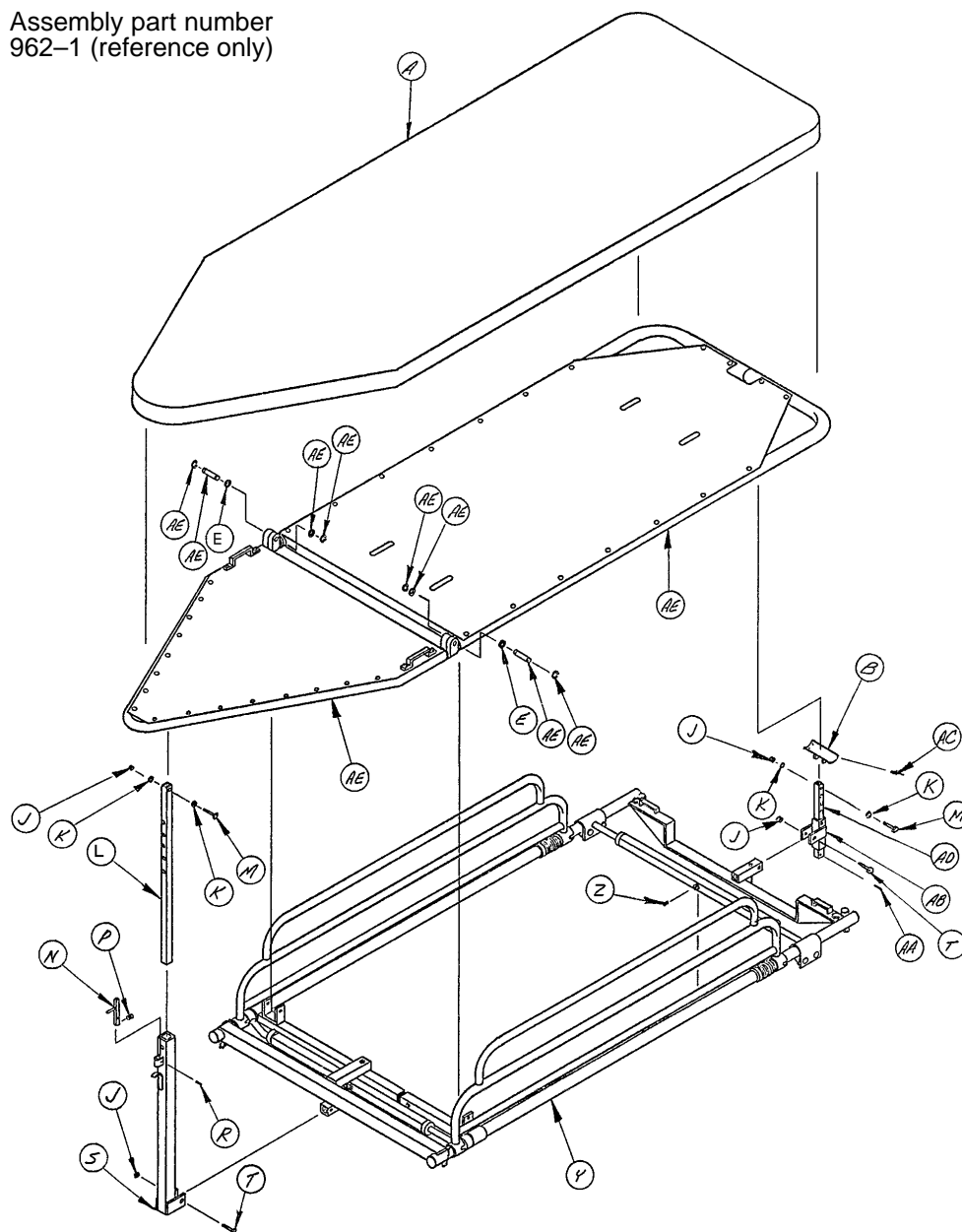
Assembly part number 960-2-18 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 97)	5 Spindle Siderail Ass'y, Rt.	1	M	399-31-20	Long Spacer	2
B	960-2-49	Carrier Ft. End Ass'y	1	N	3-32	Hex Hd. Cap Screw	8
C	21-75	Set Screw	2	P	393-3-68	Insert	2
D	42-7	Collar Assembly	4	R	11-2	Washer	8
E	940-2-155	Supt. Tube Swivel Ass'y	2	S	4-30	Soc. Hd. Cap Screw	2
F	391-34-25	Gamma Angle Tube Ass'y	2	T	940-2-148	I.V. Holder Ass'y	2
H	399-9-13	Top Support Tube Ass'y	2	W	960-2-21	Spacer	2
J	399-31-19	Head End Spacer	2	Y	16-6	Kep Nut	10
K	960-2-133	Carrier Hd. End Ass'y	1	Z	17-4	Acorn Nut	10
L	37-2	Hole Plug	2	AA	(page 97)	5 Spindle Siderail Ass'y, Lt.	1

# 962 Tapered Head End Assembly

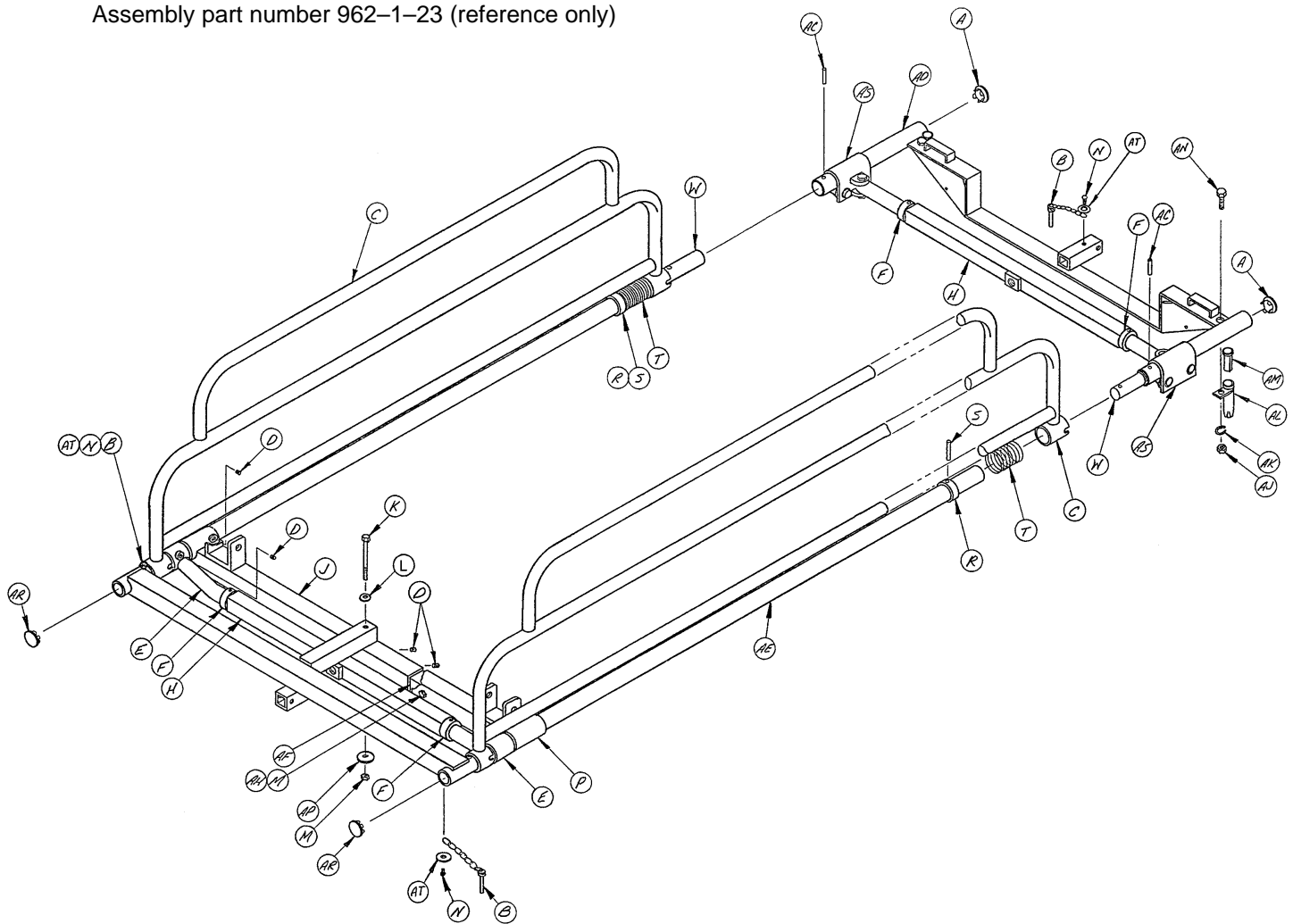
Assembly part number  
962-1 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	962-1-42	2" Mattress	1	S	962-1-14	Fowler Slide Assembly	1
A	962-26	4" Mattress	1	T	3-17	Hex Hd. Cap Screw	2
B	962-1-22	"U" Bracket Assembly	1	Y	(page 51)	Litter Carrier Assembly	1
E	14-9	Washer	A/R	Z	46-1	Sq. Hd. Set Screw	2
J	16-5	Conelock Nut	4	AA	26-7	Roll Pin	1
K	14-4	Washer	A/R	AB	962-1-19	Foot End Pivot Assembly	1
L	962-1-13	Fowler Support Slide	1	AC	25-55	Pop Rivet	4
M	3-5	Hex Hd. Cap Screw	2	AD	962-1-21	Foot End Positioning Tube	1
N	124-1-90	Ratchet Latch Assembly	1	AE	962-1-51	Tapered Hd. Litter Ass'y	1
P	124-1-95	Ratchet Spring	1				

# 962 Litter Carrier Assembly, Swing Siderails

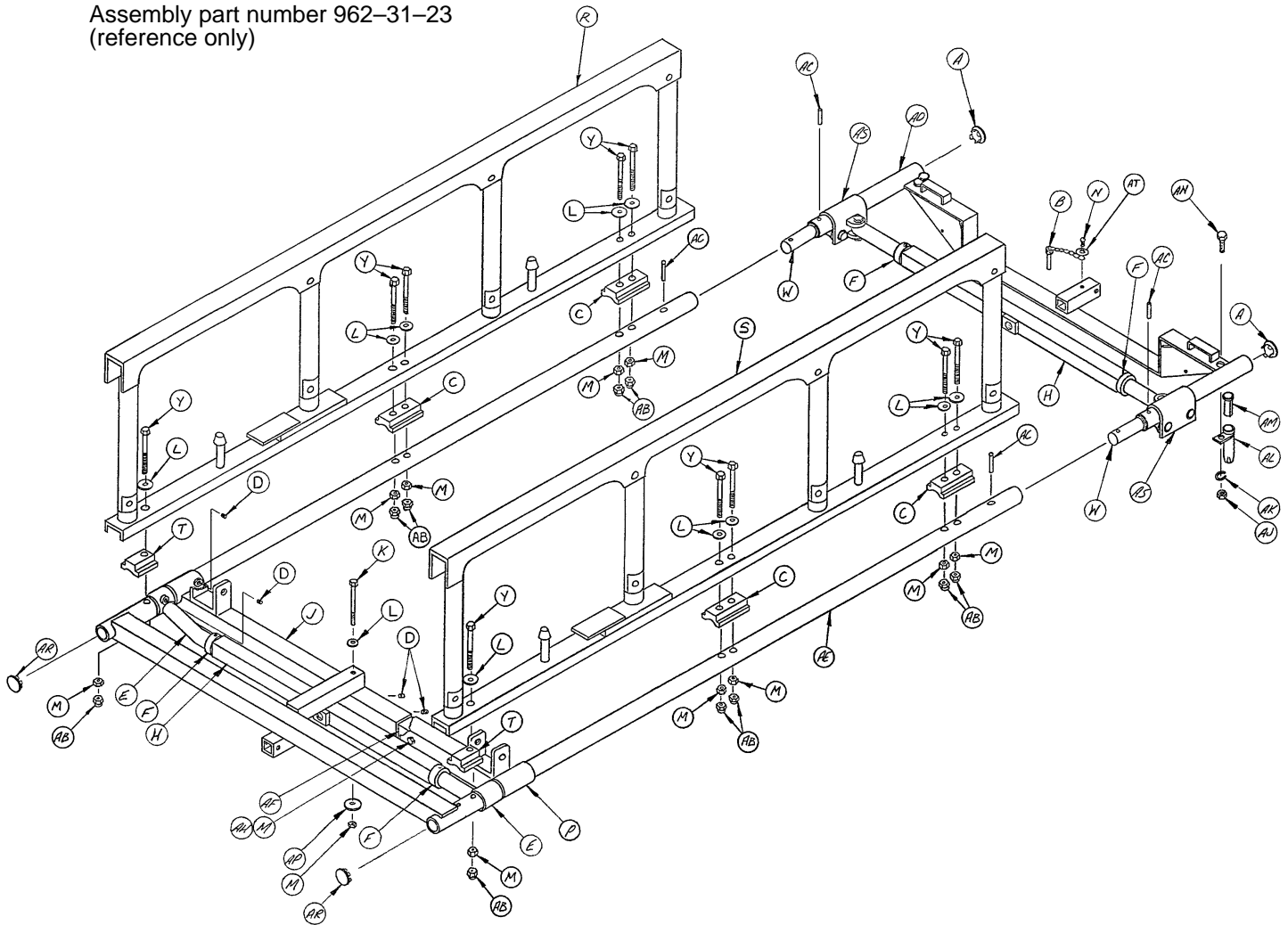
Assembly part number 962-1-23 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	37-2	Hole Plug	2	W	962-1-47	Connector Pin	2
B	390-3-50	Threadless Pin Ass'y	3	AC	26-13	Roll Pin	4
C	399-21-1	Siderail Assembly	2	AD	962-1-46	Litter Carrier, Foot End	1
D	21-75	Set Screw	6	AE	962-1-33	Litter Carrier, Head End	1
E	391-34-25	Gamma Angle Tube Ass'y	2	AF	962-1-39	Stiffener Tube	1
F	42-7	Collar Assembly	4	AH	3-5	Hex Hd. Cap Screw	1
H	399-9-13	Support Tube Assembly	2	AJ	15-8	Hex Nut	2
J	962-1-24	Long Crossbar Assembly	1	AK	12-8	Lock Washer	2
K	3-38	Hex Hd. Cap Screw	1	AL	393-5-1	I.V. Frame Tube	2
L	11-2	Washer	1	AM	393-3-68	Insert	2
M	16-6	Kep Nut	2	AN	3-30	Hex Hd. Cap Screw	2
N	22-8	Drive Screw	3	AP	11-53	Washer	1
P	962-1-28	Short Crossbar Ass'y	1	AR	37-3	Hole Plug	2
R	350-2-24	Collar	2	AS	940-2-155	Supt. Tube Swivel Ass'y	2
S	26-14	Roll Pin	2	AT	11-16	Washer	3
T	390-3-33	Compression Spring	2				

# 962 Litter Carrier Assembly, Folddown Siderails

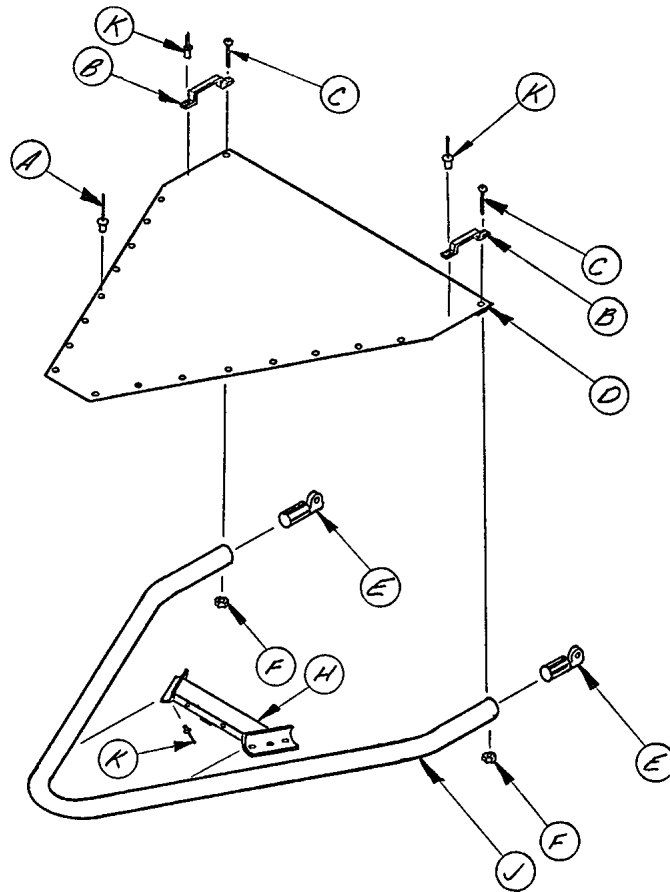
Assembly part number 962-31-23  
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	37-2	Hole Plug	2	Y	3-32	Hex Hd. Cap Screw	10
B	390-3-50	Threadless Pin Ass'y	1	AB	17-4	Acorn Nut	10
C	399-31-19	Spacer	4	AC	26-35	Roll Pin	4
D	21-75	Set Screw	6	AD	962-1-46	Litter Carrier, Foot	1
E	391-34-25	Gamma Angle Tube Ass'y	2	AE	962-1-33	Litter Carrier, Head	1
F	42-7	Collar Assembly	4	AF	962-1-39	Stiffener Tube	1
H	399-9-13	Hyd. Supt. Tube Ass'y	2	AH	3-5	Hex Hd. Cap Screw	1
J	962-1-24	Long Crossbar Ass'y	1	AJ	15-8	Hex Nut	2
K	3-38	Hex Hd. Cap Screw	1	AK	12-8	Lock Washer	2
L	11-2	Washer	11	AL	393-5-1	I.V. Frame Tube	2
M	16-6	Kep Nut	12	AM	393-3-68	Insert	2
N	22-8	Drive Screw	1	AN	3-30	Hex Hd. Cap Screw	2
P	962-1-28	Short Crossbar Ass'y	1	AP	11-53	Washer	1
R	(page 97)	Siderail Ass'y, Rt.	1	AR	37-3	Hole Plug	2
S	(page 97)	Siderail Ass'y, Lt.	1	AS	940-2-155	Supt. Tube Swivel Ass'y	2
T	962-31-1	Spacer	2	AT	11-16	Washer	1
W	962-1-47	Connector Pin	2				

# 962 Head End Frame Assembly

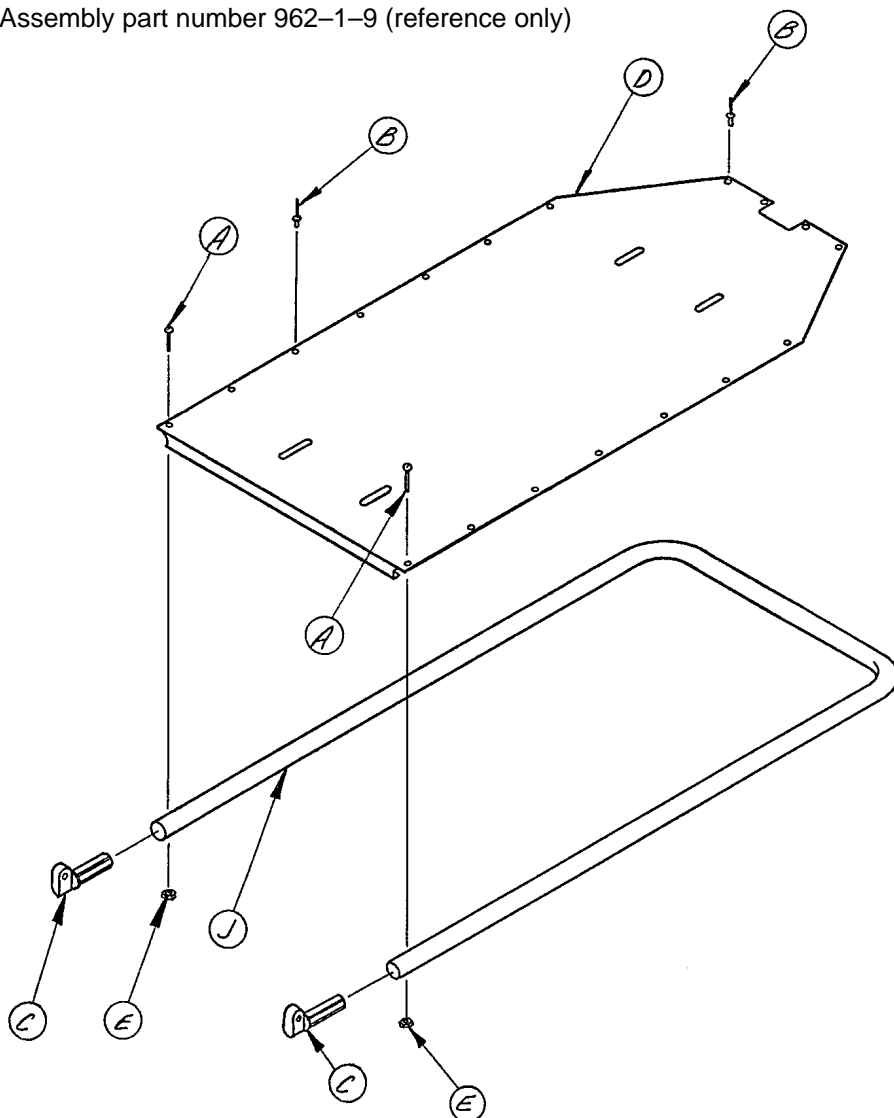
Assembly part number 962-1-1 (reference only)



Item	Part No.	Part Name	Qty.
A	25-55	Pop Rivet	16
B	393-53-20	Strap Anchor	2
C	2-15	Rd. Hd. Mach. Screw	2
D	962-1-2	Head End Skin	1
E	962-1-49	Hinge, Machined	2
F	16-2	Fiberlock Nut	2
H	962-1-3	Litter Crossbar Assembly	1
J	962-1-8	Head End Litter Tube	1
K	25-56	Pop Rivet	8

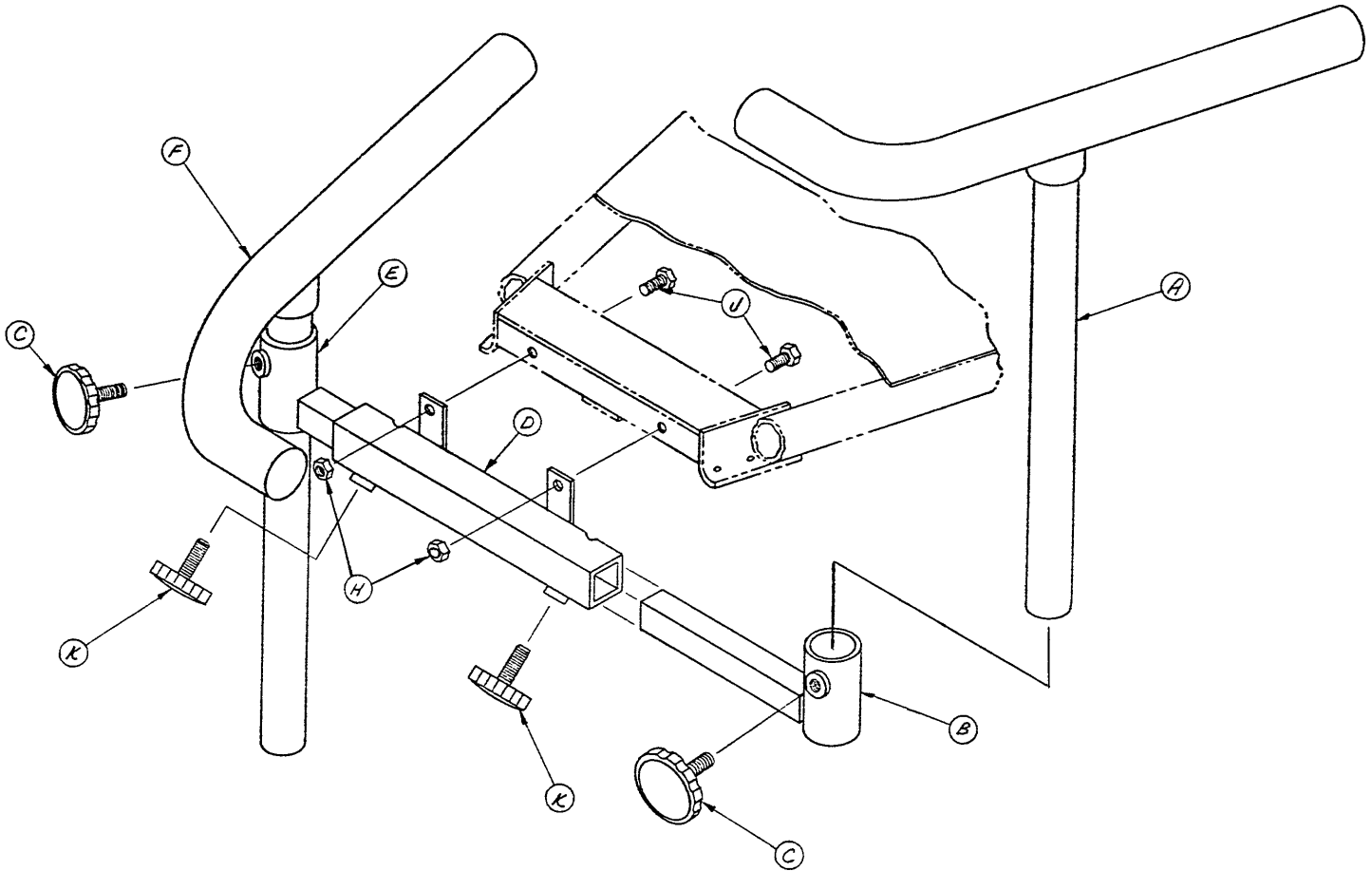
# 962 Foot End Frame Assembly

Assembly part number 962-1-9 (reference only)



Item	Part No.	Part Name	Qty.
A	2-15	Rd. Hd. Mach. Screw	2
B	25-55	Pop Rivet	16
C	962-1-49	Hinge, Machined	2
D	962-1-10	Foot End Skin	1
E	16-2	Fiberlock Nut	2
J	962-1-61	Frame Tube	1

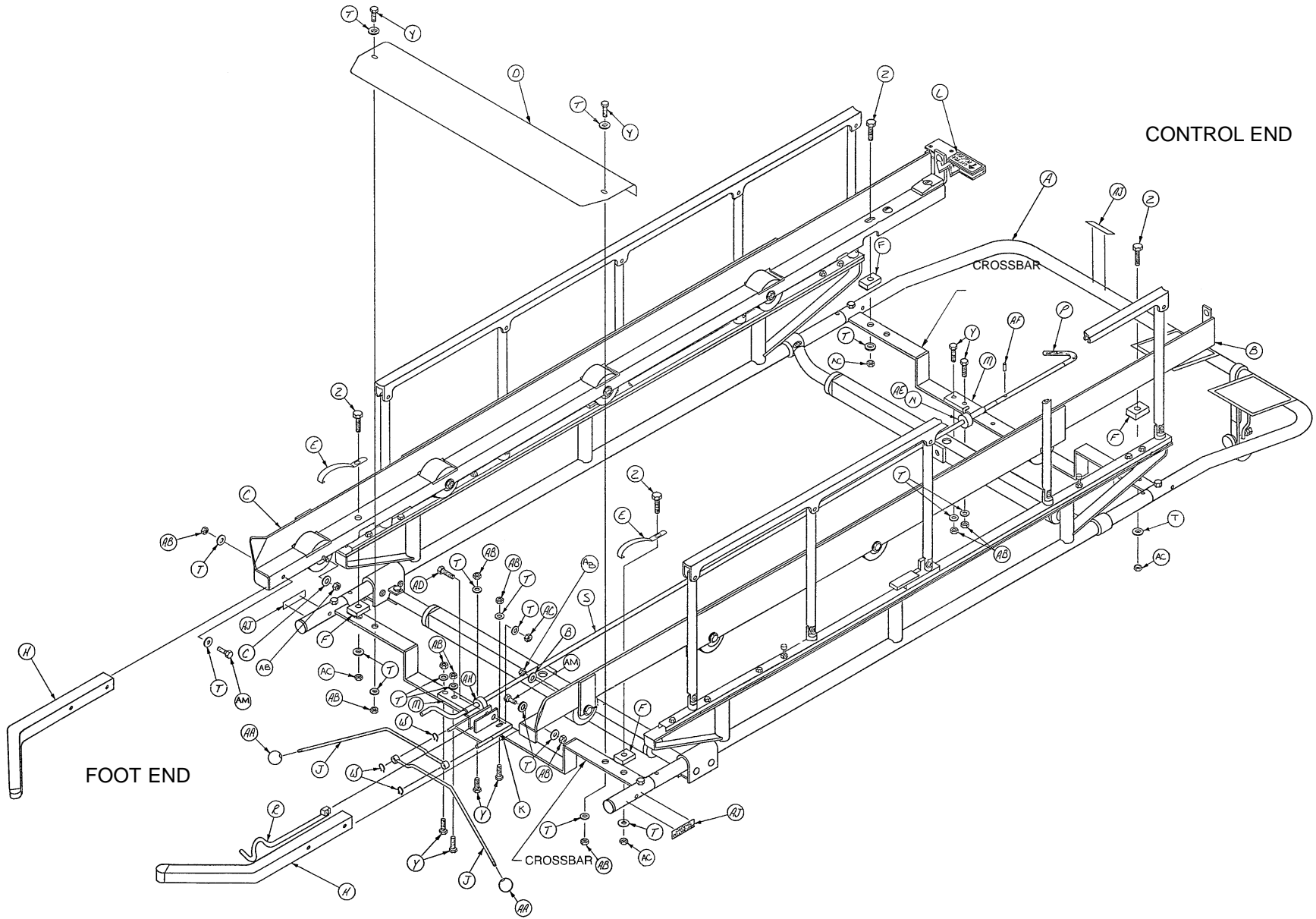
# 962-28 Wrist Rest Assembly



Item	Part No.	Part Name	Qty.
A	962-28-1	Right Rest Assembly	1
B	962-28-5	Right Lateral Support	1
C	24-32	Plastic Knob	2
D	962-28-7	Mtg. Bracket Assembly	1
E	962-28-10	Left Lateral Support	1
F	962-28-11	Left Rest Assembly	1
H	16-6	Kep Hex Nut	2
J	3-2	Hex Hd. Cap Screw	2
K	24-11	Plastic Knob	2



Assembly part number 935-24-1 (reference only)



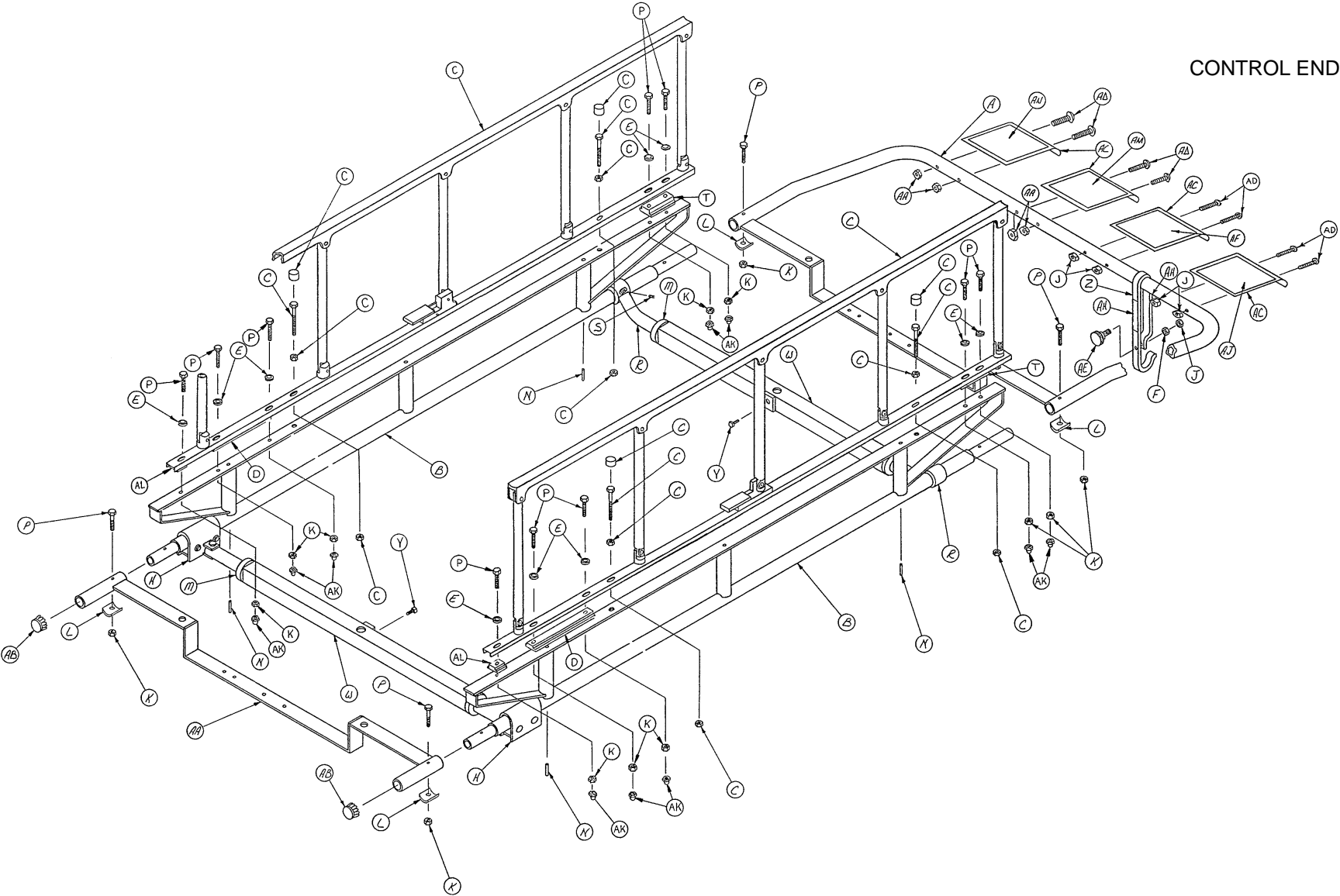
# 935 24" Carrier and Rail Assembly

## 935 24" Carrier and Rail Assembly

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Item	Part No.	Part Name	Qty.
A	(page 58 & 59)	Carrier Assembly	1
B	(page 82)	Roller Rail Ass'y, Lt.	1
C	(page 83)	Roller Rail Ass'y, Rt.	1
D	995-1-9	Splash Shield	1
E	935-1-72	Grounding Clip	2
F	935-1-62	Rail Spacer	4
H	995-1-16	Docking Bracket Ass'y	2
J	995-1-13	Release Lever Ass'y	2
K	935-1-22	Lock Pivot Ass'y	1
L	935-1-254	Label	1
M	935-1-14	Pivot Assembly	2
N	935-1-31	Stop Collar Ass'y	1
P	935-1-90	Handle	1
R	935-1-47	Lock Assembly	1
S	935-1-29	Long Latch Release Lever	1
T	11-2	Washer	22
W	28-40	Retaining Ring	3
Y	3-2	Hex Hd. Cap Screw	10
Z	3-47	Hex Hd. Cap Screw	4
AA	33-2	Knob	2
AB	16-5	Conelock Nut	16
AC	16-16	Fiberlock Nut	5
AD	3-3	Hex Hd. Cap Screw	1
AE	21-16	Set Screw	1
AF	26-11	Roll Pin	1
AH	42-6	Collar Assembly	1
AJ	935-1-253	Label	3
AL	3-35	Hex Hd. Cap Screw	2
AM	3-17	Hex Hd. Cap Screw	2

Assembly part number 995-1-1 (reference only)



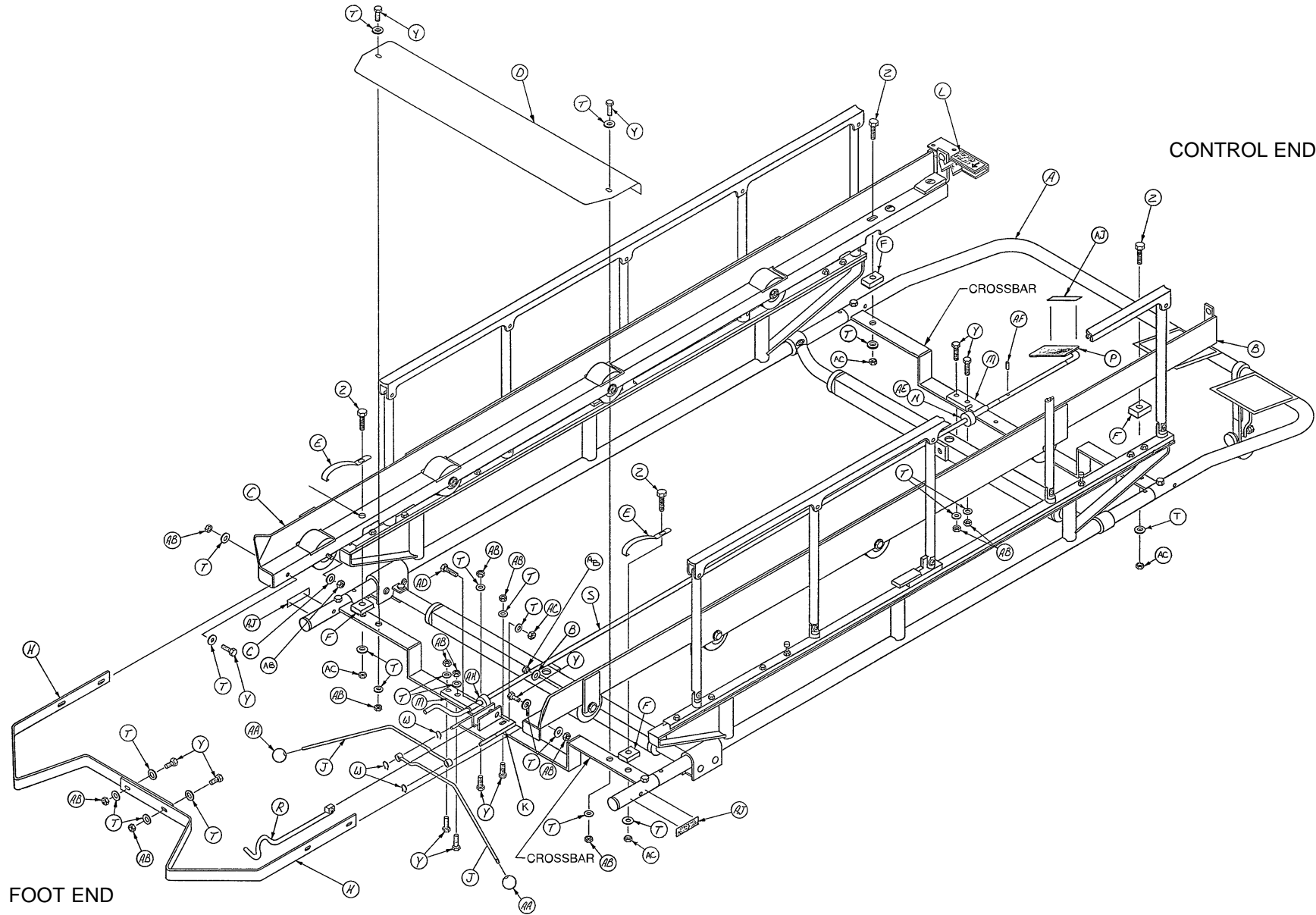
## 935 24" Carrier Assembly

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Item	Part No.	Part Name	Qty.
A	995-1-5	"U" Section Assembly	1
B	935-1-17	Side Tube Riser Ass'y	2
C	(page 97)	Siderail Assembly	1
D	935-1-83	Long Spacer	2
E	11-2	Washer	10
F	15-23	Hex Nut	1
H	940-2-155	Support Tube Assembly	2
J	16-3	Fiberlock Nut	9
K	16-16	Fiberlock Nut	14
L	460-4-40	Formed Plate Washer	4
M	42-7	Collar Assembly	4
N	26-35	Roll Pin	4
P	3-5	Hex Hd. Cap Screw	14
R	391-34-25	Gamma Angle Tube Ass'y	2
S	21-75	Set Screw	2
T	935-1-82	Hd. End Spacer	2
W	399-9-13	Top Support Tube Ass'y	2
Y	46-1	Sq. Hd. Screw	2
Z	935-1-71	Stop Hook	1
AA	995-1-12	Crossbar Assembly	1
AB	37-2	Hole Plug	2
AC	935-1-84	Label Holder	4
AD	2-36	Rd. Hd. Mach. Screw	8
AE	24-23	Plastic Knob	1
AF	935-1-76	Label	1
AH	935-1-255	Label	2
AJ	935-1-77	Label	1
AK	17-4	Acorn Nut	10
AL	960-2-21	Spacer	2
AM	935-1-256	Label	1
AN	935-1-257	Label	1

Assembly part number 935-1 (reference only)

CONTROL END



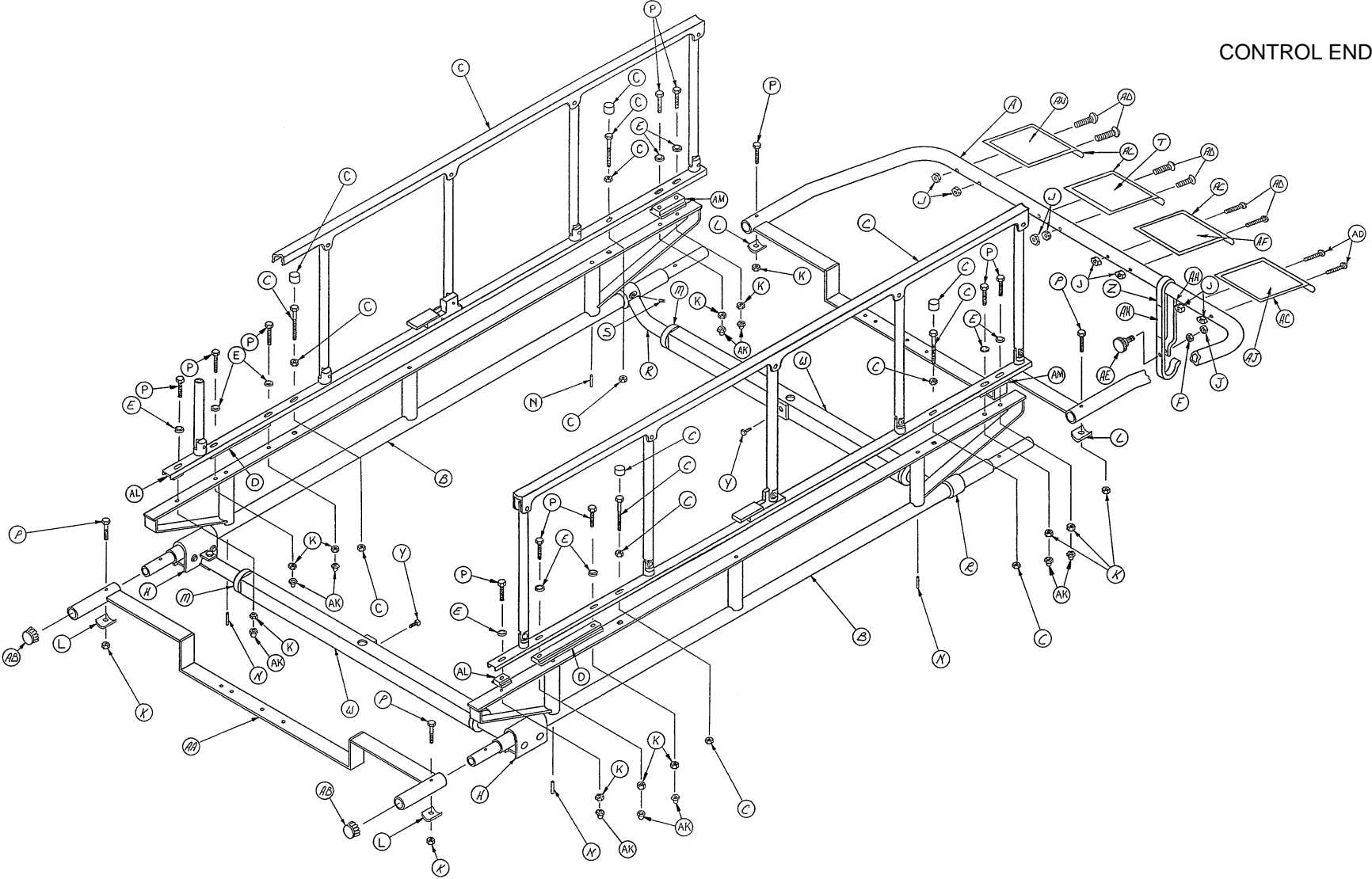
# 935 29" Carrier and Rail Assembly

## 935 29" Carrier and Rail Assembly

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Item	Part No.	Part Name	Qty.
A	(page 62 & 63)	Carrier Assembly	1
B	(page 82)	Roller Rail Ass'y, Lt.	1
C	(page 83)	Roller Rail Ass'y, Rt.	1
D	935-1-35	Splash Shield	1
E	935-1-72	Grounding Clip	2
F	935-1-62	Rail Spacer	4
H	935-1-36	Docking Bracket	2
J	935-1-41	Release Lever Assembly	2
K	935-1-22	Lock Pivot Assembly	1
L	935-1-254	Label	1
M	935-1-14	Pivot Assembly	2
N	935-1-31	Stop Collar Assembly	1
P	935-1-90	Handle	1
R	935-1-47	Lock Assembly	1
S	935-1-29	Long Latch Release Lever	1
T	11-2	Washer	22
W	28-40	Retaining Ring	3
Y	3-2	Hex Hd. Cap Screw	14
Z	3-47	Hex Hd. Cap Screw	4
AA	33-2	Knob	2
AB	16-5	Conelock Nut	18
AC	16-16	Fiberlock Nut	5
AD	3-3	Hex Hd. Cap Screw	1
AE	21-16	Set Screw	1
AF	26-11	Roll Pin	1
AH	42-6	Collar Assembly	1
AJ	935-1-253	Label	3

Assembly part number 935-1-73 (reference only)



935 29" Carrier Assembly

## 935 29" Carrier Assembly

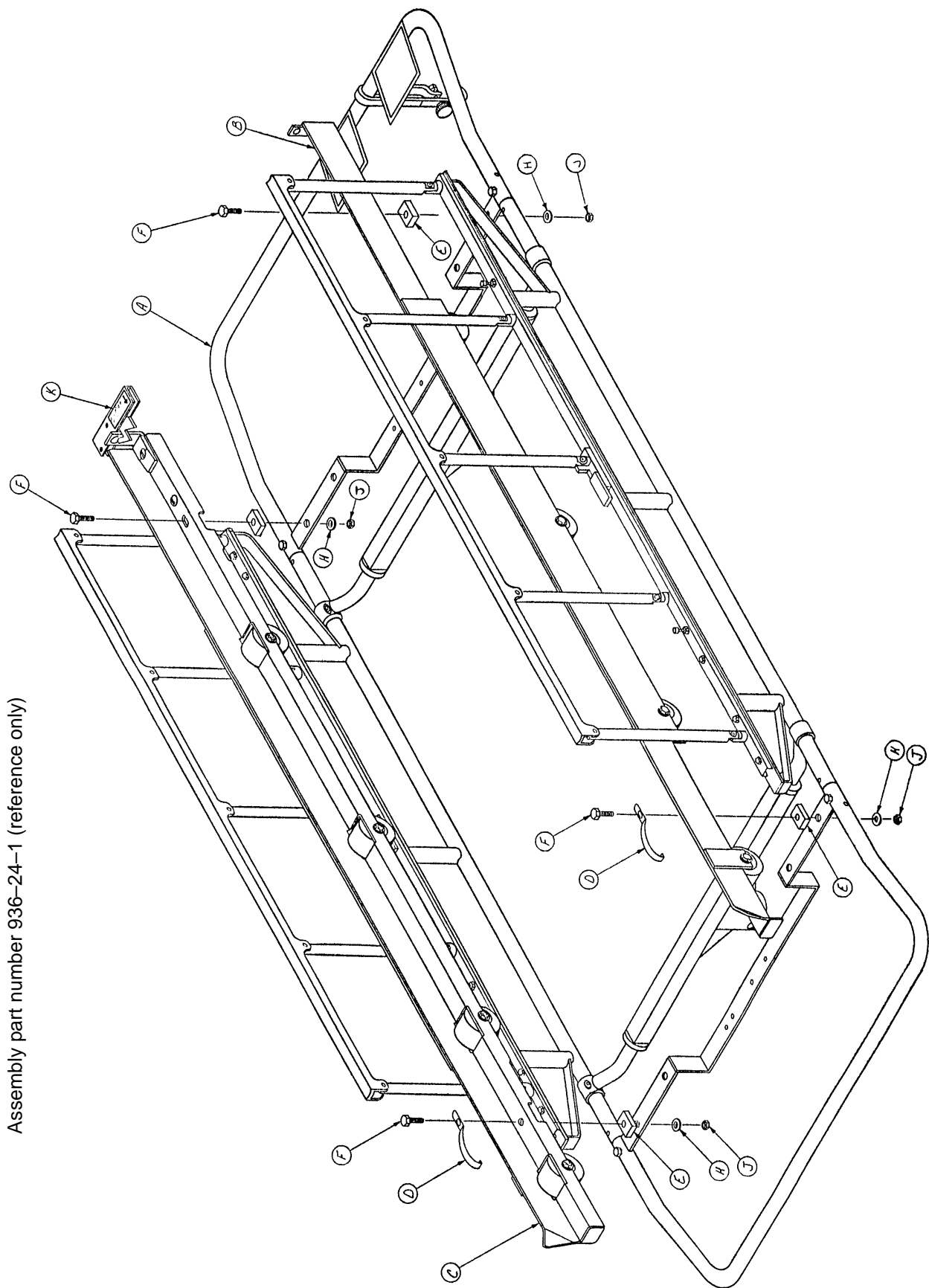
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Item	Part No.	Part Name	Qty.
A	935-1-9	"U" Section Assembly	1
B	935-1-17	Side Tube Riser Ass'y	2
C	(page 97)	5-Spindle Siderail Ass'y	2
D	935-1-83	Long Spacer	2
E	11-2	Washer	10
F	15-23	Hex Nut	1
H	940-2-155	Support Tube Assembly	2
J	16-3	Fiberlock Nut	9
K	16-16	Fiberlock Nut	14
L	460-4-40	Formed Plate Washer	4
M	42-7	Collar Assembly	4
N	26-35	Roll Pin	4
P	3-5	Hex Hd. Cap Screw	14
R	391-34-25	Gamma Angle Tube Ass'y	2
S	21-75	Set Screw	2
T	935-1-251	Label	1
W	393-9-13	Top Support Tube Ass'y	2
Y	46-1	Sq. Hd. Screw	2
Z	935-1-71	Stop Hook	1
AA	935-1-12	Crossbar Assembly	1
AB	37-2	Hole Plug	2
AC	935-1-84	Label Holder	4
AD	2-36	Rd. Hd. Mach. Screw	8
AE	24-23	Plastic Knob	1
AF	935-1-76	Label	1
AH	935-1-255	Label	2
AJ	935-1-77	Label	1
AK	17-4	Acorn Nut	10
AL	960-2-21	Spacer	2
AM	935-1-82	Head End Spacer	2
AN	935-1-256	Label	1



936 24" Carrier and Rail Assembly – Fixed Height Base

Assembly part number 936-24-1 (reference only)



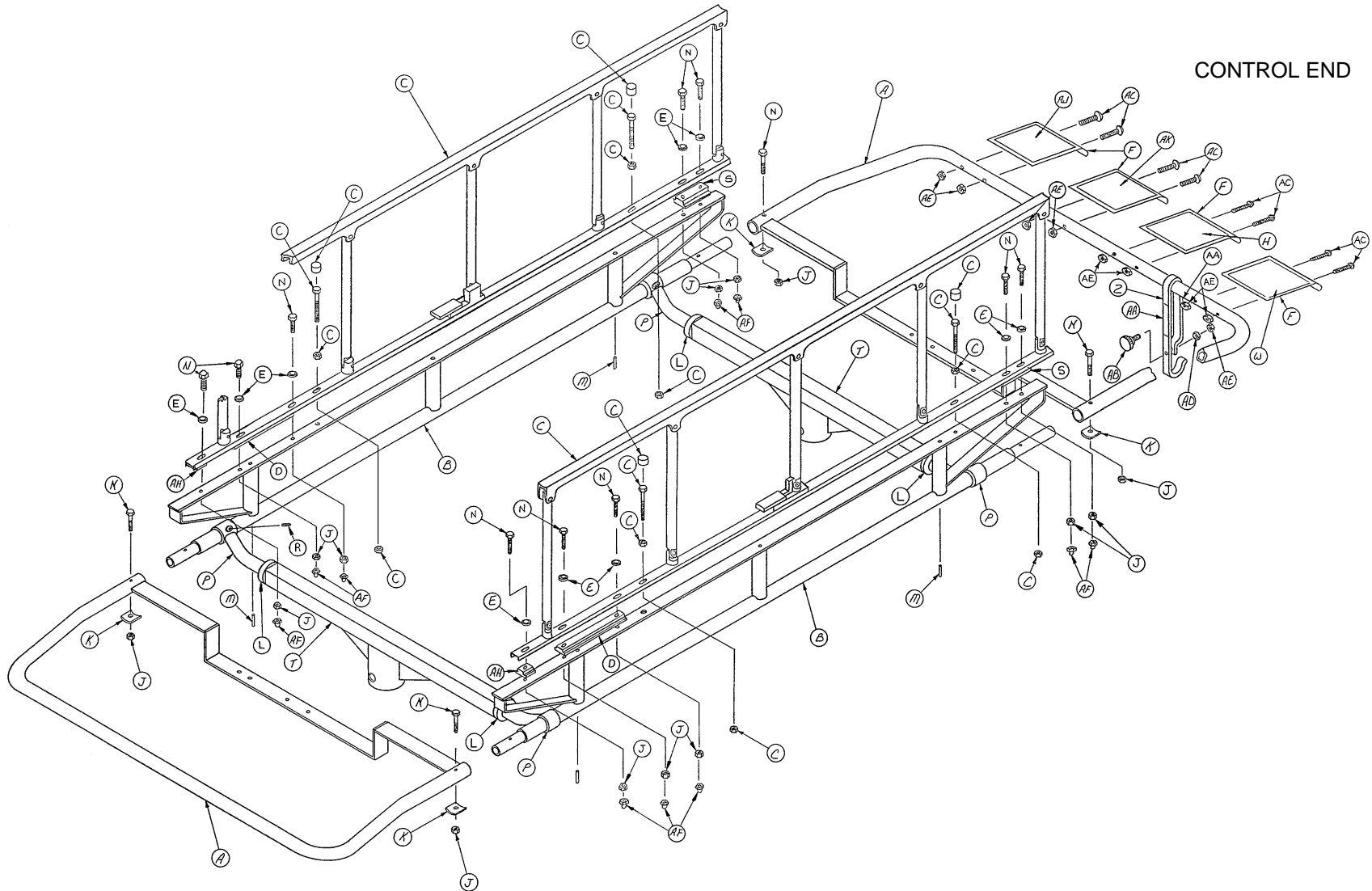
## 936 24” Carrier and Rail Assembly – Fixed Height Base

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Item	Part No.	Part Name	Qty.
A	(page 66 & 67)	Carrier Assembly	1
B	(page 82)	Roller Rail Ass'y, Lt.	1
C	(page 83)	Roller Rail Ass'y, Rt.	1
D	935-1-72	Grounding Clip	2
E	935-1-62	Rail Spacer	4
F	3-47	Hex Hd. Cap Screw	4
H	11-2	Washer	4
J	16-16	Fiberlock Nut	4
K	935-1-254	Label	1

# 936 24" Carrier Assembly – Fixed Height Base

Assembly part number 996-1-1 (reference only)



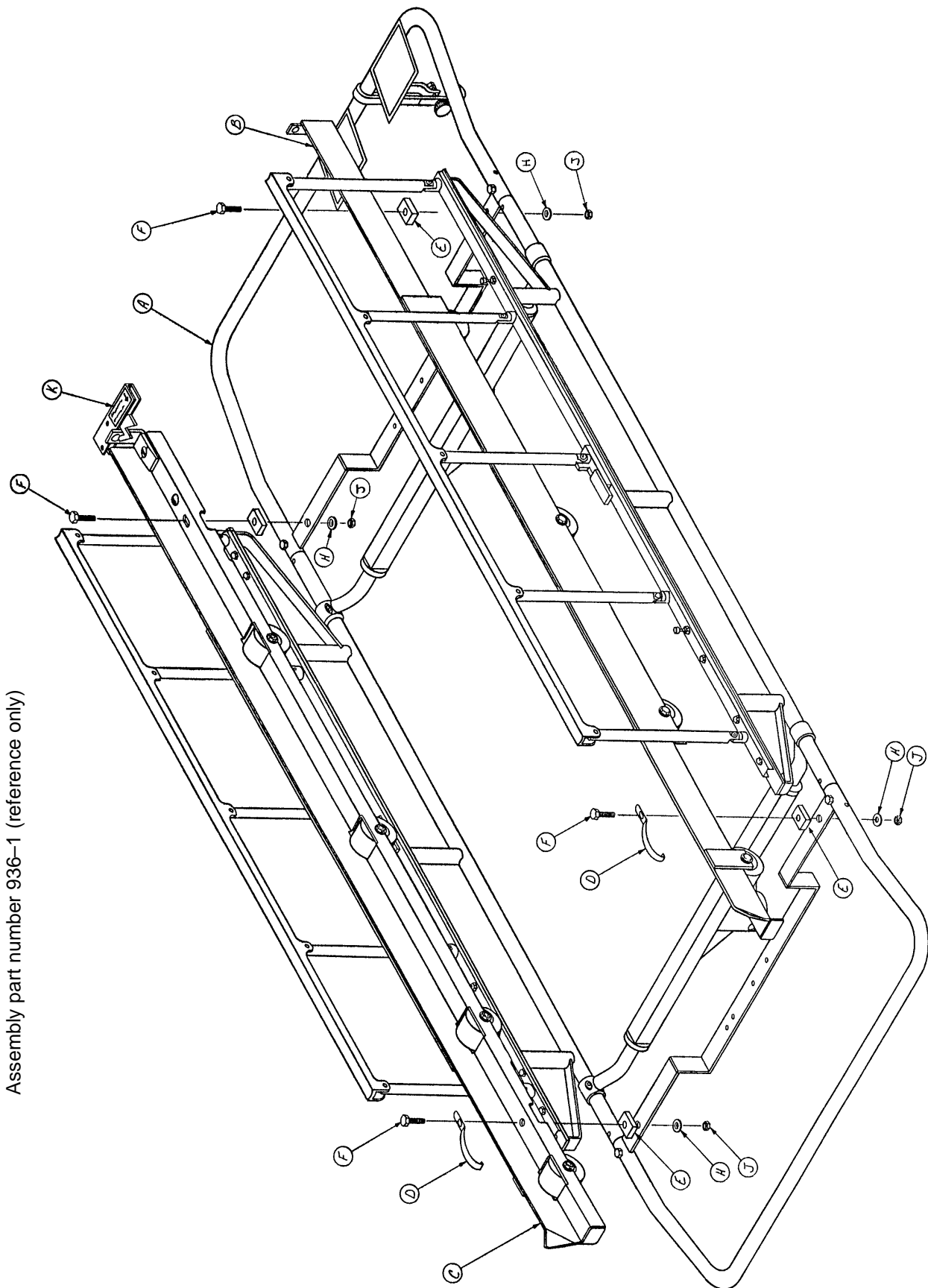
## 936 24" Carrier Assembly – Fixed Height Base

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Item	Part No.	Part Name	Qty.
A	995-1-1	"U" Section Assembly	2
B	935-1-17	Side Tube Riser Assembly	2
C	(page 97)	Siderail Assembly	2
D	935-1-83	Long Spacer	2
E	11-2	Washer	10
F	935-1-84	Label Holder	4
H	935-1-76	Label	1
J	16-16	Fiberlock Nut	14
K	460-4-40	Formed Plate Washer	4
L	42-7	Collar Assembly	4
M	26-35	Roll Pin	4
N	3-5	Hex Hd. Cap Screw	14
P	391-34-25	Gamma Angle Tube Ass'y	4
R	21-75	Set Screw	4
S	935-1-82	Head End Spacer	2
T	390-32-4	Fixed Height Supt. Tube Ass'y	2
W	935-1-77	Label	1
Z	935-1-71	Stop Hook	1
AA	935-1-255	Label	2
AB	24-23	Plastic Knob	1
AC	2-36	Rd. Hd. Mach. Screw	8
AD	15-23	Hex Nut	1
AE	16-3	Fiberlock Nut	9
AF	17-4	Acorn Nut	10
AH	960-2-21	Spacer	2
AJ	935-1-256	Label	1
AK	935-1-257	Label	1

936 29" Carrier and Rail Assembly – Fixed Height base

Assembly part number 936-1 (reference only)



CONTROL END

## 936 29" Carrier and Rail Assembly – Fixed Height base

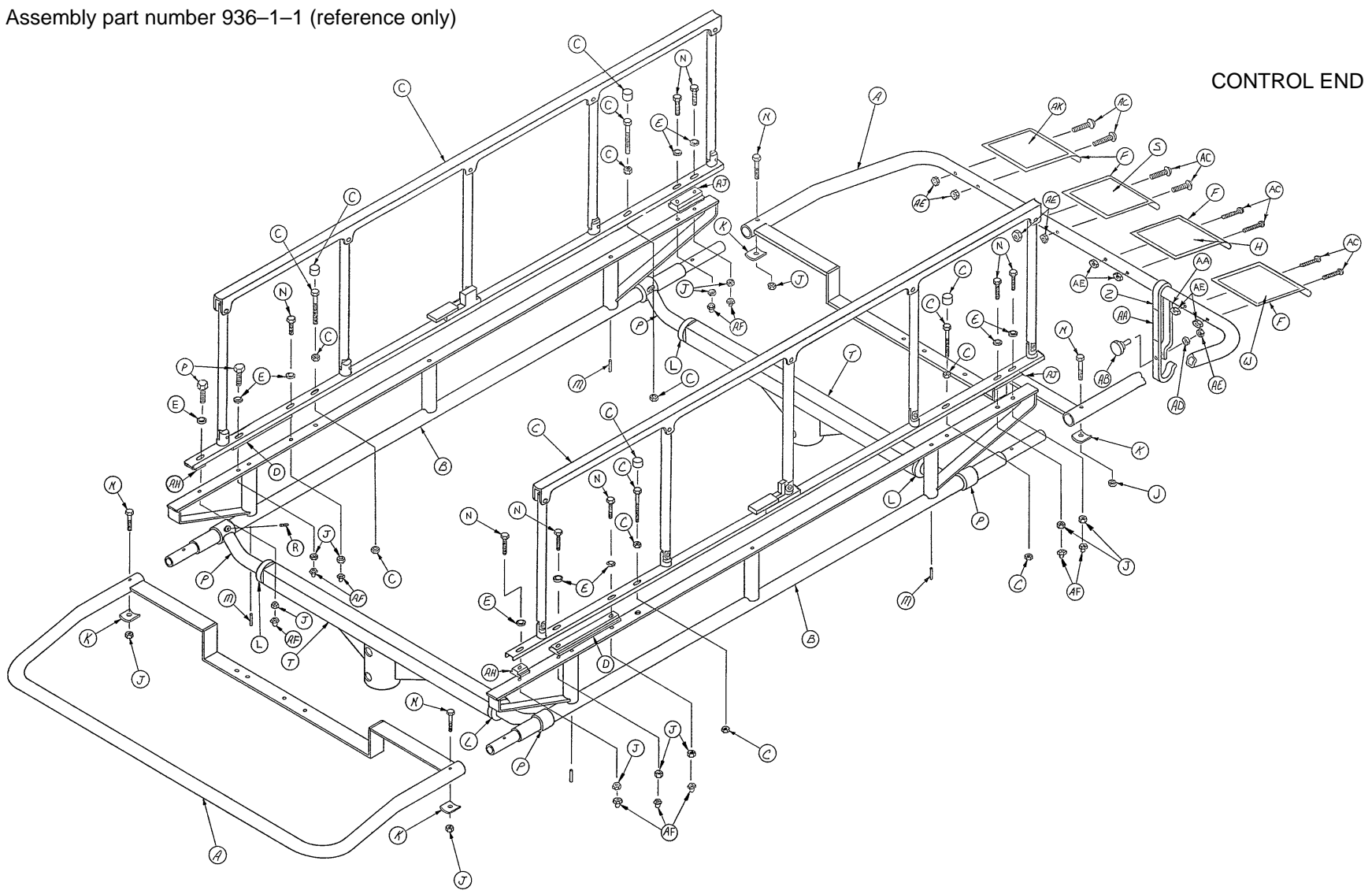
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Item	Part No.	Part Name	Qty.
A	(page 70 & 71)	Carrier Assembly	1
B	(page 82)	Roller Rail Ass'y, Left	1
C	(page 83)	Roller Rail Ass'y, Right	1
D	935-1-72	Grounding Clip	2
E	935-1-62	Rail Spacer	4
F	3-47	Hex Hd. Cap Screw	4
H	11-2	Washer	4
J	16-16	Fiberlock Nut	4
K	935-1-254	Label	1

# 936 29" Carrier Assembly – Fixed Height Base

CONTROL END

Assembly part number 936-1-1 (reference only)



## 936 29" Carrier Assembly – Fixed Height Base

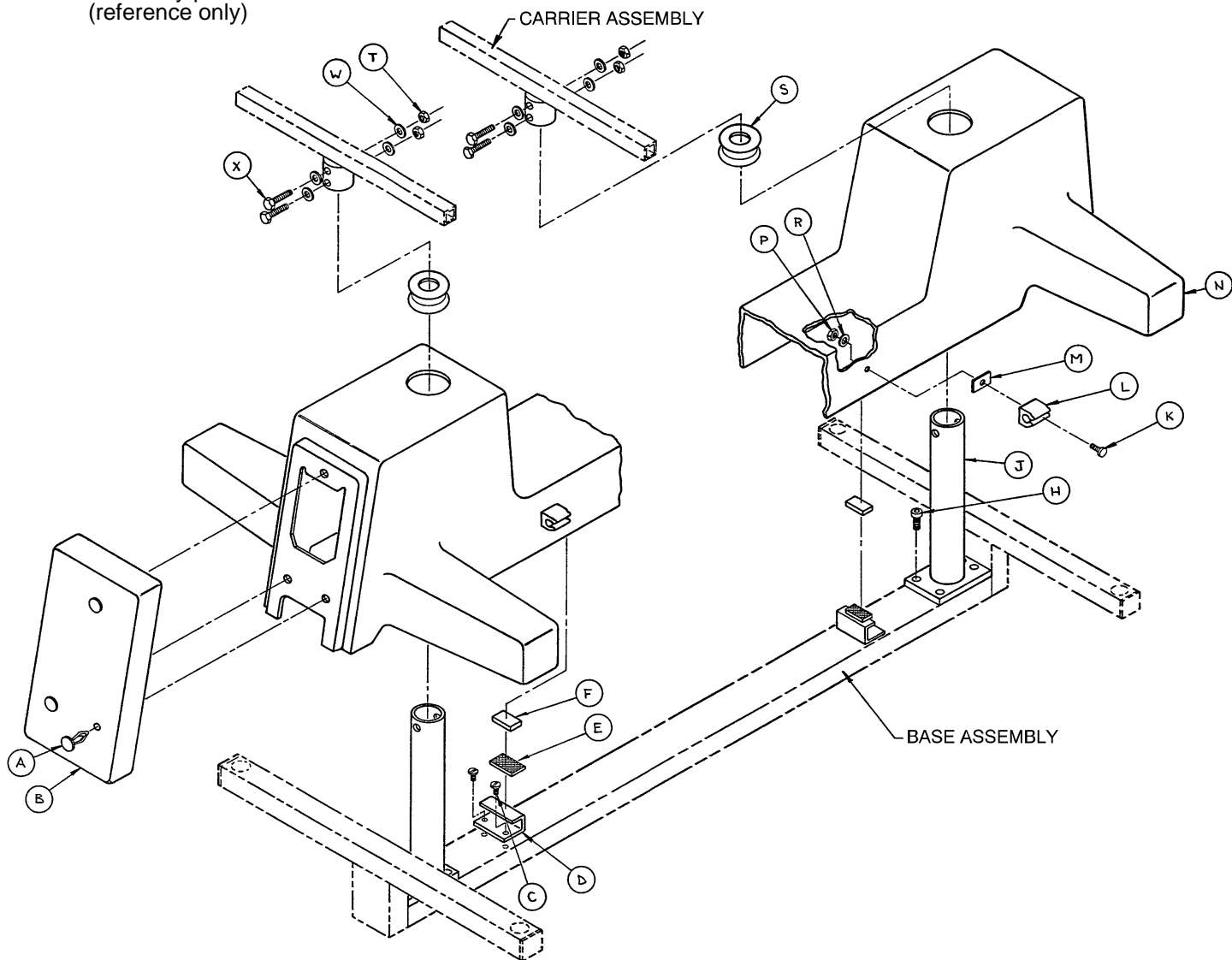
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Item	Part No.	Part Name	Qty.
A	935-1-9	"U" Section Assembly	2
B	935-1-17	Side Tube Riser Assembly	2
C	(page 97)	Siderail	2
D	935-1-83	Long Spacer	2
E	11-2	Washer	10
F	935-1-84	Label Holder	4
H	935-1-76	Label	1
J	16-16	Fiberlock Nut	14
K	460-4-40	Formed Plate Washer	4
L	42-7	Collar Assembly	4
M	26-35	Roll Pin	4
N	3-5	Hex Hd. Cap Screw	14
P	391-34-25	Gamma Angle Tube Ass'y	4
R	21-75	Set Screw	4
S	935-1-256	Label	1
T	390-32-15	Fixed Ht. Top Supt. Tube	2
W	935-1-77	Label	1
Z	935-1-71	Stop Hook	1
AA	935-1-255	Label	2
AB	24-23	Plastic Knob	1
AC	2-36	Rd. Hd. Mach. Screw	8
AD	15-23	Hex Nut	1
AE	16-3	Fiberlock Nut	9
AF	17-4	Acorn Nut	10
AH	960-2-21	Spacer	2
AJ	935-1-82	Head End Spacer	2
AK	935-1-257	Label	1



# 936 Fixed Height Module Base Assembly

Assembly part number 936-1-11  
(reference only)

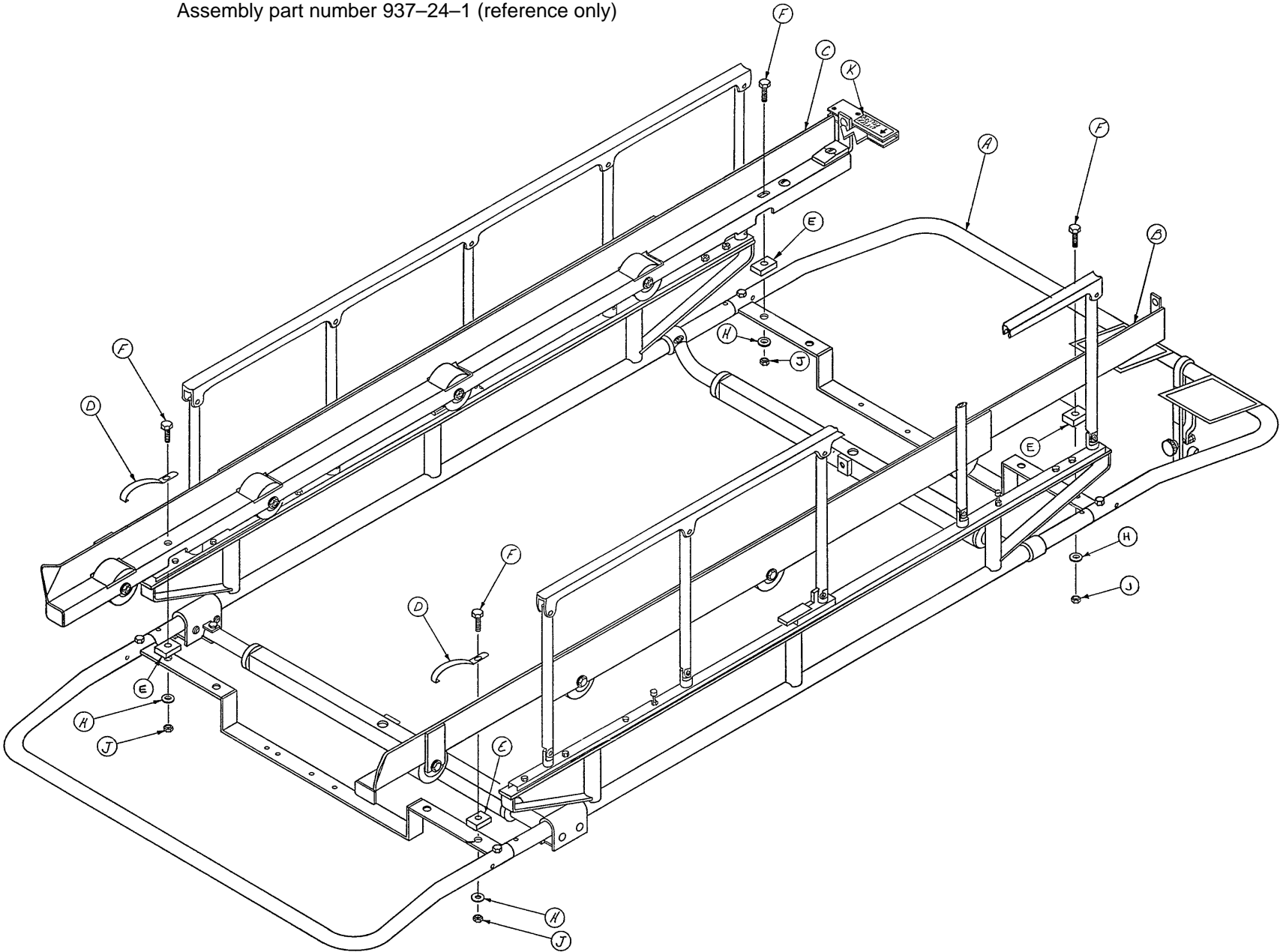


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	17-17	Single Head Clip	3	P	16-14	Fiberlock Nut	4
B	946-21-15	Ft. Ctrl. Base End Cap	1	R	11-16	Washer	4
C	23-25	Hex Wash. Hd. Tap Screw	4	S	946-421-5	Grommet	2
D	390-3-218	Spacer Cover	2	T	16-11	Flexlock Nut	4
E	29-7	Dual Lock	2	W	390-38-3	Formed Washer	8
F	29-9	Dual Lock	2	X	3-28	Hex Hd. Cap Screw	4
H	4-14	Soc. Hd. Cap Screw	8	AA	935-1-225	End Label	2
J	936-1-3	Fixed Ht. Tube Ass'y	2	AB	936-1-251	Spec. Label	1
K	4-57	But. Hd. Cap Screw	4	AC	982-1-24	Date Label	1
L	946-1-108	I.V. Clip	4	AD	921-1-252	Serial No. Tag	1
M	946-1-109	Adhesive Pad	4	AE	946-1-60	Slide Label	2
N	946-21-13	Hood					

## Notes

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Assembly part number 937-24-1 (reference only)



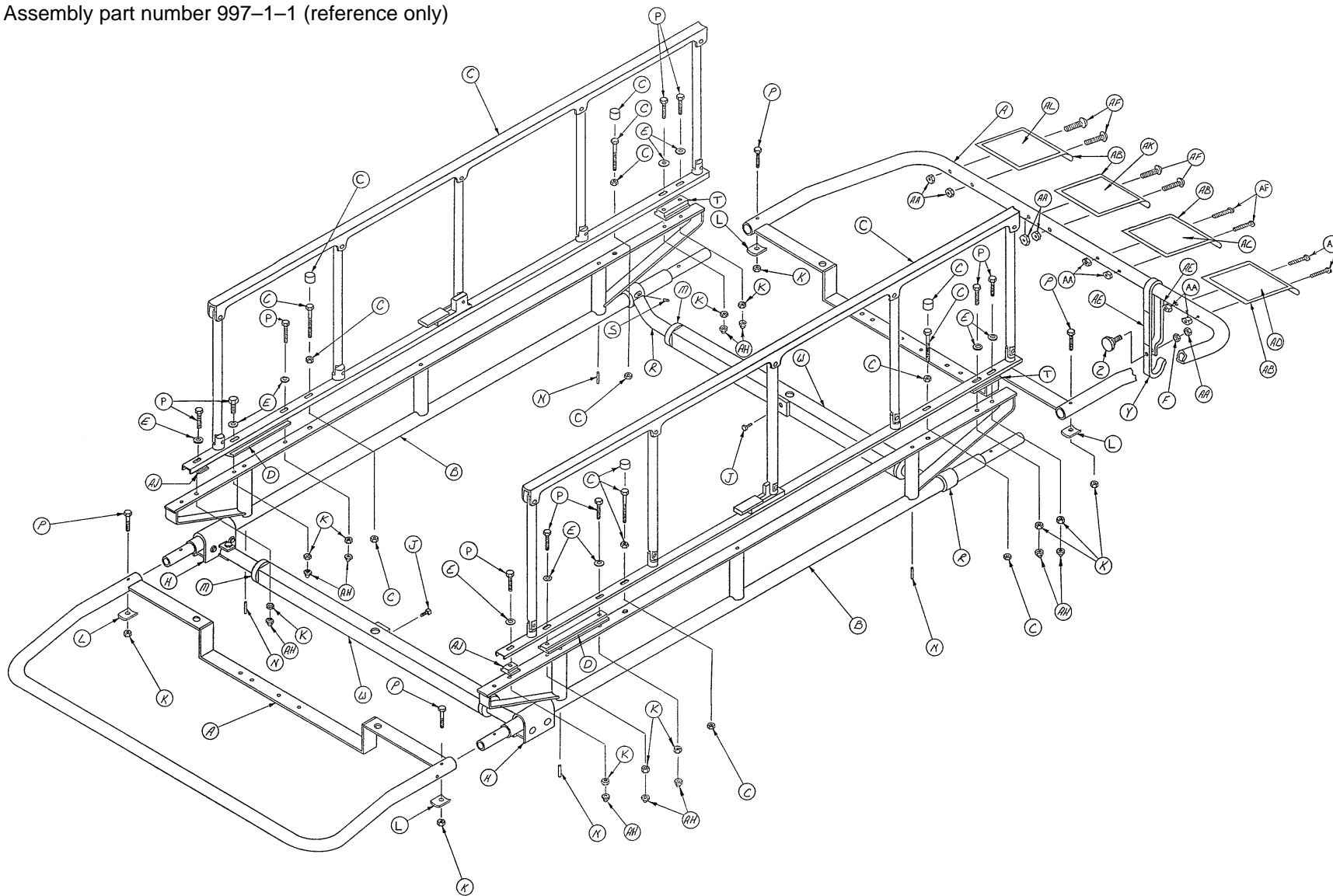
937 24" Carrier and Rail Assembly

## 937 24" Carrier and Rail Assembly

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Item	Part No.	Part Name	Qty.
A	(page 76 & 77)	Carrier Assembly	1
B	(page 82)	Roller Rail Assembly, Left	1
C	(page 83)	Roller Rail Assembly, Right	1
D	935-1-72	Grounding Clip	2
E	935-1-62	Rail Spacer	4
F	3-47	Hex Hd. Cap Screw	4
H	11-2	Washer	4
J	16-16	Fiberlock Nut	4
K	935-1-254	Label	1

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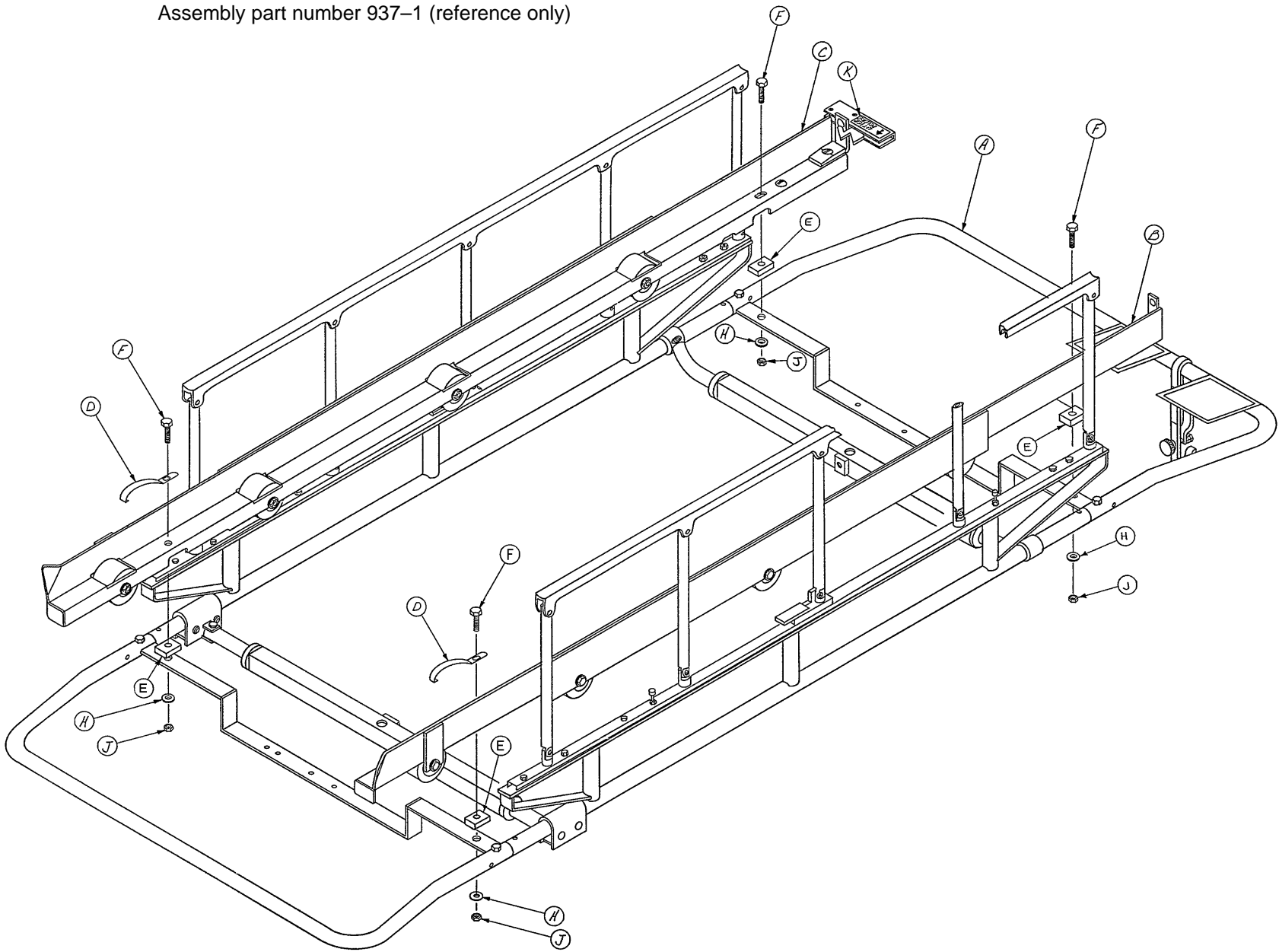
## 937 24" Carrier Assembly

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Item	Part No.	Part Name	Qty.
A	995-1-5	"U" Section Assembly	2
B	935-1-17	Side Tube Riser Ass'y	2
C	(page 97)	5-Spindle Siderail Ass'y	2
D	935-1-83	Long Spacer	2
E	11-2	Washer	10
F	15-23	Hex Nut	1
H	940-2-155	Support Tube Ass'y	2
J	46-1	Sq. Hd. Screw	2
K	16-16	Fiberlock Nut	14
L	460-4-40	Formed Plate Washer	4
M	42-7	Collar Assembly	4
N	26-35	Roll Pin	4
P	3-5	Hex Hd. Cap Screw	14
R	391-34-25	Gamma Angle Tube Ass'y	2
S	21-75	Set Screw	2
T	935-1-82	Head End Spacer	2
W	399-9-13	Top Support Tube Ass'y	2
Y	935-1-71	Stop Hook	1
Z	24-23	Plastic Knob	1
AA	16-3	Fiberlock Nut	9
AB	935-1-84	Label Holder	4
AC	935-1-76	Label	1
AD	935-1-77	Label	1
AE	935-1-255	Label	2
AF	2-36	Rd. Hd. Mach. Screw	8
AH	17-4	Acorn Nut	10
AJ	960-2-21	Spacer	2
AK	935-1-256	Label	1
AL	935-1-257	Label	1

# 937 29" Carrier and Rail Assembly

Assembly part number 937-1 (reference only)



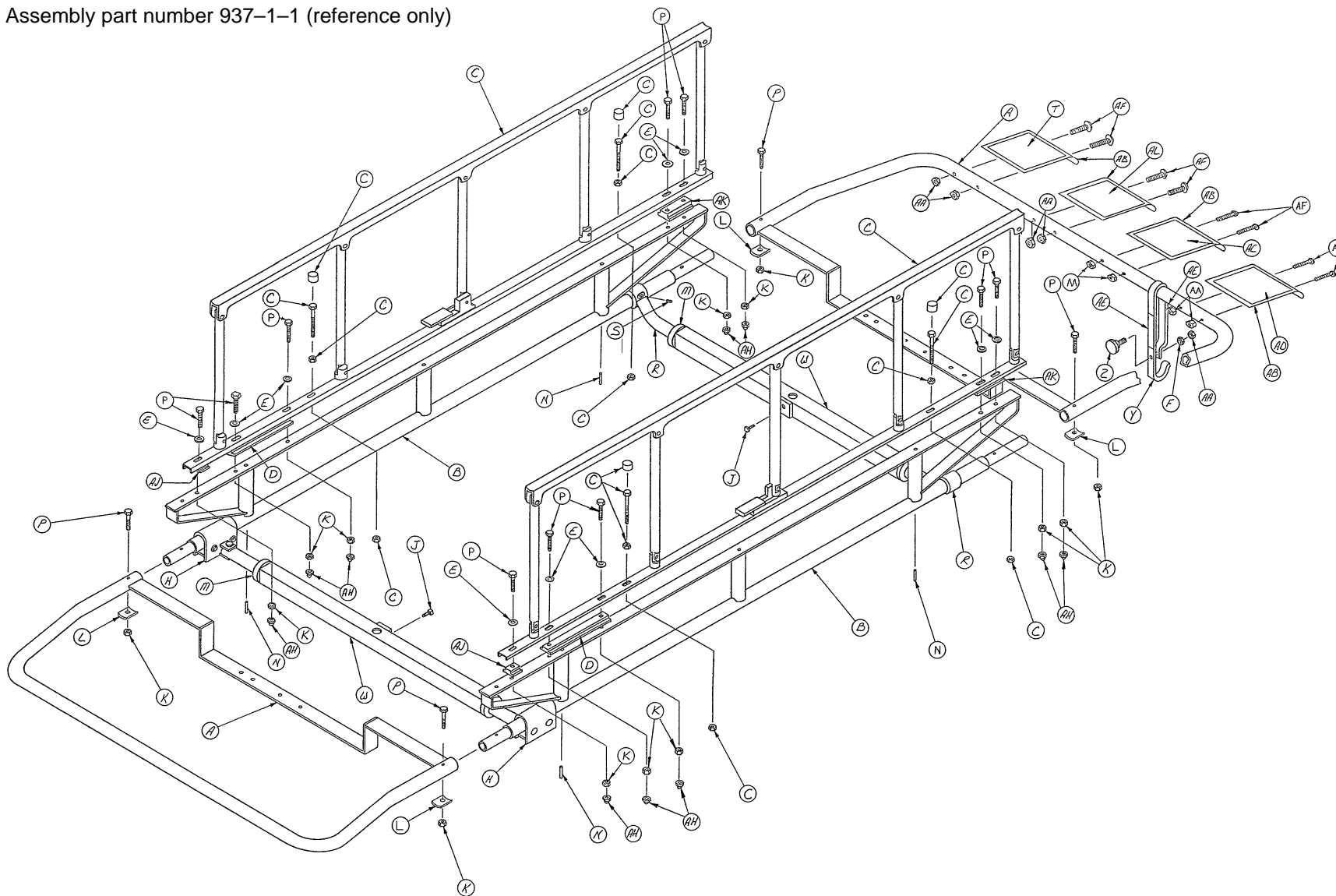
## 937 29" Carrier and Rail Assembly

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Item	Part No.	Part Name	Qty.
A	(page 80 & 81)	Carrier Assembly	1
B	(page 82)	Roller Rail Ass'y, Lt.	1
C	(page 83)	Roller Rail Ass'y, Rt.	1
D	935-1-72	Grounding Clip	2
E	935-1-62	Rail Spacer	4
F	3-47	Hex Hd. Cap Screw	4
H	11-2	Washer	4
J	16-16	Fiberlock Nut	4
K	935-1-254	Label	1



80



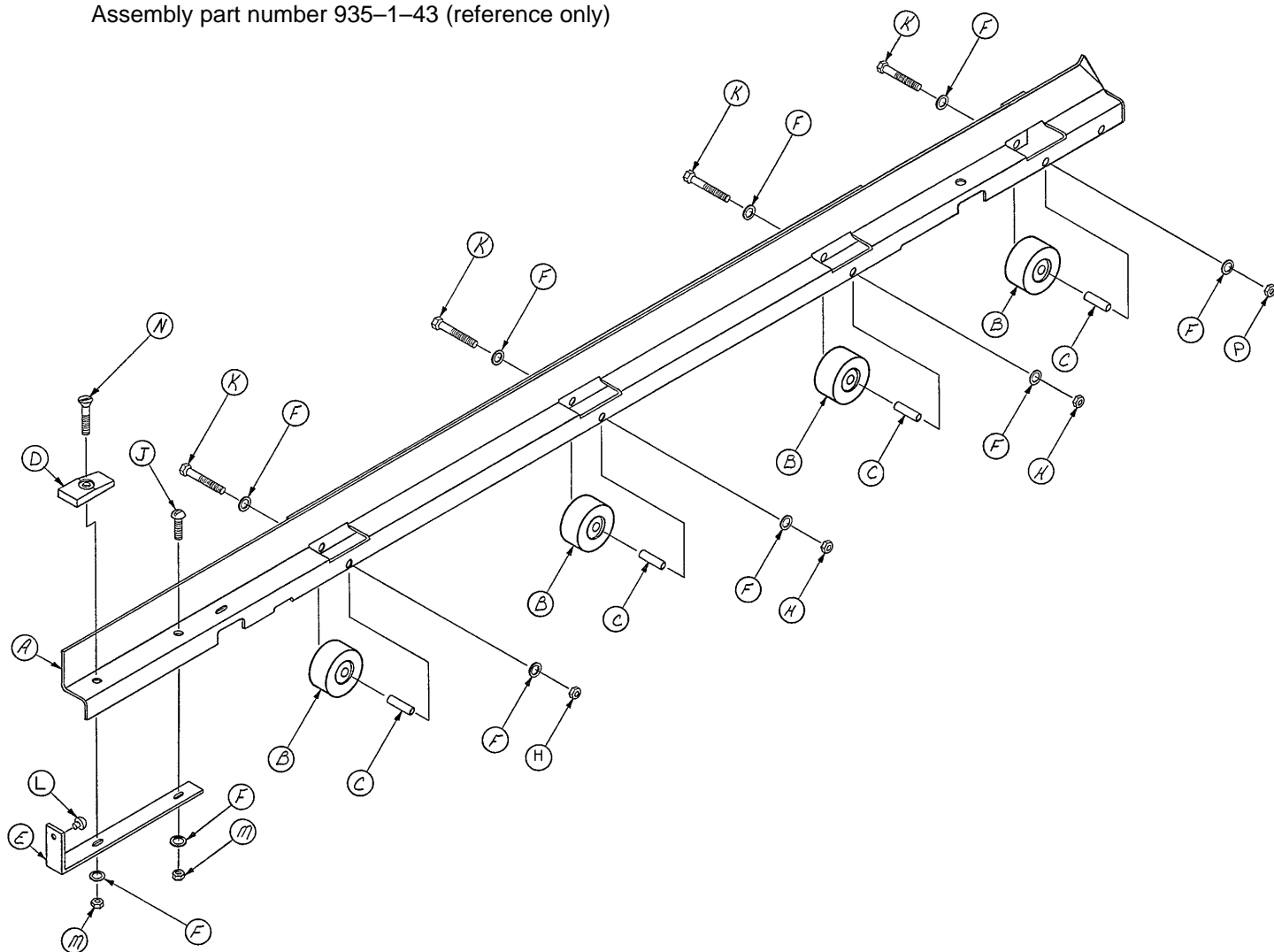
## 937 29" Carrier Assembly

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Item	Part No.	Part Name	Qty.
A	935-1-9	"U" Section Assembly	2
B	935-1-17	Side Tube Riser Ass'y	2
C	(page 97)	5-Spindle Siderail Ass'y	2
D	935-1-83	Long Spacer	2
E	11-2	Washer	10
F	15-23	Hex Nut	1
H	940-2-155	Support Tube Assembly	2
J	46-1	Square Hd. Screw	2
K	16-16	Fiberlock Nut	14
L	460-4-40	Formed Plate Washer	4
M	42-7	Collar Assembly	4
N	26-35	Roll Pin	4
P	3-5	Hex Hd. Cap Screw	14
R	391-34-25	Gamma Angle Tube Ass'y	2
S	21-75	Set Screw	2
T	935-1-257	Label	1
W	393-9-13	Top Support Tube Ass'y	2
Y	935-1-71	Stop Hook	1
Z	24-23	Plastic Knob	1
AA	16-3	Fiberlock Nut	9
AB	935-1-84	Label Holder	4
AC	935-1-76	Label	1
AD	935-1-77	Label	1
AE	935-1-255	Label	2
AF	2-36	Rd. Hd. Mach. Screw	8
AH	17-4	Acorn Nut	10
AJ	960-2-21	Spacer	2
AK	935-1-82	Head End Spacer	2
AL	935-1-256	Label	1

# 935/936/937 Roller Rail Assembly, Left

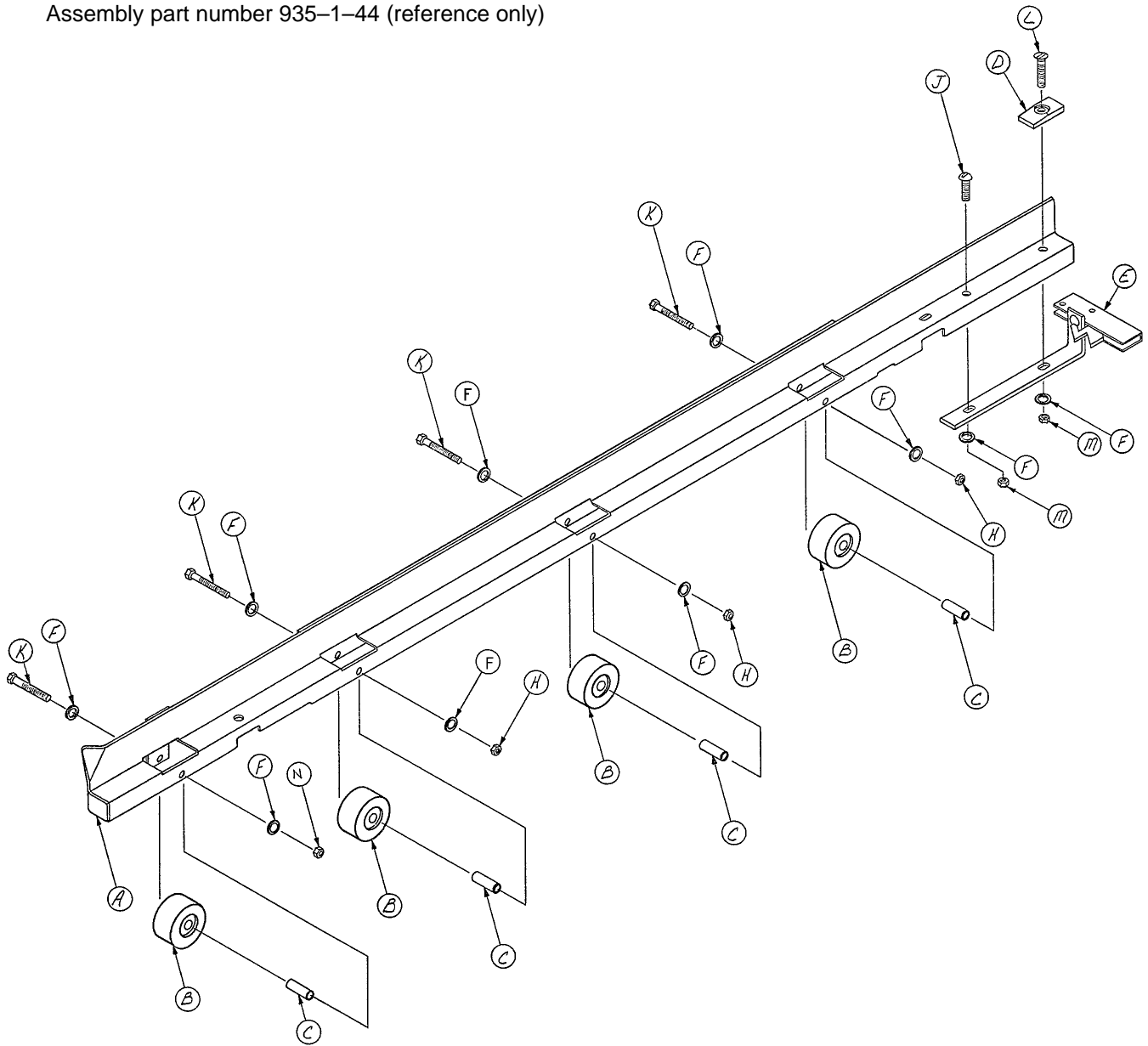
Assembly part number 935-1-43 (reference only)



Item	Part No.	Part Name	Qty.
A	935-1-1	Roller Track Ass'y, Lt.	1
B	935-1-60	Roller	4
C	935-1-61	Roller Spacer	4
D	935-1-46	Stop Pad	1
E	935-1-69	Chrome Stop Bracket	1
F	11-2	Washer	10
H	16-5	Conelock Nut	3
J	7-10	Truss Hd. Mach. Screw	1
K	3-32	Hex Hd. Cap Screw	4
L	650-1-48	Bumper	1
M	16-16	Fiberlock Nut	2
N	1-27	Flat Hd. Mach. Screw	1
P	15-5	Hex Nut	1

# 935/936/937 Roller Rail Assembly, Right

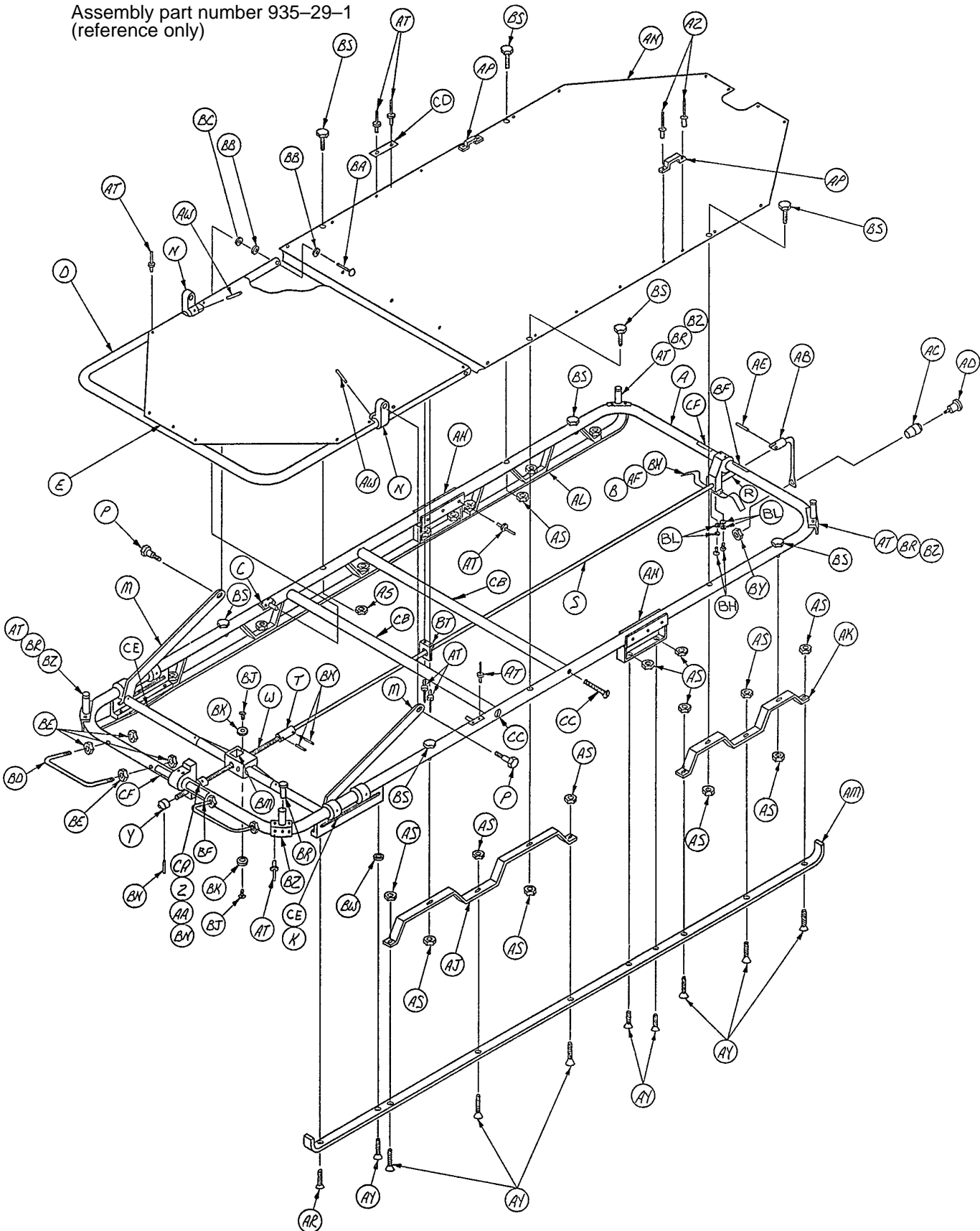
Assembly part number 935-1-44 (reference only)



Item	Part No.	Part Name	Qty.
A	935-1-6	Roller Track Ass'y, Rt.	1
B	935-1-60	Roller	4
C	935-1-61	Roller Spacer	4
D	935-1-46	Stop Pad	1
E	935-1-42	Latch Bracket Ass'y	1
F	11-2	Washer	10
H	16-5	Conelock Nut	3
J	7-10	Truss Hd. Mach. Screw	1
K	3-32	Hex Hd. Cap Screw	4
L	1-27	Flat Hd. Mach. Screw	1
M	16-16	Fiberlock Nut	2
N	15-5	Hex Nut	1

# 29" Litter Assembly, Crank Fowler, Stationary Foot End

Assembly part number 935-29-1  
(reference only)

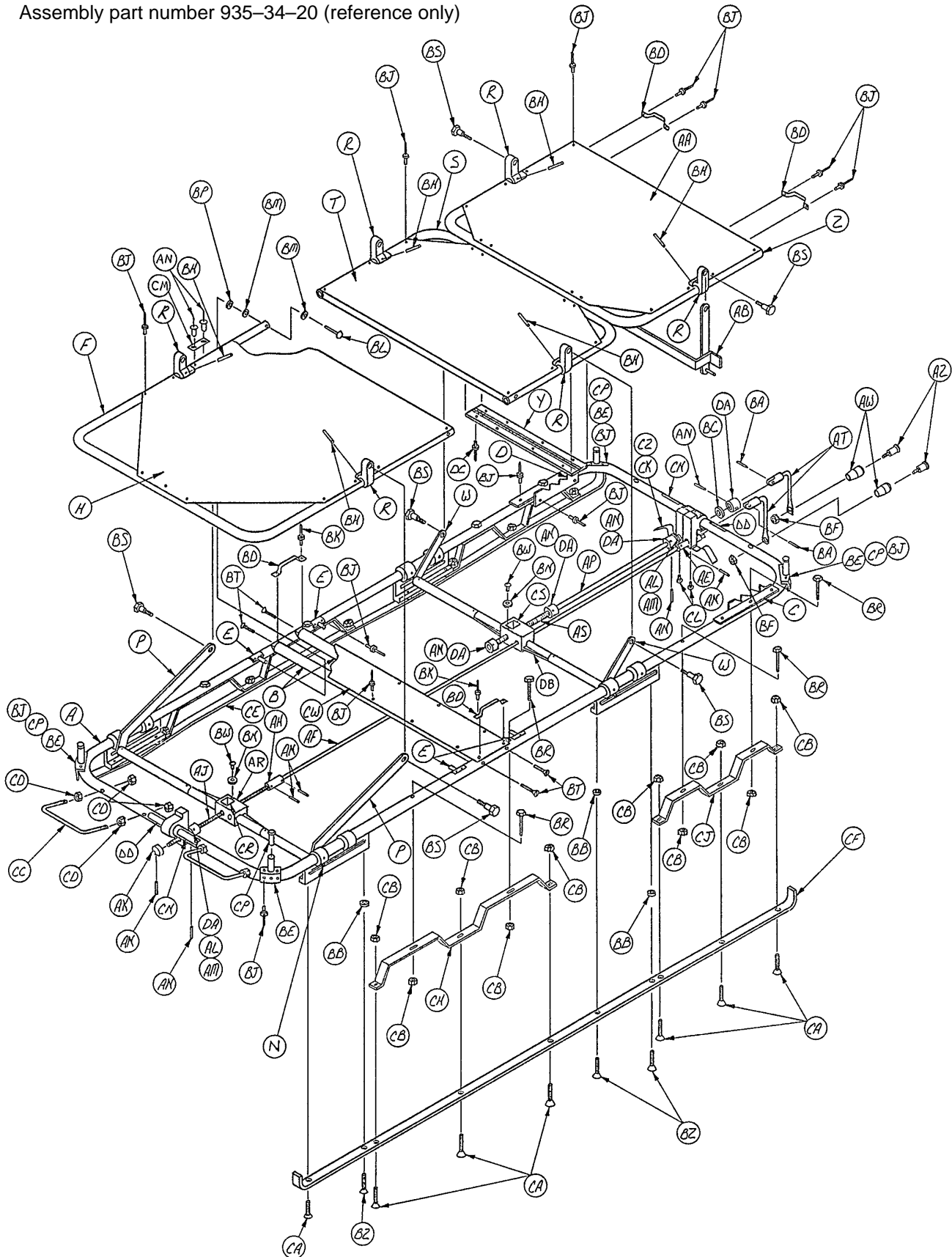


## 29" Litter Assembly, Crank Fowler, Stationary Foot End

Item	Part No.	Part Name	Qty.
A	935-29-2	Litter Frame Assembly	1
B	935-34-4	Spring Bracket	1
C	378-24-15	Pivot Plate Assembly	2
D	389-34-14	Fowler Frame	1
E	393-29-4	Fowler Skin	1
K	378-24-23	Roller	2
M	378-24-22	Riser Bar	2
N	940-2-134	Hinge Bracket	2
P	8-13	Shoulder Bolt	2
R	389-34-18	Adaptor	1
S	389-32-17	Connecting Rod	1
T	389-32-16	Screw Coupler	1
W	935-34-5	Threaded Shaft	1
Y	378-24-9	Collar	1
Z	81-148	Thrust Bearing	1
AA	81-149	Thrust Washer	2
AB	378-24-33	Handle Assembly	1
AC	378-24-30	Knob	1
AD	378-24-29	Shoulder Bolt	1
AE	26-56	Roll Pin	1
AF	935-29-6	"L" Bracket	1
AH	935-29-7	Support Bracket Ass'y	2
AJ	935-34-19	Long Rail Support	2
AK	935-34-18	Short Rail Support	2
AL	935-34-3	Runner, Left	1
AM	935-34-2	Runner, Right	1
AN	393-29-5	Foot End Skin	1
AP	393-53-20	Strap Anchor	2
AR	1-35	Flat Hd. Mach. Screw	2
AS	16-3	Fiberlock Nut	24
AT	25-55	Rivet	73
AW	26-57	Roll Pin	2
AY	1-12	Flat Hd. Mach. Screw	18
AZ	25-56	Rivet	4
BA	25-17	Rivet	2
BB	14-4	Nylon Washer	4
BC	28-28	Retaining Ring	2
BD	460-4-39	Posterior Handle	2
BE	15-12	Hex Jam Nut	8
BF	935-34-14	Label	2
BH	7-2	Truss Hd. Mach. Screw	4
BJ	7-4	Truss Hd. Mach. Screw	2
BK	11-53	Washer	2
BL	11-16	Flat Washer	4
BM	389-32-30	Right Hand Nut	1
BN	26-43	Roll Pin	4
BR	393-3-68	Insert	4
BS	3-44	Hex Hd. Cap Screw	8
BT	935-29-10	Rod Brace	1
BW	11-75	Special Washer	2
BY	16-6	Kep Nut	1
BZ	390-525-3	Short I.V. Holder Ass'y	4
CA	378-24-46	Collar	1
CB	940-2-9	Crossbar Assembly	2
CC	1-34	Flat Hd. Mach. Screw	4
CD	381-24-5	Label	1
CE	935-34-25	Crossbar Ass'y, Head	1
CF	935-1-252	Label	2

# 29" Litter Assembly, Crank Fowler, Crank Knee Gatch

Assembly part number 935-34-20 (reference only)



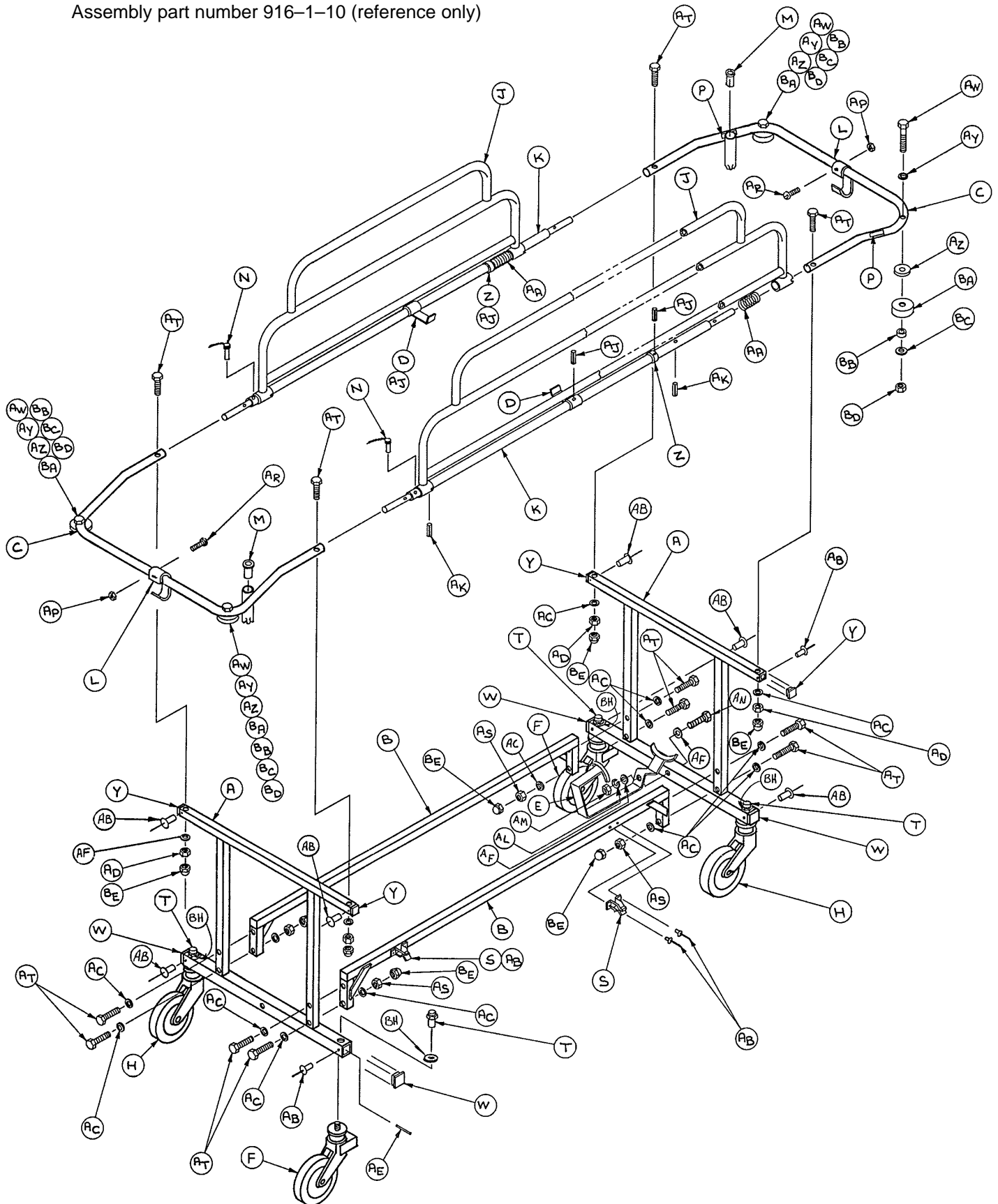
# 29" Litter Assembly, Crank Fowler, Crank Knee Gatch

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	935-34-1	Litter Frame Ass'y	1	BE	390-525-3	Short I.V. Holder Ass'y	4
B	940-2-9	Crossbar Assembly	2	BF	16-6	Kep Nut	2
C	389-34-21	Pos. Brkt. Ass'y, Rt.	1	BH	26-57	Roll Pin	6
D	389-34-20	Pos. Brkt. Ass'y, Lt.	1	BJ	25-55	Rivet	88
E	378-24-15	Pivot Plate Ass'y	4	BK	25-56	Rivet	4
F	389-34-14	Fowler Frame	1	BL	25-17	Rivet	4
H	393-29-4	Fowler Skin	1	BM	14-4	Washer	8
N	378-24-23	Roller	4	BN	11-53	Washer	4
P	378-24-22	Riser Bar	2	BP	28-28	Retaining Ring	4
R	940-2-134	Hinge Bracket	6	BR	3-44	Hex Hd. Cap Screw	8
S	389-34-15	Gatch Center Frame	1	BS	8-13	Hex Hd. Shoulder Bolt	6
T	389-34-12	Gatch Center Skin	1	BT	1-34	Flat Hd. Mach. Screw	4
W	389-32-24	Center Riser Bar	2	BW	7-4	Truss Hd. Mach. Screw	4
Y	389-34-6	Hinge	1	BZ	1-35	Flat Hd. Mach. Screw	6
Z	389-34-16	Gatch Foot Frame	1	CA	1-12	Flat Hd. Mach. Screw	14
AA	389-34-11	Gatch Foot Skin	1	CB	16-3	Fiberlock Nut	20
AB	389-34-17	Fowler Lock Ass'y, Ft.	1	CC	460-4-39	Posterior Handle	2
AE	389-34-18	Adaptor	1	CD	15-12	Hex Jam Nut	8
AF	389-32-17	Connecting Rod	1	CE	935-34-3	Runner, Left	1
AH	389-32-16	Screw Coupler	1	CF	935-34-2	Runner, Right	1
AJ	935-34-5	Threaded Shaft	1	CH	935-34-19	Long Rail Support	2
AK	378-24-9	Collar	1	CJ	935-34-18	Short Rail Support	2
AL	81-148	Thrust Bearing	2	CK	935-34-4	Spring Bracket	1
AM	81-149	Thrust Washer	4	CL	7-2	Truss Hd. Mach. Screw	2
AN	26-43	Roll Pin	9	CM	381-24-5	Label	1
AP	389-34-19	Long Adaptor	1	CN	935-34-14	Label	2
AR	935-34-25	Crossbar Ass'y, Hd.	1	CP	393-3-68	Insert	4
AS	935-34-6	Gatch Threaded Shaft	1	CR	389-32-30	Right Hand Nut	1
AT	378-24-33	Handle Assembly	2	CS	378-24-8	Left Hand Nut	1
AW	378-24-30	Knob	2	CW	389-34-8	Stationary Skin	1
AZ	378-24-29	Shoulder Bolt	2	CZ	935-34-23	Spacer	1
BA	26-56	Roll Pin	2	DA	378-24-46	Collar	5
BB	11-75	Special Washer	6	DB	935-34-26	Crossbar Ass'y, Ft.	1
BC	11-73	Washer	1	DC	25-79	Pop Rivet	8
BD	393-53-20	Strap Anchor	4	DD	935-1-252	Label	2



# 916/917 Gurney Assembly

Assembly part number 916-1-10 (reference only)

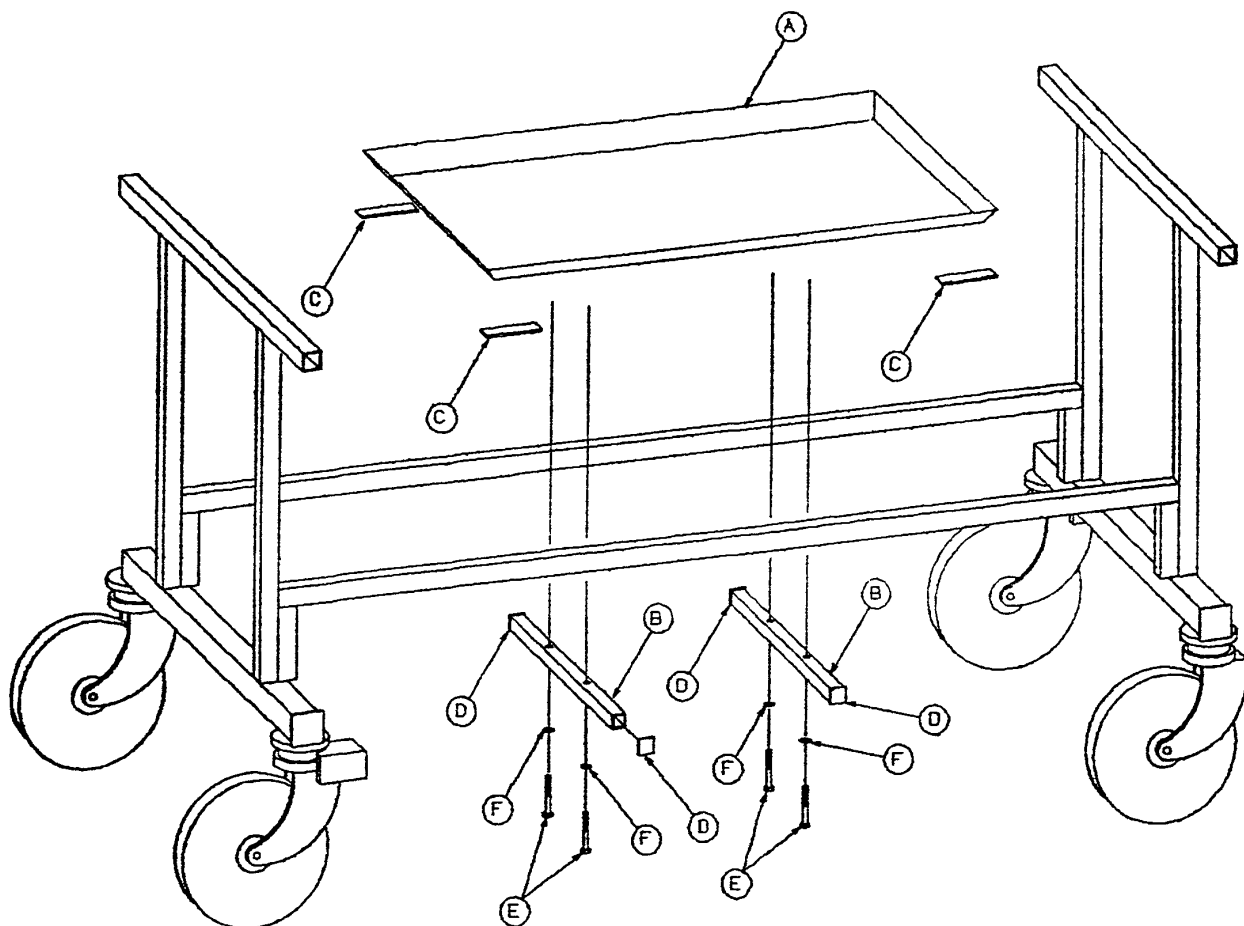


# 916/917 Gurney Assembly

Item	Part No.	Part Name	Qty.
A	916-1-11	Litter Support Assembly	2
B	916-1-15	Support Connector Assembly	2
C	916-1-20	U-Section Assembly	2
D	916-1-21	Litter Bracket Assembly	2
E	(page 100)	Oxygen Bottle Holder Ass'y	1
F	916-2-155	Steerlock Caster	2
H	916-2-156	Brake Caster	2
J	399-21-1	Siderail Assembly	2
K	399-9-2	Sidetube Assembly	2
L	360-4	Spring Clip	2
M	393-3-68	Insert	2
N	390-3-50	Threadless Pin Assembly	2
P	399-17-1	Caution Label	2
R	940-1-112	Serial No. Tag (not shown)	1
S	38-10	Hold-All Clamp	2
T	921-1-25	Caster Nut	4
W	37-6	Square Hole Plug	4
Y	37-10	Square Hole Plug	4
Z	350-2-24	Collar	2
AA	390-3-33	Compression Spring	2
AB	25-38	Pop Rivet	12
AC	11-53	Flat Washer	18
AD	16-5	Conelock Nut	4
AE	26-5	Roll Pin	4
AF	11-2	Flat Washer	4
AH	916-1-25	Specification Label	1
AJ	26-14	Roll Pin	4
AK	26-13	Roll Pin	4
AL	12-12	Lock Washer	1
AM	15-5	Hex Nut	1
AN	3-32	Hex Hd. Cap Screw	1
AP	16-7	Fiberlock Nut	2
AR	2-4	Rd. Hd. Mach. Screw	2
AS	16-16	Fiberlock Nut	8
AT	3-23	Hex Hd. Cap Screw	12
AW	3-39	Hex Hd. Cap Screw	4
AY	390-38-3	Formed Washer	4
AZ	390-38-5	Support Plate	4
BA	390-38-9	Bumper	4
BB	390-38-8	Spacer	4
BC	11-4	Flat Washer	4
BD	16-12	Flexlock Nut	4
BE	17-4	Acorn Nut	12
BF	390-19	Restraint Strap (not shown)	1
BH	12-9	Lock Washer	4

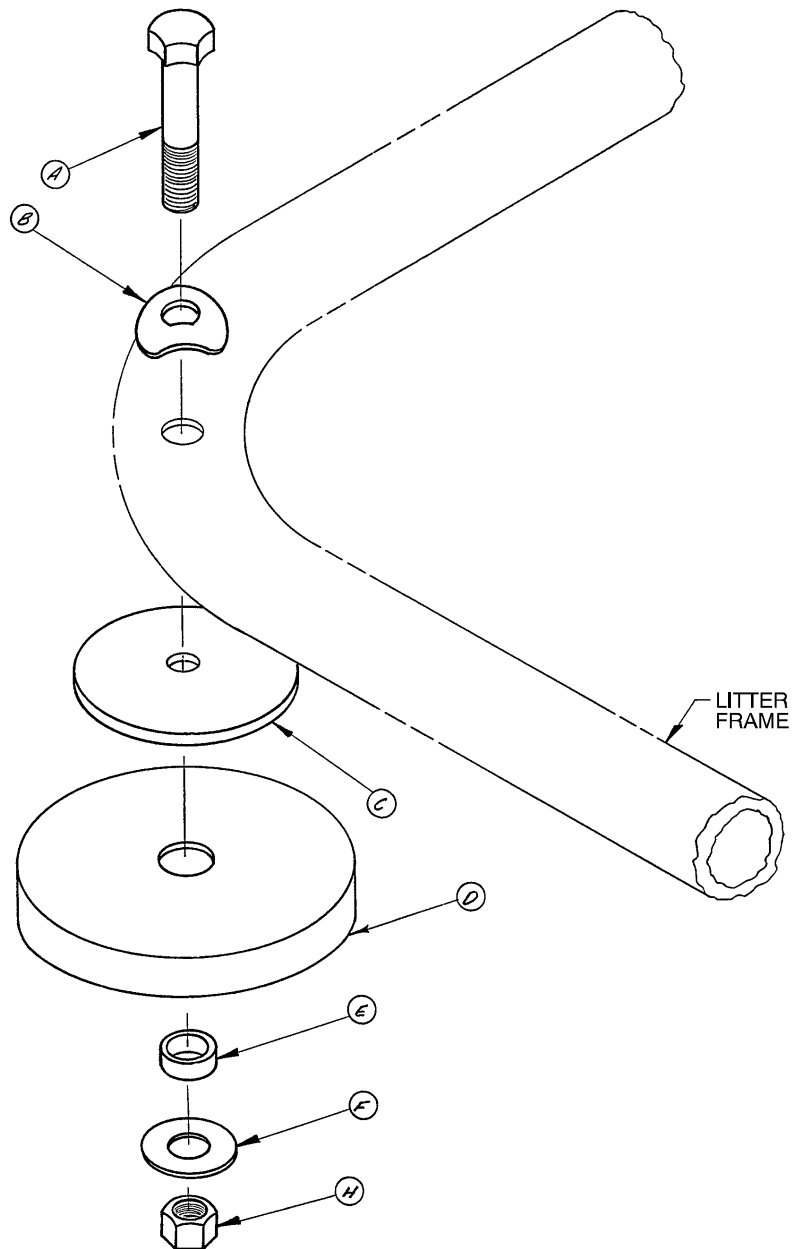
Caster Kit part number 916-2-154 (set of four with hardware)

# 916-65-100 Gurney Storage Tray Assembly



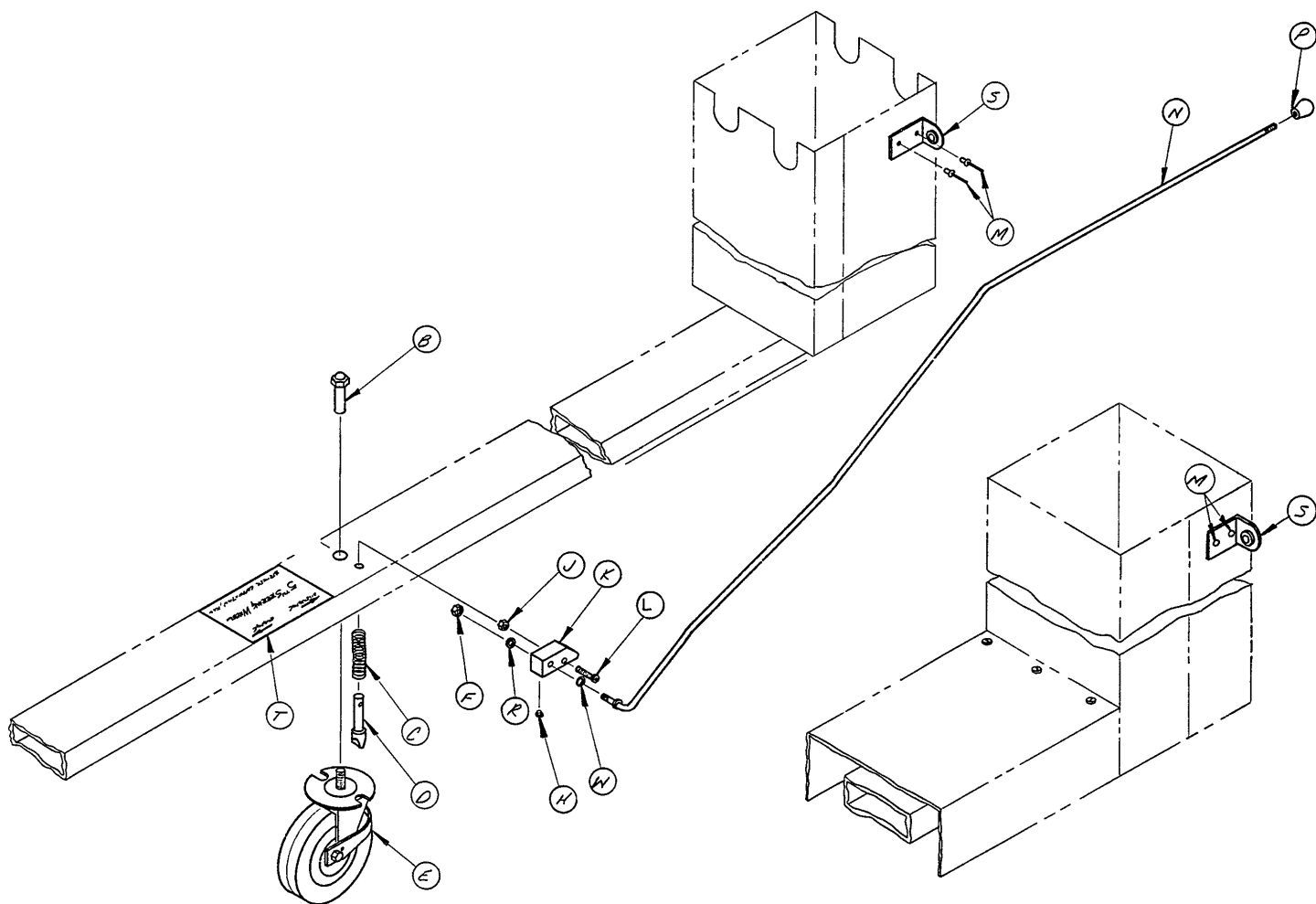
Item	Part No.	Part Name	Qty.
A	390-65-1	Tray Assembly	1
B	916-65-12	Mounting Bar	2
C	938-20-44	Double-Sided Tape	4
D	37-22	Plug	4
E	3-5	Hex Hd. Cap Screw	4
F	12-12	Lock Washer	4

# 390-38-100 Litter Bumper Assembly



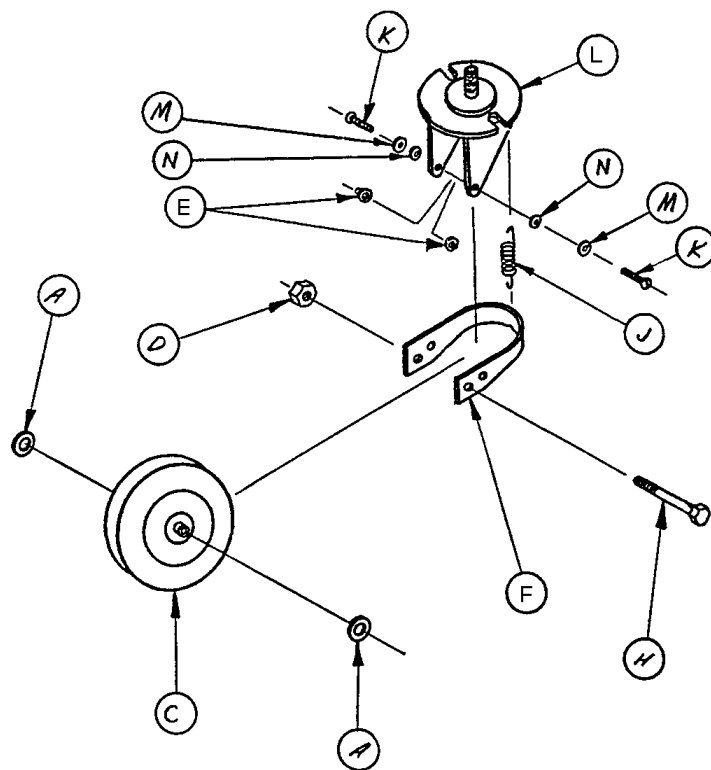
Item	Part No.	Part Name	Qty.
A	3-39	Hex Hd. Cap Screw	4
B	390-38-3	Formed Washer	4
C	390-38-5	Support Plate	4
D	390-38-9	Bumper	4
E	390-38-8	Spacer	4
F	11-4	Washer	4
H	16-12	Flexlock Nut	4

# 390-1-400 Fifth Wheel Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	390-1-15	Caster Nut	1	L	4-26	Soc. Hd. Cap Screw	1
C	390-1-91	Compression Spring	1	M	25-38	Pop Rivet	2
D	390-1-138	Locating Pin	1	N	390-1-137	Cam Lever Assembly	1
E	(page 93)	Wheel Assembly	1	P	24-24	Knob	1
F	16-16	Fiberlock Hex Nut	1	R	11-2	Washer	1
H	24-18-2	Plastic Cap	1	S	390-1-189	Bracket Guide Assembly	1
J	16-3	Fiberlock Hex Nut	1	T	390-1-178	Label	1
K	390-1-136	Cam	1	W	14-2	Washer	A/R

# 390-1-122 Wheel Assembly



Item	Part No.	Part Name	Qty.
A	390-1-182	Spacer	2
C	390-1-54	Wheel	1
D	16-12	Hex Nut	1
E	390-1-303	Pivot Bushing	2
F	390-1-85	Suspension Bracket	1
H	3-31	Hex Hd. Bolt	1
J	390-1-83	Fifth Wheel Spring	1
K	2-17	Rd. Hd. Mach. Screw	2
L	390-1-139	Horn Assembly	1
M	11-1	Washer	2
N	12-6	Lock Washer	2

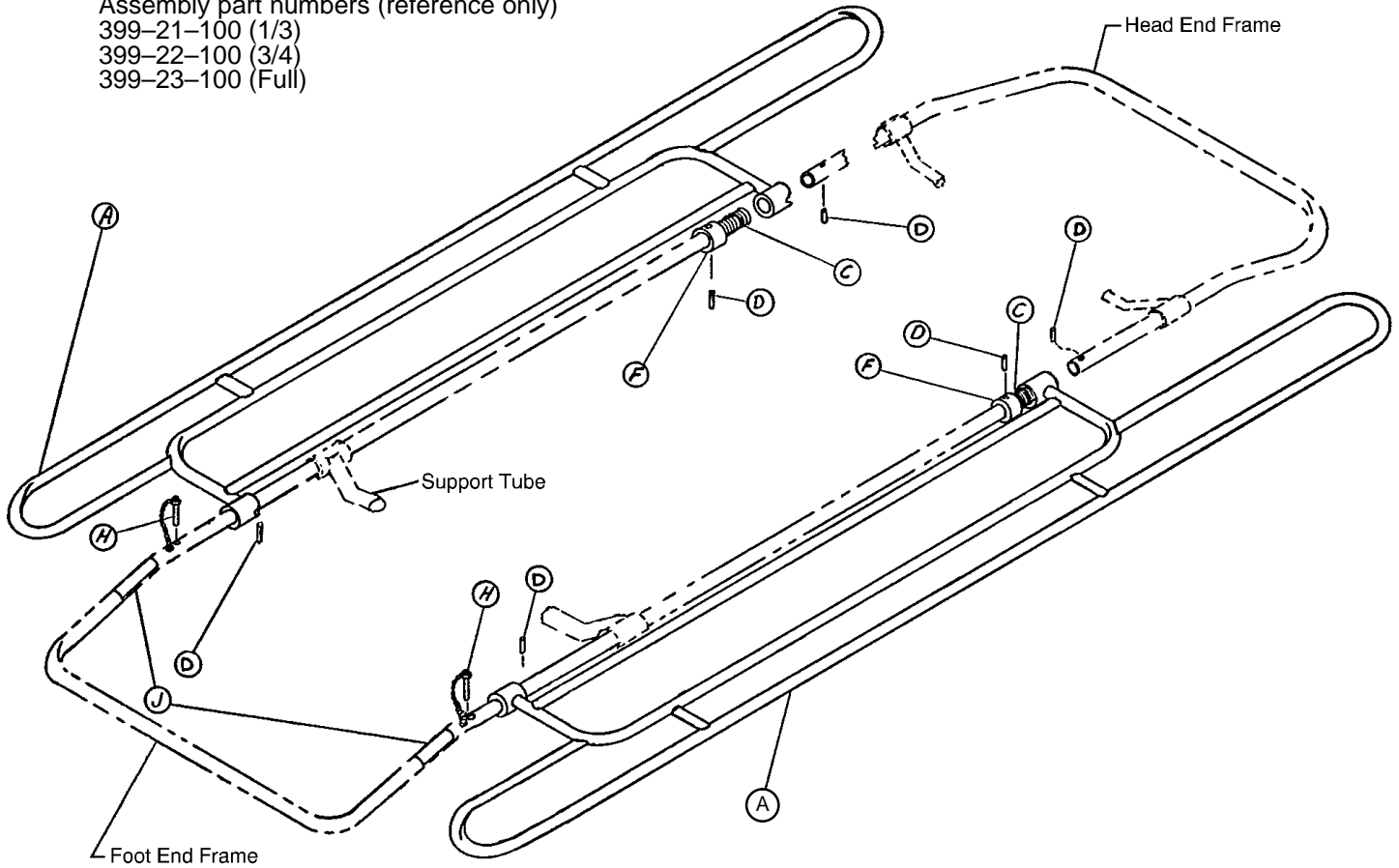
# Swing Siderail Assembly

Assembly part numbers (reference only)

399-21-100 (1/3)

399-22-100 (3/4)

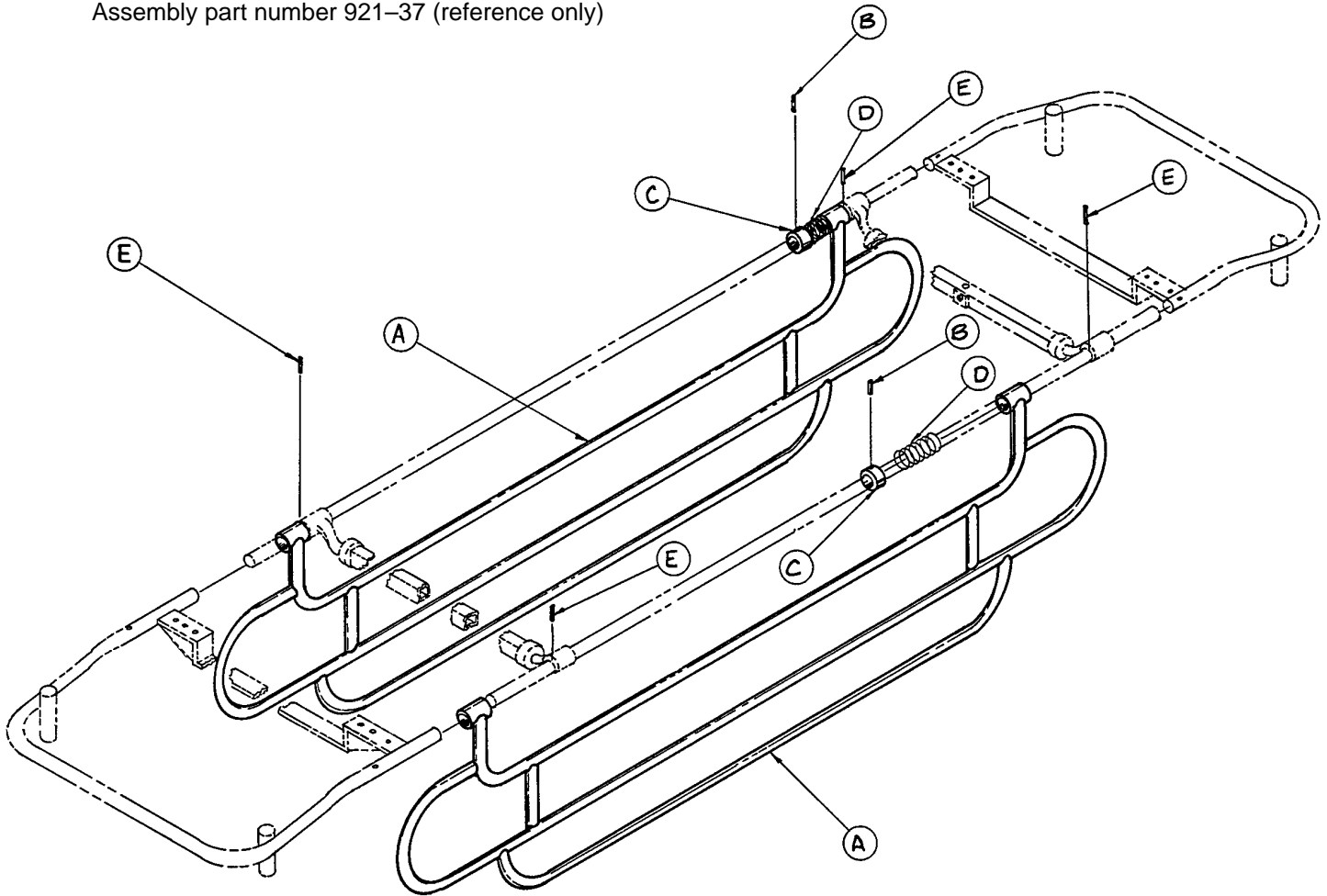
399-23-100 (Full)



Item	Part No.	Part Name	Qty.
A	399-21-1	1/3 Siderail Assembly	2
	393-3-20	Full Siderail Assembly	2
	399-22-1	3/4 Siderail Assembly	2
C	390-3-33	Compression Spring	2
D	26-14	Roll Pin	6
F	350-2-24	Collar	2
H	390-3-50	Threadless Pin Ass'y	2
J	399-17-1	Caution Label	2

# Extra-High 3/4 Swing Siderail Assembly

Assembly part number 921-37 (reference only)

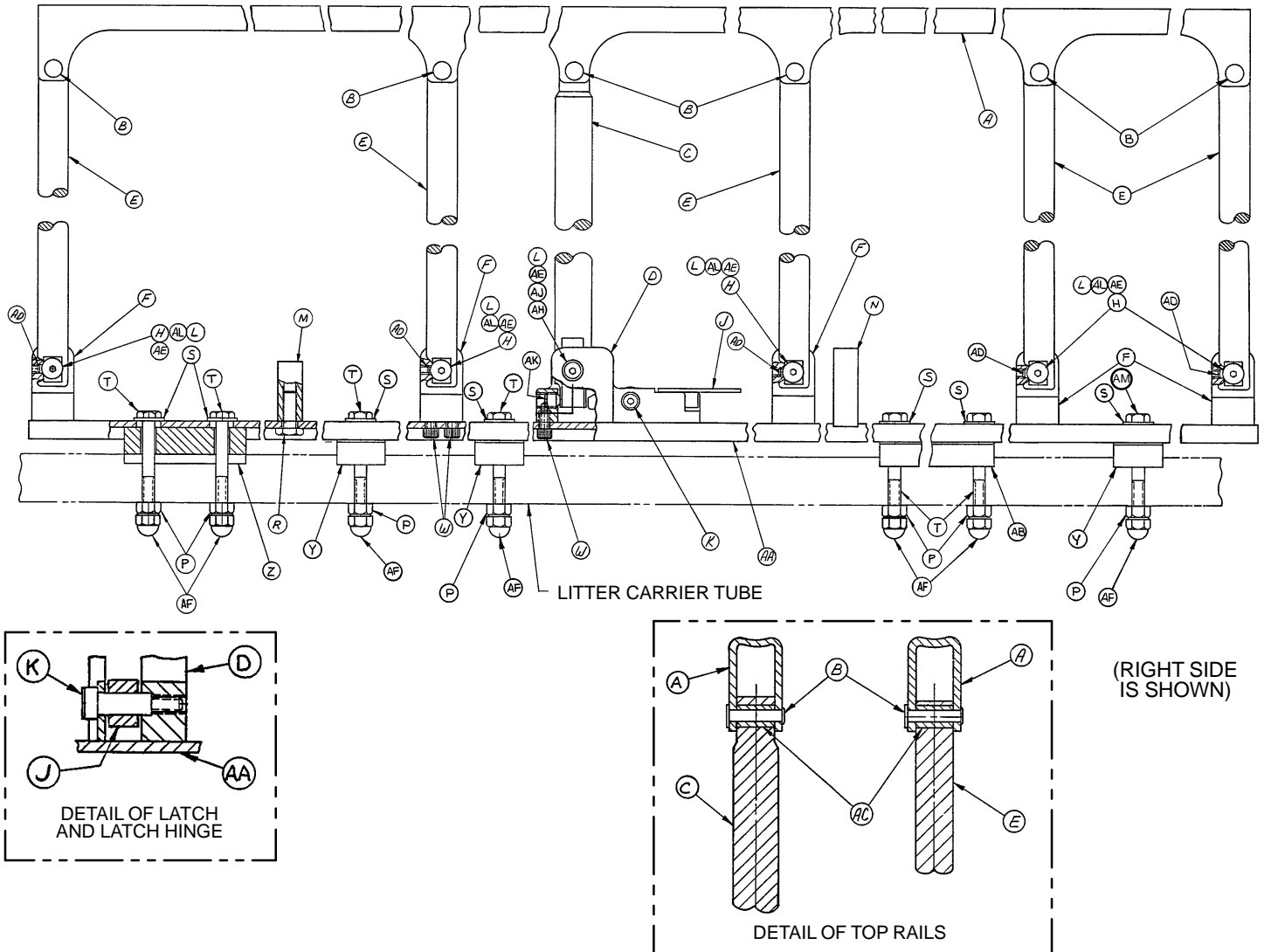


Item	Part No.	Part Name	Qty.
A	921-20-47	X-High Swingdown Siderail	2
B	26-14	Roll Pin	2
C	350-2-24	Collar	2
D	390-3-33	Compression Spring	2
E	26-13	Roll Pin	4





# 399-31-1 & 399-31-2 6 Spindle Siderail Ass'y, Lt. & Rt.\*

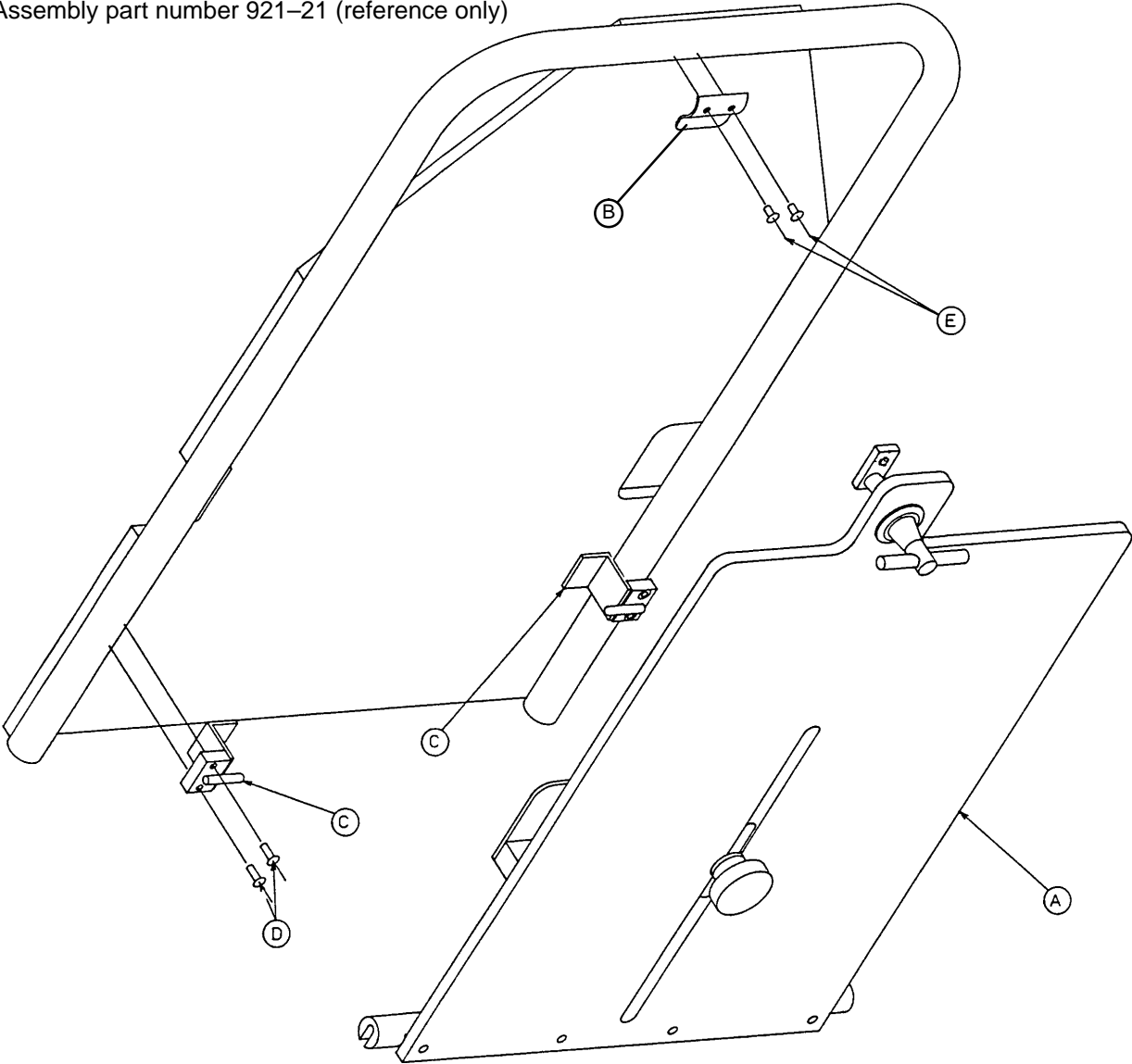


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	399-31-32	Top Rail	1	S	11-2	Washer	7
B	25-61	Semi-Tubular Rivet	6	T	3-32	Hex Hd. Cap Screw	6
C	399-31-29	Vertical Lock Bar	1	W	4-29	Soc. Hd. Cap Screw	13
D	399-31-26	Latch Hinge, Right	1	Y	399-31-15	Spacer	1
	399-31-25	Latch Hinge, Left	1	Z	399-31-19	Head End Spacer	1
E	399-31-11	Vertical Bar	5	AA	399-31-10	Bottom Rail	1
F	399-31-8	Hunge	5	AB	399-31-20	Long Spacer	1
H	4-46	Hex Soc. But. Hd. Cap Sc.	5	AC	399-31-16	Sleeve Bearing	6
J	399-31-28	Latch, Right	1	AD	21-50	Set Screw	5
	399-31-27	Latch, Left	1	AE	11-55	Shim Washer	As Req'd
K	8-20	Hex Soc. Hd. Shld. Bolt	1	AF	17-4	Acorn Nut	7
L	11-123	Shim Washer	As Req'd	AH	4-45	Hex Soc. But. Hd. Cap Sc.	1
M	399-31-35	Siderail Stop, Short	1	AJ	399-31-30	Lock Bar Pivot Bushing	1
N	399-31-34	Siderail Stop, Long	1	AK	21-23	Set Screw	1
P	16-6	Kep Nut	7	AL	399-31-31	Vert. Bar Pivot Bushing	5
R	3-2	Hex Hd. Cap Screw	2	AM	3-35	Hex Hd. Cap Screw	1

\* 4 Spindle Siderail part numbers – 940-3-67 & 68 5 Spindle Siderail part numbers 940-32-1 & 2  
Siderail Update Kit – 399-31-150

# Fowler X-Ray Cassette Mounting Assembly

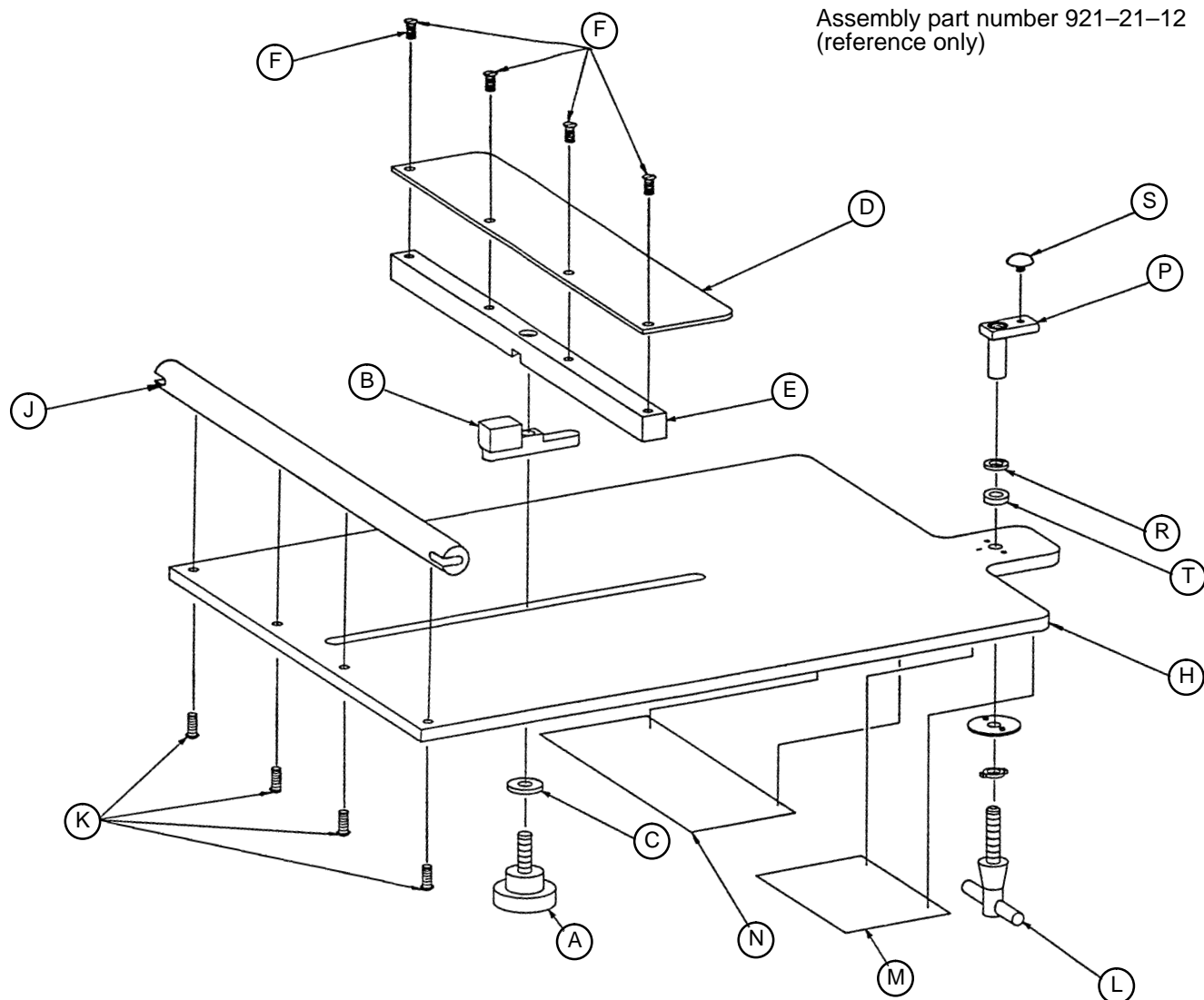
Assembly part number 921-21 (reference only)



Item	Part No.	Part Name	Qty.
A	(page 99)	Tray Assembly	1
B	921-21-24	Keeper	1
C	921-21-21	Pivot Assembly	2
D	25-69	Pop Rivet	4
E	25-55	Pop Rivet	2

# Fowler X-Ray Cassette Assembly

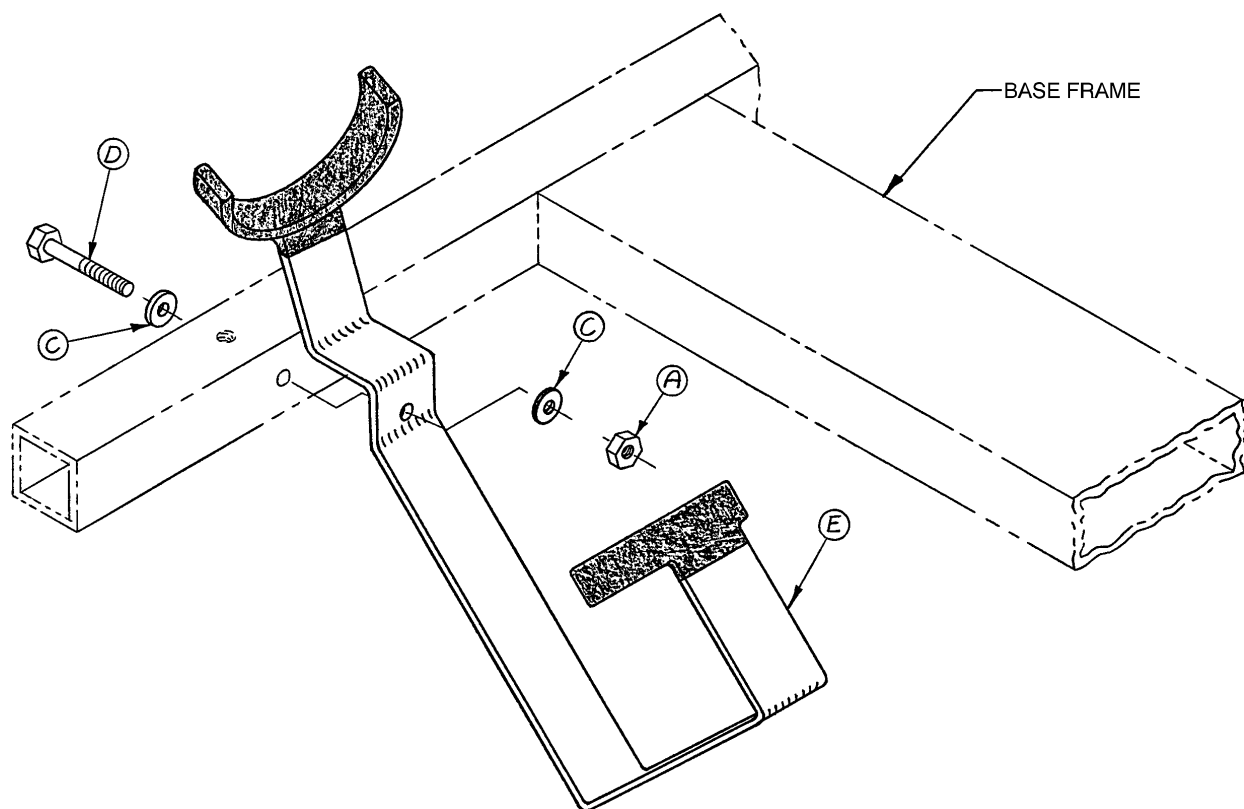
Assembly part number 921-21-12  
(reference only)



Item	Part No.	Part Name	Qty.
A	24-32	Modified Knob	1
B	921-21-14	Guide Shoe Assembly	1
C	921-21-15	Spacer	1
D	921-21-17	Retainer	1
E	921-21-18	Support	1
F	7-6	Truss Hd. Mach. Screw	4
H	921-21-19	Tray	1
J	921-21-20	Pivot Bar	1
K	2-59	Rd. Hd. Mach. Screw	4
L	921-21-25	Latch Assembly	1
M	921-21-29	Label	1
N	921-21-30	Label	1
P	921-21-31	Lock Assembly	1
R	11-54	Lock Washer	1
S	650-1-48	Bumper	1
T	390-1-115	Bumper	1

## 390-6-1 "D" Size Oxygen Bottle Holder Assembly

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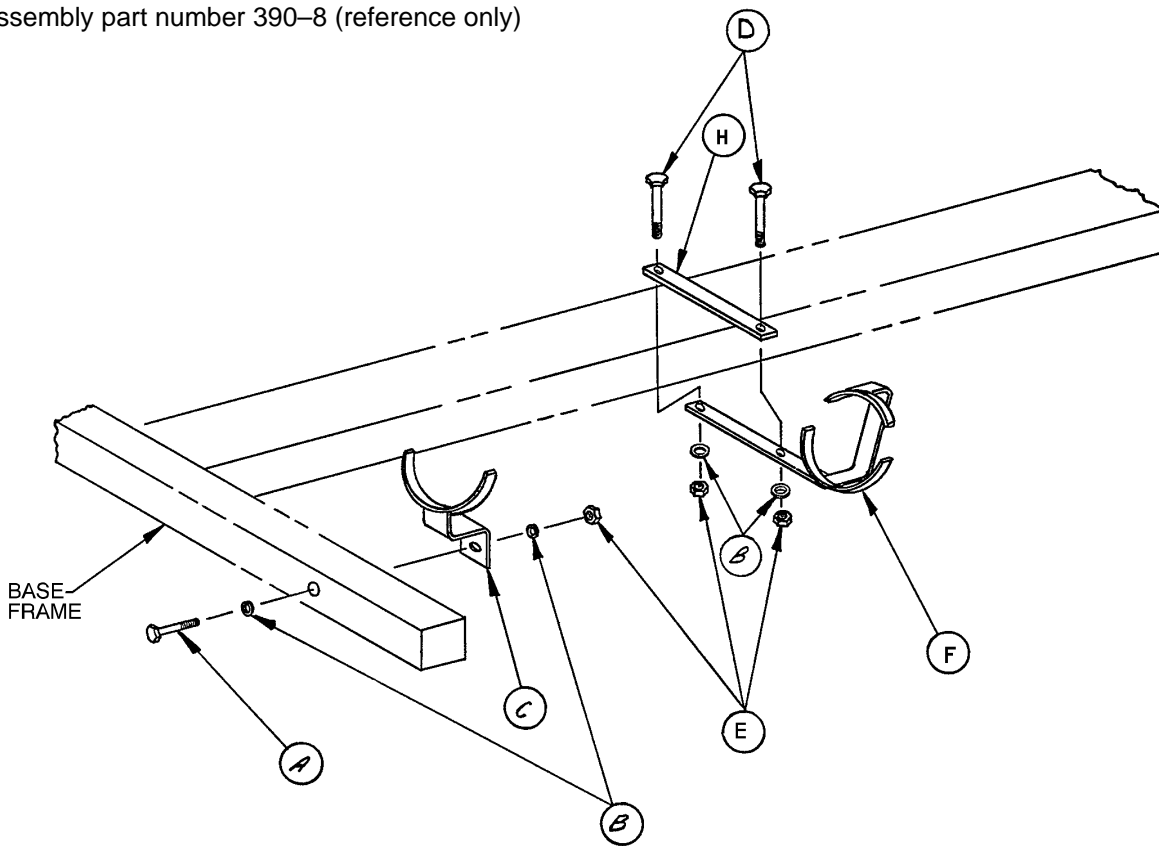


Item	Part No.	Part Name	Qty.
A	16-16	Fiberlock Nut	1
C	11-2	Washer	2
D	3-32	Hex Hd. Cap Screw	1
E	390-6-1	Bottle Holder Assembly	1

# 390-8-100 "E" Size Oxygen Bottle Holder Assembly

## Hand Control Base

Assembly part number 390-8 (reference only)

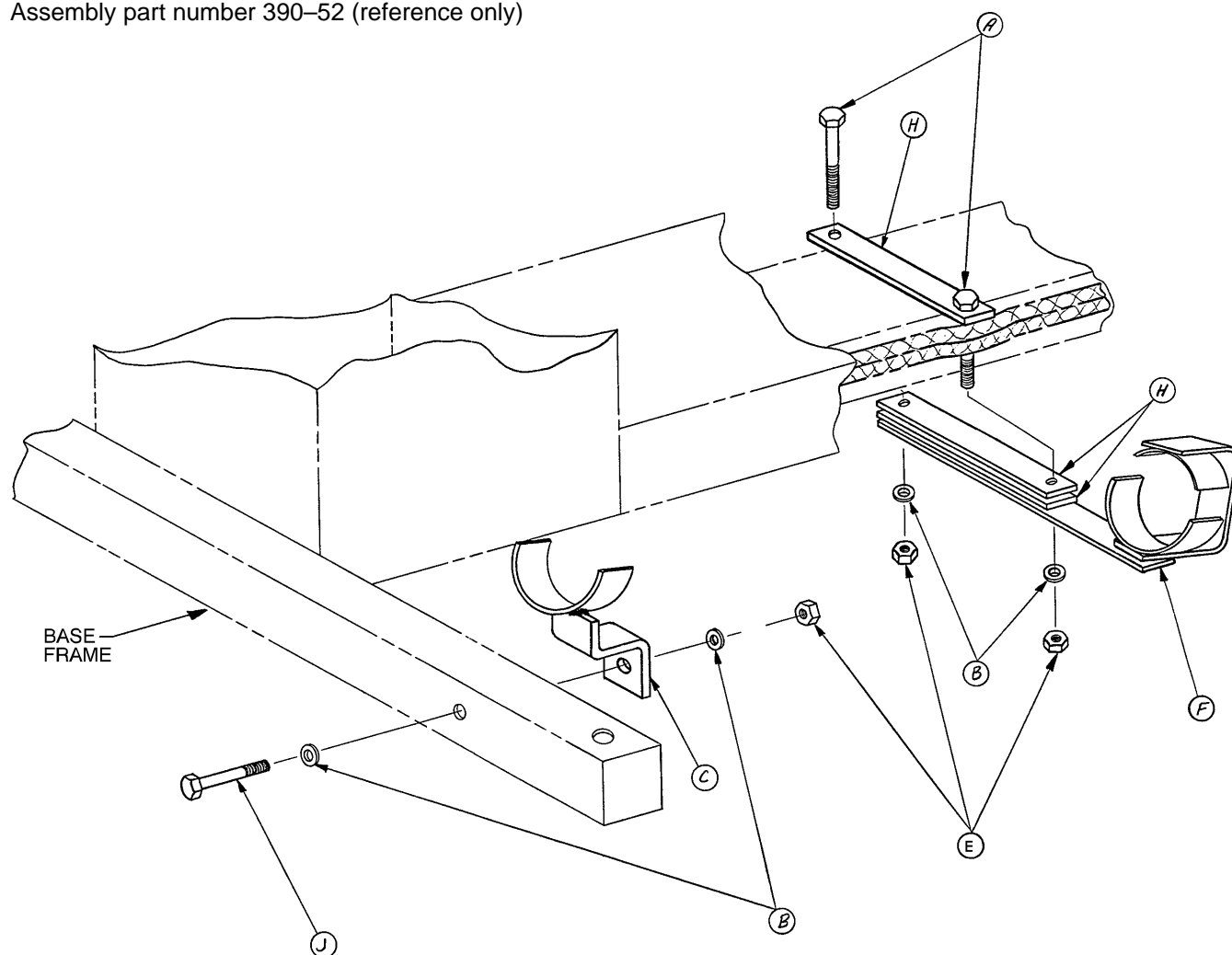


Item	Part No.	Part Name	Qty.
A	3-32	Hex Hd. Cap Screw	1
B	11-2	Washer	4
C	390-8-2	Small Support Assembly	1
D	3-23	Hex Hd. Cap Screw	2
E	16-16	Fiberlock Nut	3
F	390-52-1	Large Support Assembly	1
H	390-8-1	Bar	1

# 390-52-100 "E" Size Oxygen Bottle Holder Assembly

## Foot Control Base

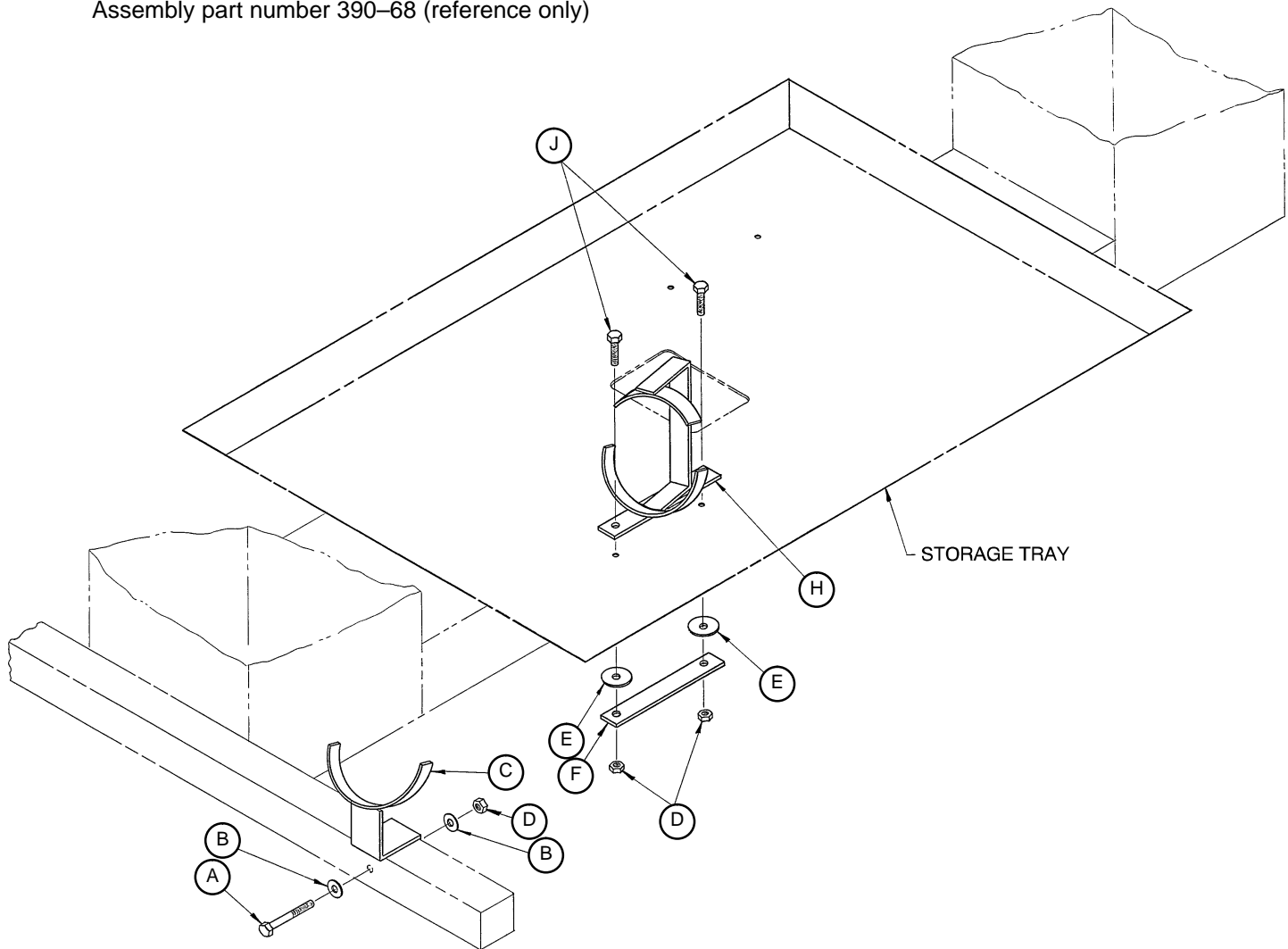
Assembly part number 390-52 (reference only)



Item	Part No.	Part Name	Qty.
A	4-23	Soc. Hd. Cap Screw	2
B	11-2	Washer	4
C	390-8-2	Small Support Assembly	1
E	16-16	Fiberlock Nut	3
F	390-52-1	Large Support Assembly	1
H	390-8-1	Bar	3
J	3-32	Hex Hd. Cap Screw	1

# 390-68-100 "E" Size Oxygen Bottle Holder, Tray Mount

Assembly part number 390-68 (reference only)



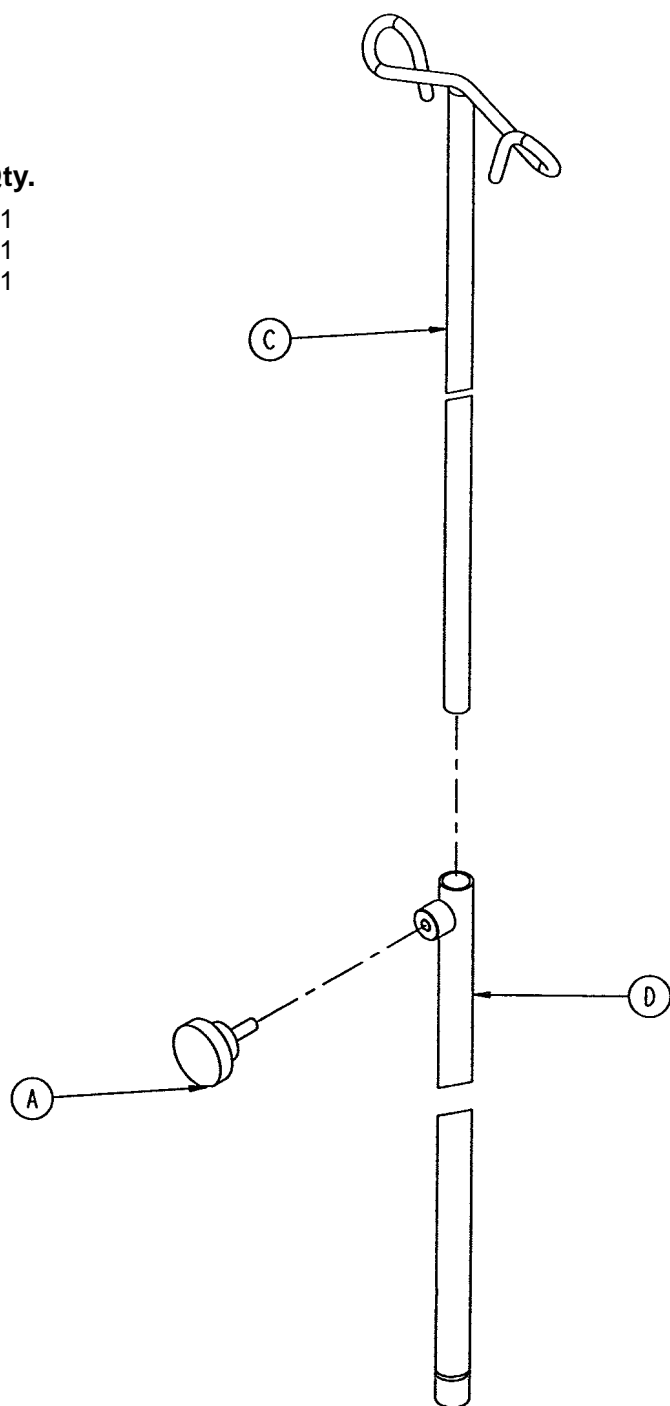
Item	Part No.	Part Name	Qty.
A	3-32	Hex Hd. Cap Screw	1
B	11-2	Washer	2
C	390-8-2	Small Support Assembly	1
D	16-16	Fiberlock Nut	3
E	11-53	Washer	2
F	390-68-1	Support Bar	1
H	390-68-3	Large Support Assembly	1
J	3-3	Hex Hd. Cap Screw	2



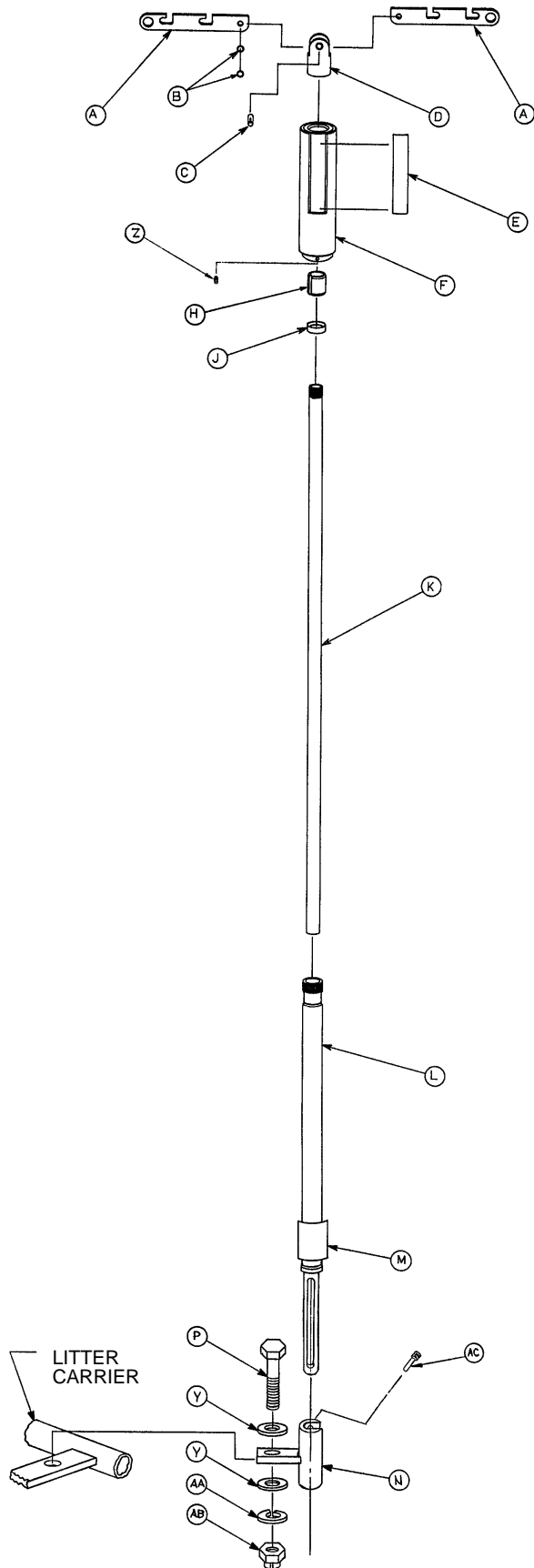
# 390-25 Standard, Removable I.V. Pole Assembly

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Item	Part No.	Part Name	Qty.
A	24-23	Plastic Knob	1
C	390-3-53	Double I.V. Ass'y	1
D	393-3-43	Tube Assembly	1



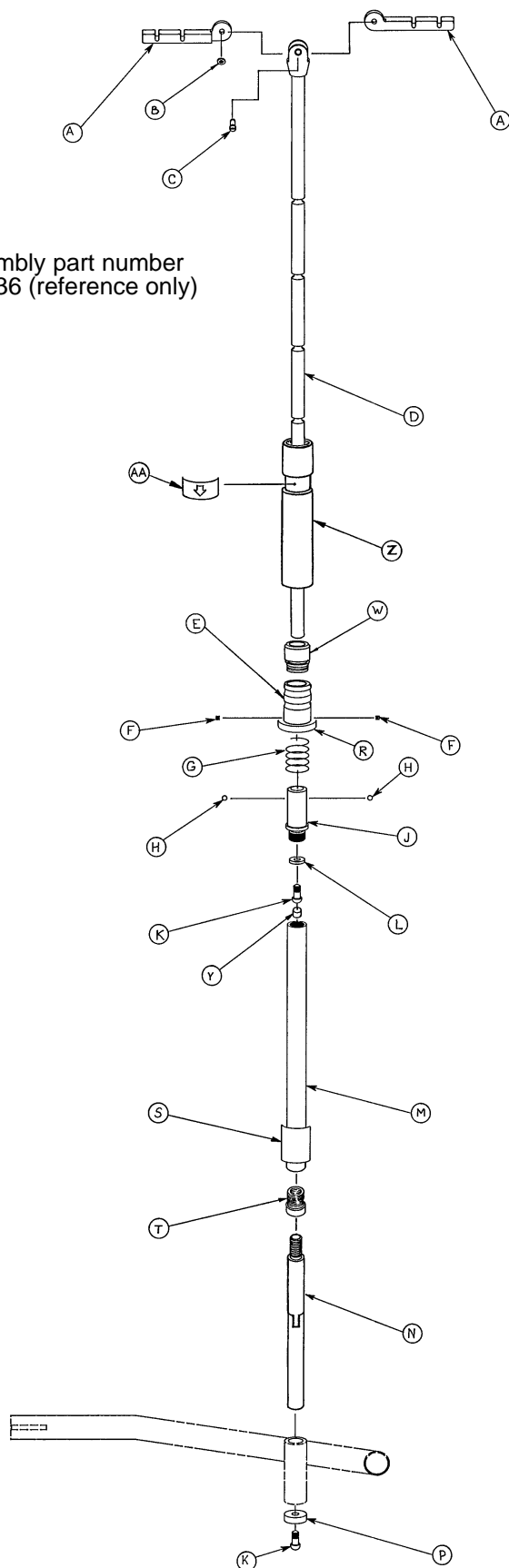
# 1000-50 Folding, Permanent I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	946-224-1	Hanger	2
B	14-16	Washer	2
C	26-147	Groove Pin	1
D	946-224-2	Top Bracket, Mach'd	1
E	946-224-18	Label	2
F	946-224-33	Grip Assembly	1
H	946-224-4	Lock	1
J	946-224-5	Ring	1
K	946-224-3	Inner Tube	1
L	2020-19-512	Hinge & Outer Tube	1
M	1000-50-15	Label	1
N	1000-50-14	Fold. I.V. Socket Ass'y	1
P	3-25	Hex Hd. Cap Screw	1
Y	11-4	Washer	2
Z	21-107	Set Screw	1
AA	12-7	Lock Washer	1
AB	16-12	Flexlock Nut	1
AC	958-224-20	Hinge Pin	1

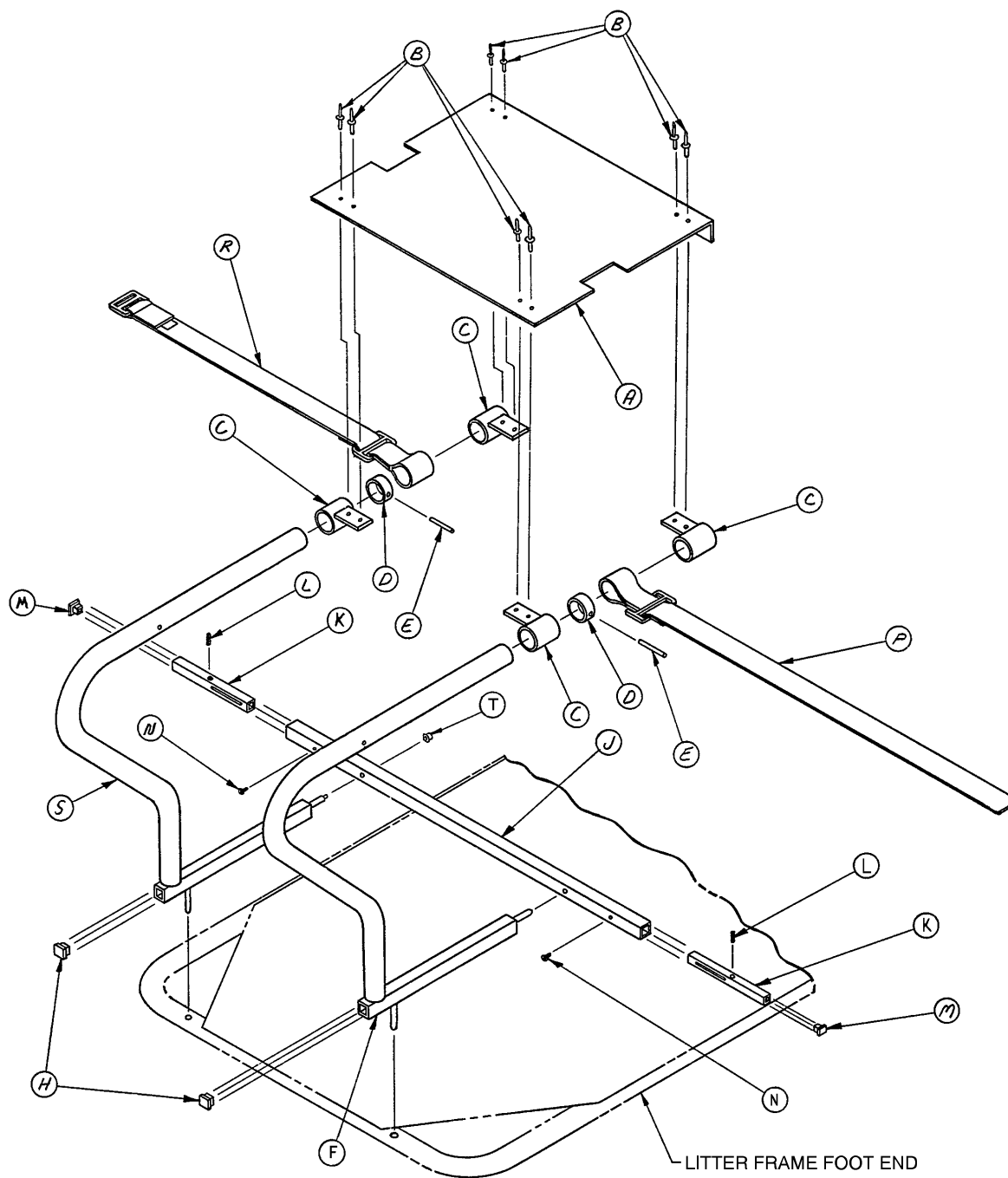
# 921-36-50 Folding, Permanent I.V. Pole Assembly

Assembly part number  
921-36 (reference only)



Item	Part No.	Part Name	Qty.
A	921-36-9	Hanger	2
B	14-4	Washer	1
C	921-36-14	Screw	1
D	921-36-15	Bracket Assembly	1
E	921-36-7	Ball Retainer	1
F	21-63	Set Screw	2
G	38-114	Compression Spring	1
H	31-4	Ball	2
J	921-36-6	Inner Sleeve	1
K	4-43	But. Hd. Cap Screw	2
L	921-36-13	Stop Ring	1
M	921-36-4	Outer Tube	1
N	921-36-12	Hinge Assembly	1
P	921-36-11	Stop Ring	1
R	946-1-92	Label	1
S	921-36-18	Label	1
T	921-36-19	Collar	1
W	921-36-24	Ball Retainer Cap	1
Y	921-36-25	Plug	1
Z	946-124-15	I.V. Sleeve	1
AA	946-124-11	Directional Label	1

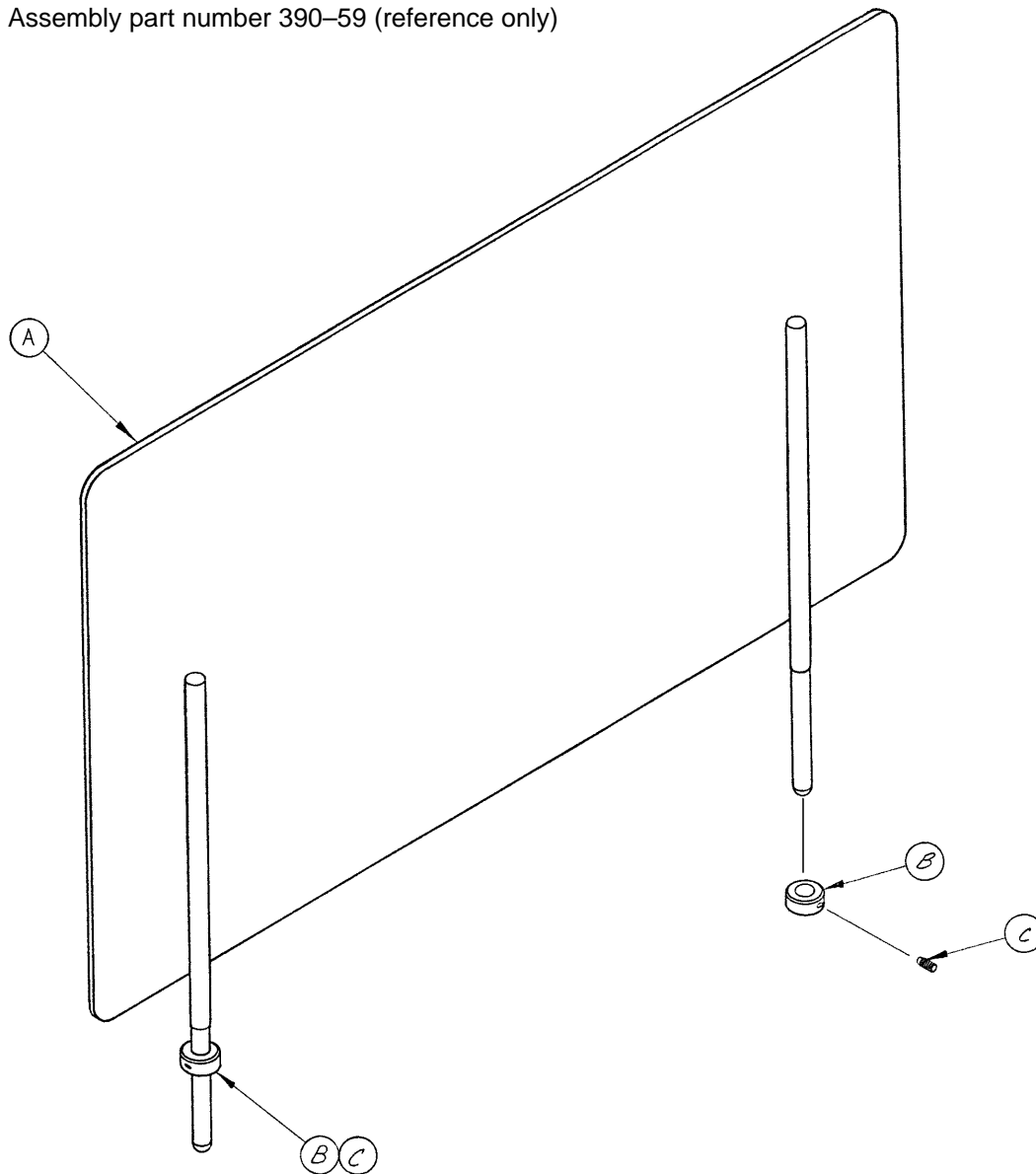
# 390-57 Defibrillator Tray Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390-57-19	Tray Angle Assembly	1	K	390-57-10	Extension Tube	2
B	25-38	Pop Rivet	8	L	38-36	Compression Spring	2
C	390-57-2	Support Sleeve Ass'y	4	M	37-23	Hole Plug	2
D	350-2-24	Collar	2	N	2-7	Rd. Hd. Mach. Screw	2
E	26-14	Roll Pin	2	P	390-57-12	Long Strap	1
F	390-57-4	Support Assembly	1	R	390-57-13	Short Strap	1
H	37-22	Hole Plug	2	S	390-57-16	Locking Support Ass'y	1
J	390-57-9	Support Tube	1	T	17-3	Drive Nut	1

# 390-59-100 Head/Foot Board Assembly

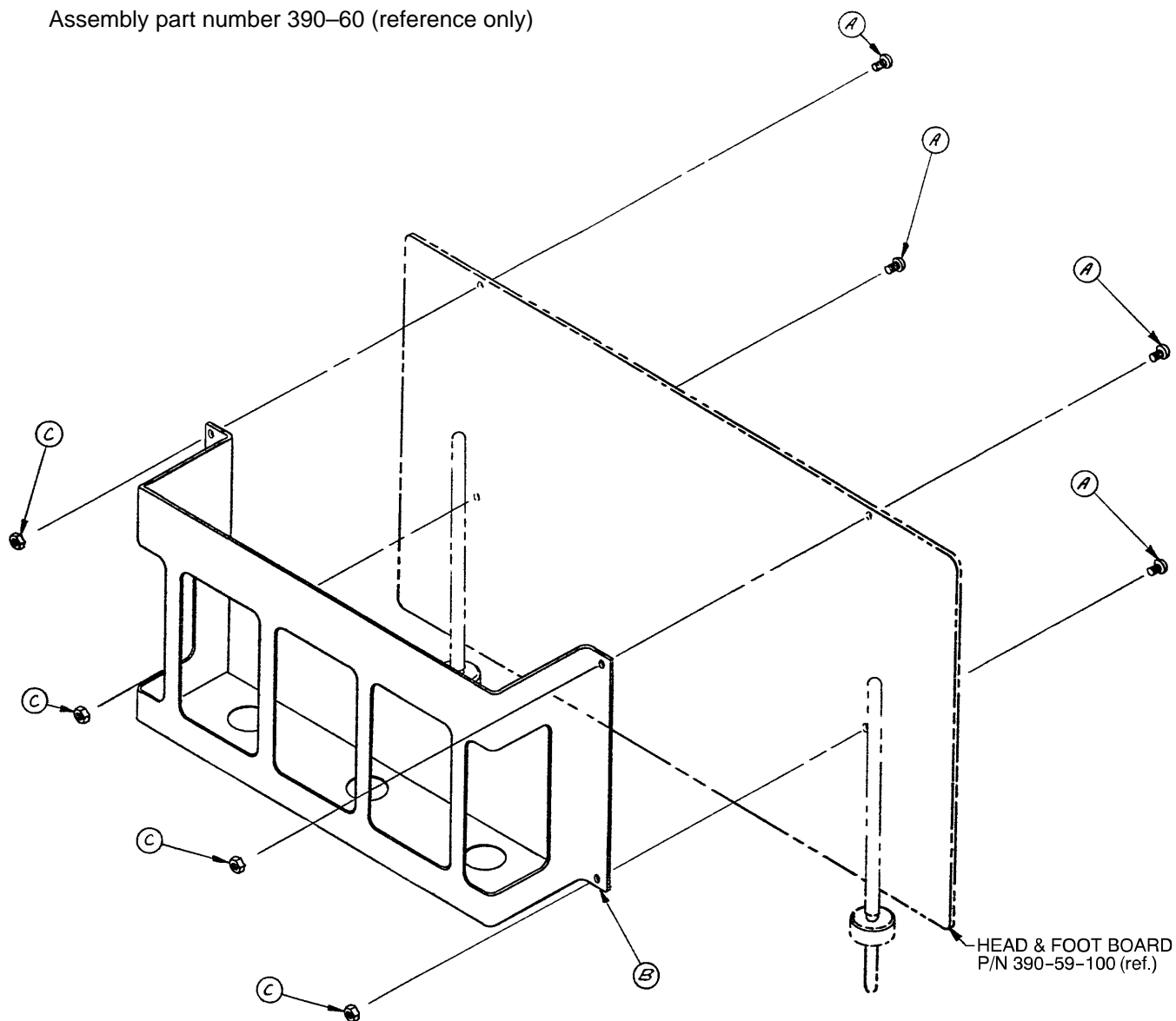
Assembly part number 390-59 (reference only)



Item	Part No.	Part Name	Qty.
A	390-59-1	Head/Foot Board	1
B	42-6	Collar	2
C	21-16	Set Screw	2

# 390-60-100 Chartholder Assembly

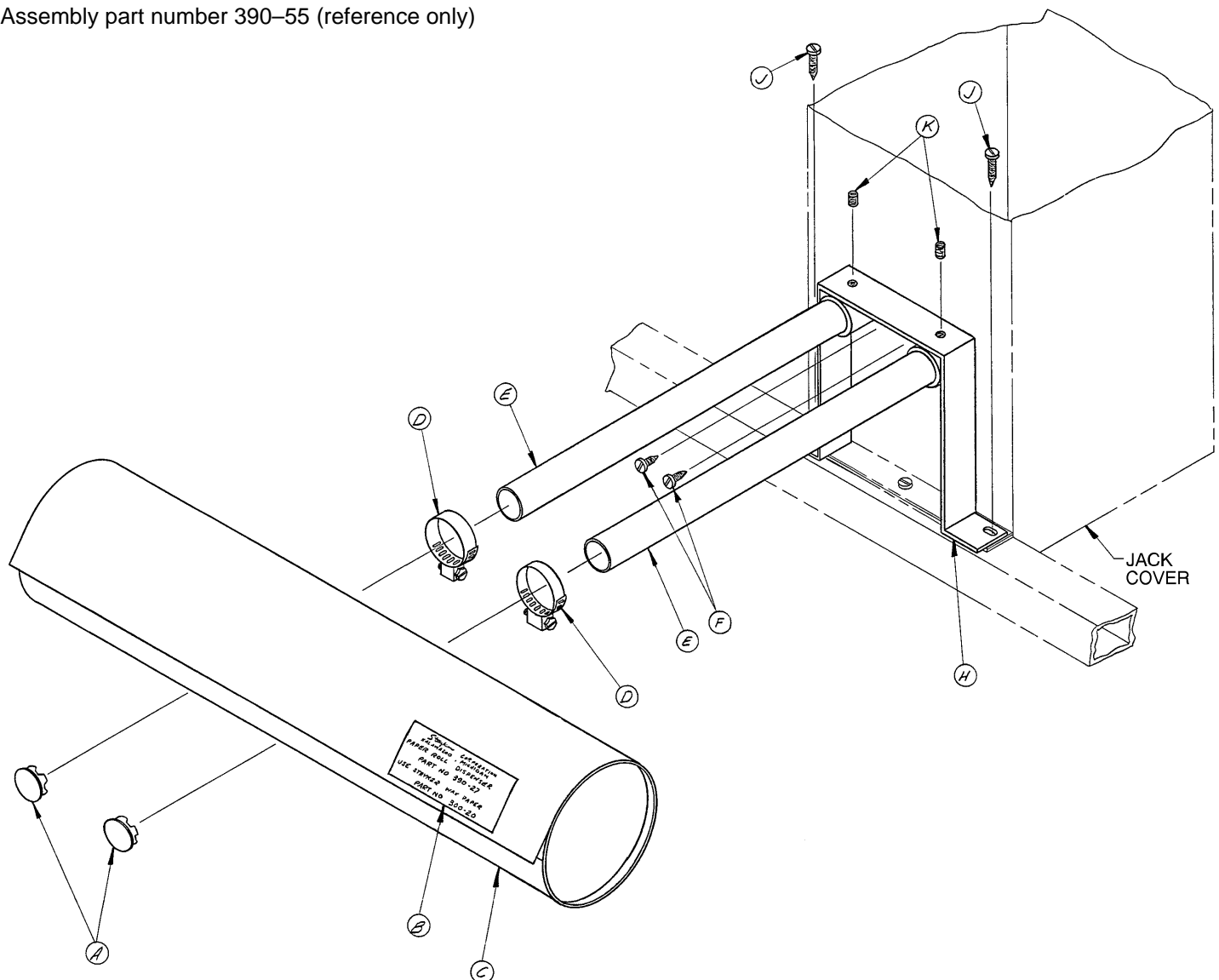
Assembly part number 390-60 (reference only)



Item	Part No.	Part Name	Qty.
A	2-18	Rd. Hd. Mach. Screw	4
B	390-49-7	Chart Holder	1
C	16-3	Fiberlock Nut	4

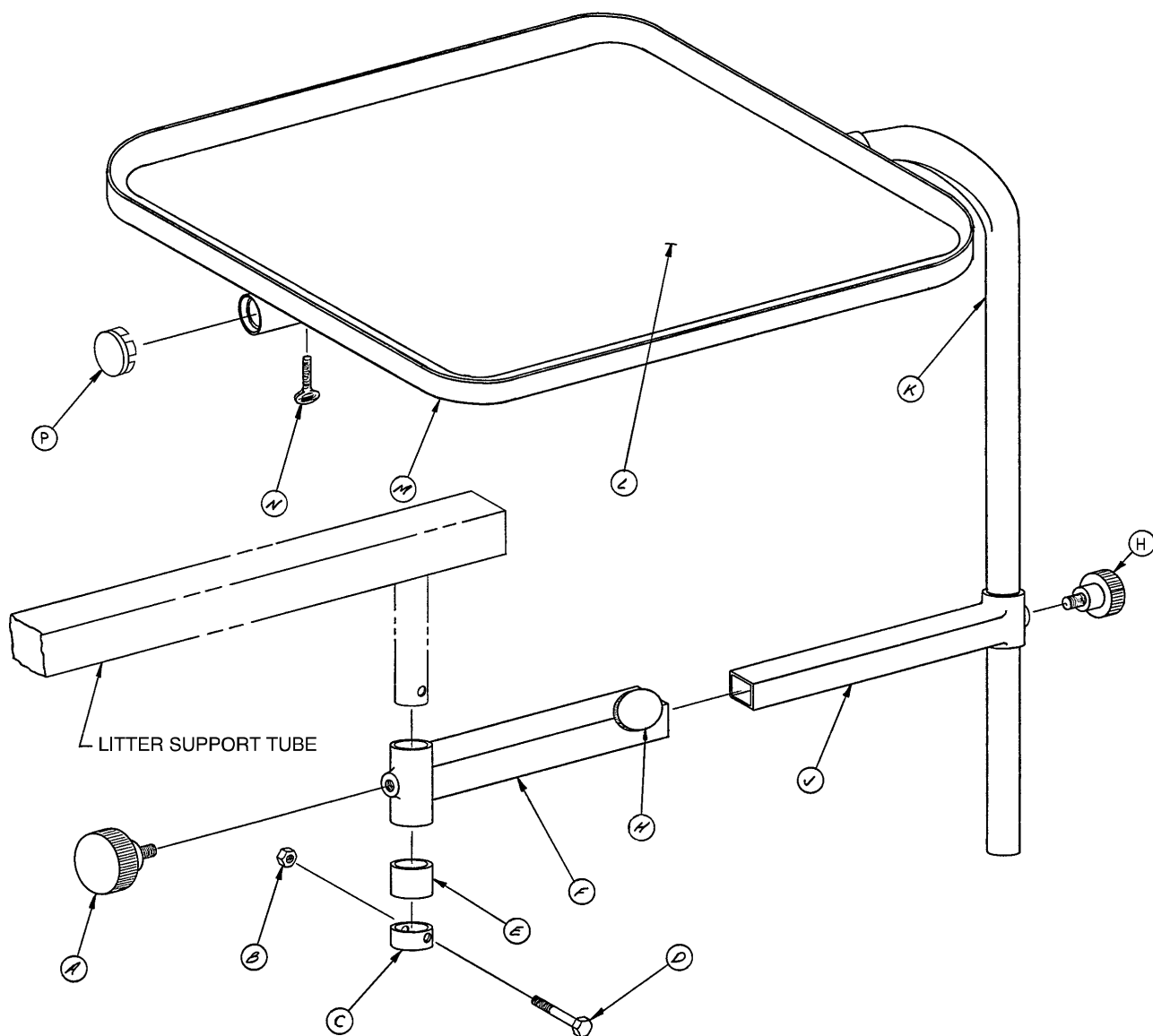
# 390-55-100 Paper Roll Dispenser Assembly

Assembly part number 390-55 (reference only)



Item	Part No.	Part Name	Qty.
A	37-2	Hole Plug	2
B	390-27-9	Label	1
C	390-27-1	Dispenser	1
D	38-15	Clamp	2
E	390-53-1	Mounting Tube	2
F	23-23	Sheet Metal Screw	2
H	390-53-2	Hat Section Assembly	1
J	23-13	Sheet Metal Screw	2
K	21-45	Set Screw	2
L	300-20	Waxed Paper Roll (not shown)	1

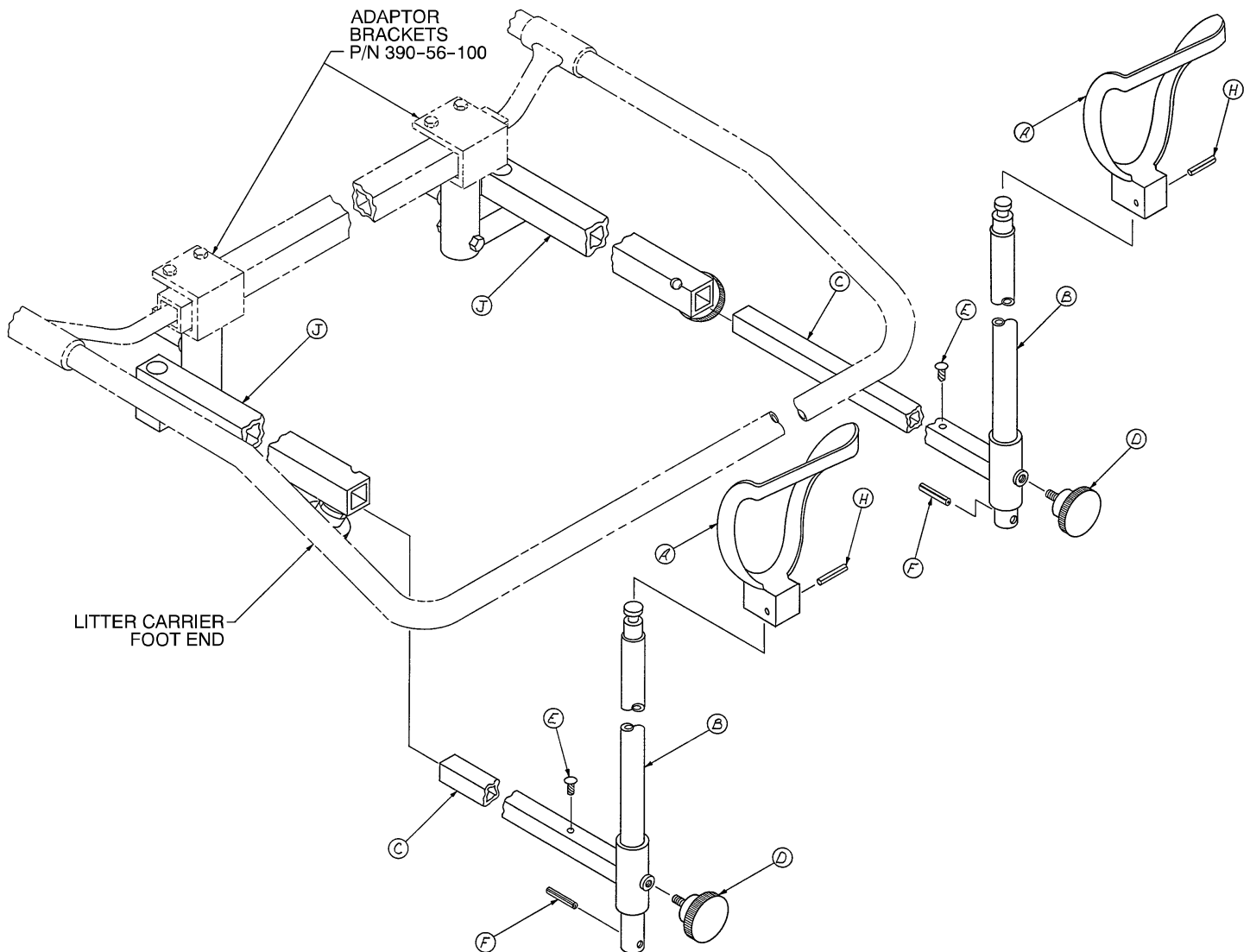
# 390-43 Instrument Tray Assembly



Item	Part No.	Part Name	Qty.
A	24-11	Plastic Knob	1
B	16-5	Conelock Hex Nut	1
C	350-2-24	Collar	1
D	3-5	Hex Hd. Cap Screw	1
E	390-11-20	Spacer	1
F	390-11-8	Swivel Tube	1
H	24-10	Plastic Knob	2
J	390-11-6	Extension Tube Assembly	1
K	1310-2-5	Tray Holder Tube	1
L	1310-2-13	Tray	1
M	1310-2-8	Tray Frame	1
N	24-3	Thumb Screw	1
P	37-2	Plug	1

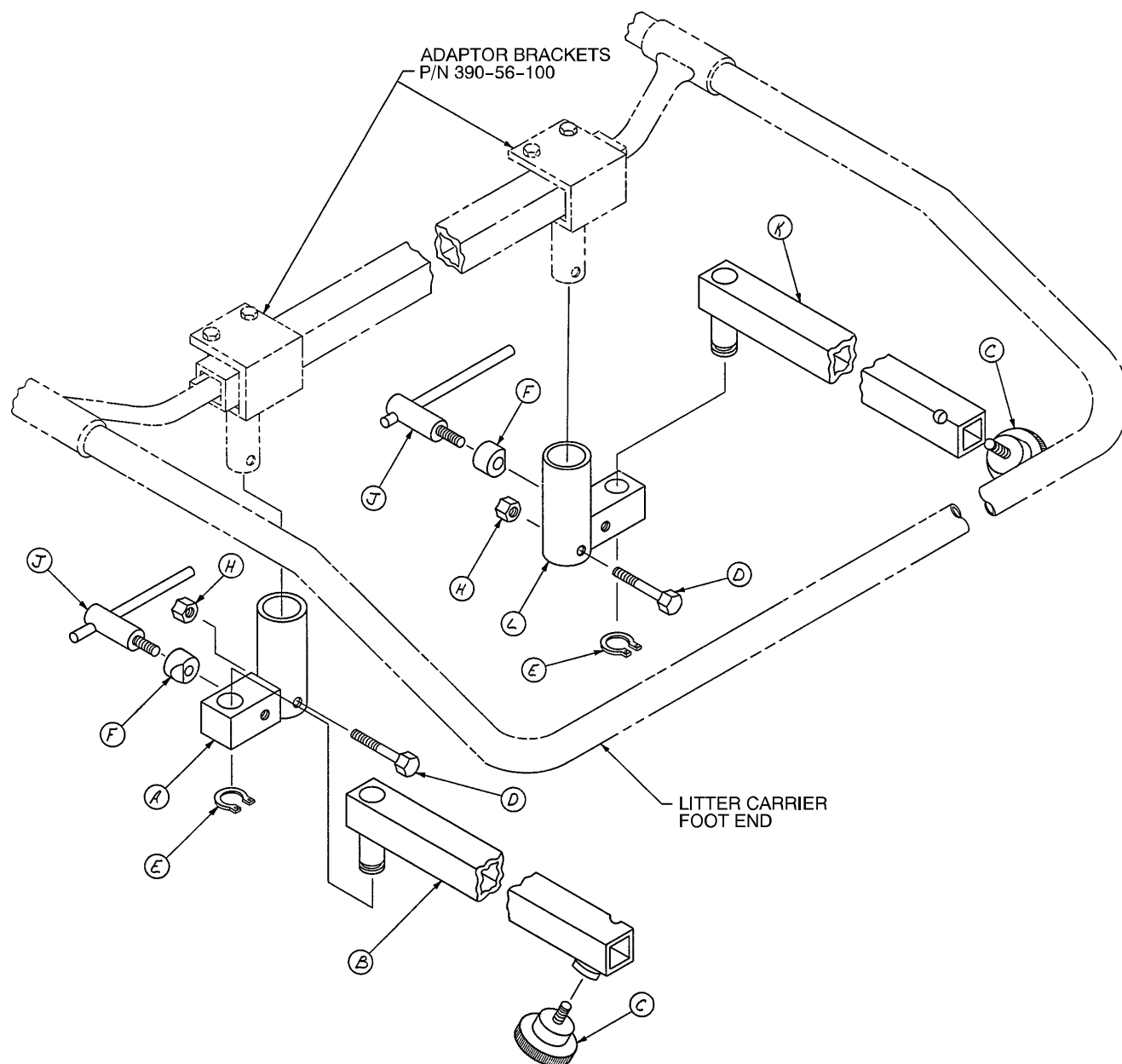


# 390-20 Heel Stirrups Assembly



Item	Part No.	Part Name	Qty.
A	390-20-13	Stirrup	2
B	390-20-9	Stirrup Holder Assembly	2
C	390-20-5	Extension Tube	2
D	24-11	Plastic Knob	2
E	22-8	Drive Screw	2
F	26-7	Roll Pin	2
H	26-43	Roll Pin	2
J	(page 113)	Mounting Bracket Assembly	1

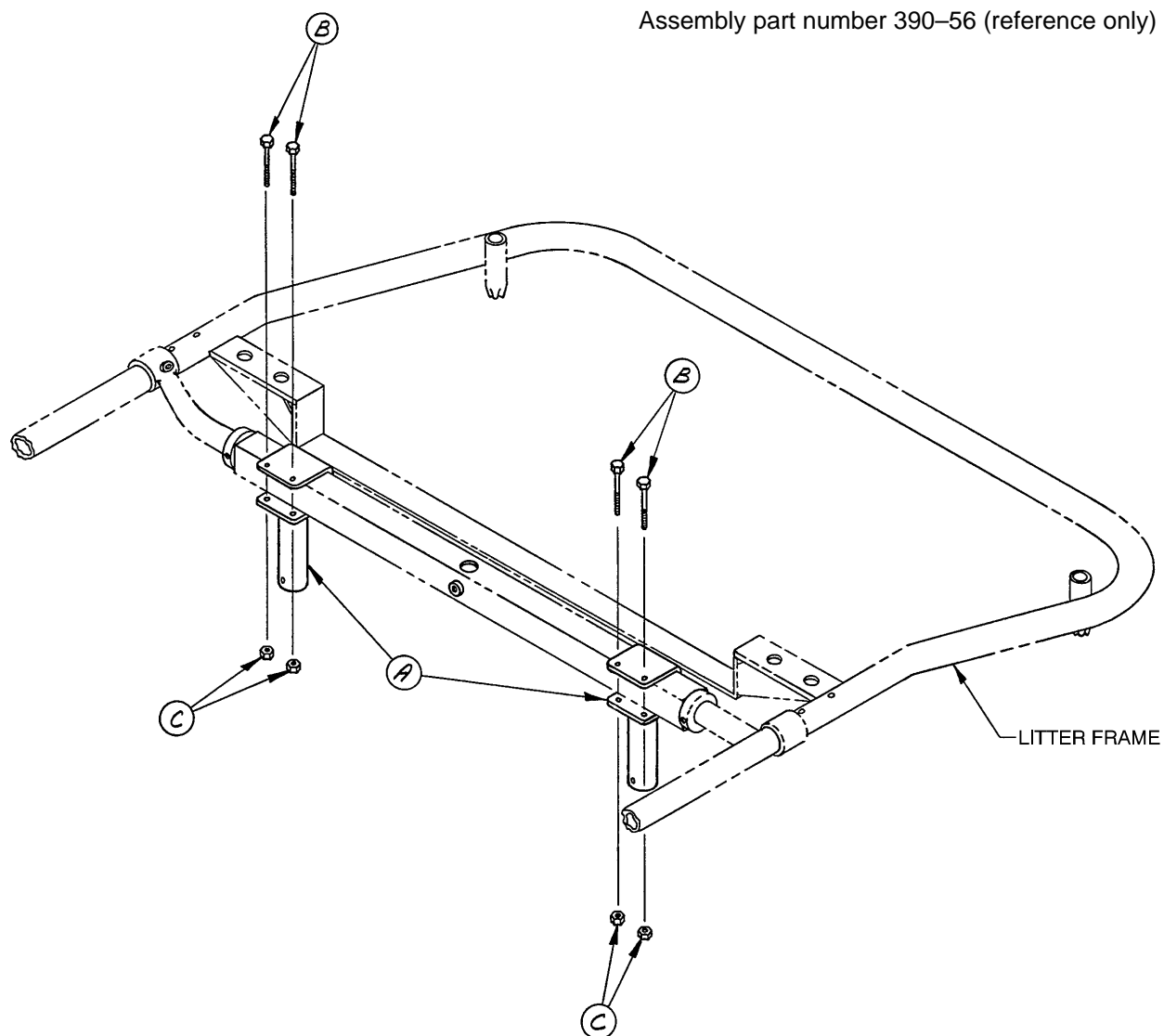
# 390-20-50 Heel Stirrup Mounting Bracket Assembly



Item	Part No.	Part Name	Qty.
A	390-20-14	Lock Block Ass'y, Right	1
B	390-20-16	Right Support Tube	1
C	24-11	Plastic Knob	2
D	3-5	Hex Hd. Cap Screw	2
E	28-3	Retaining Ring	2
F	650-2-77	Wedge Lock	2
H	16-5	Conelock Nut	2
J	650-2-32	Lock Screw Assembly	2
K	390-20-17	Left Support Tube	1
L	390-20-15	Lock Block Ass'y, Left	1

# 390-56-100 Accessory Adaptor Bracket Assembly

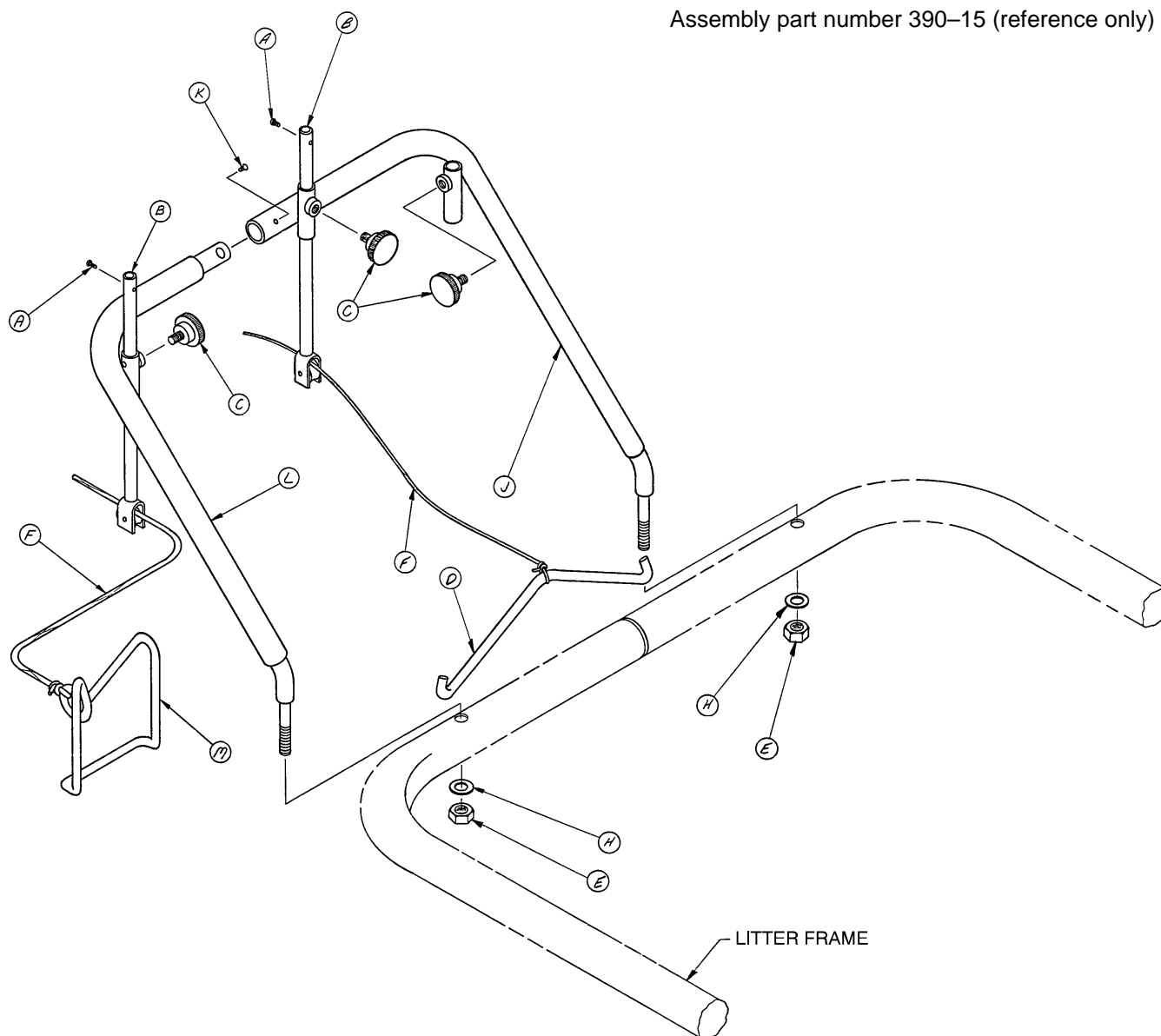
Assembly part number 390-56 (reference only)



Item	Part No.	Part Name	Qty.
A	390-56-1	Bracket Assembly	2
B	3-17	Hex Hd. Cap Screw	4
C	16-6	Kep Hex Nut	4

# Cervical Traction Assembly

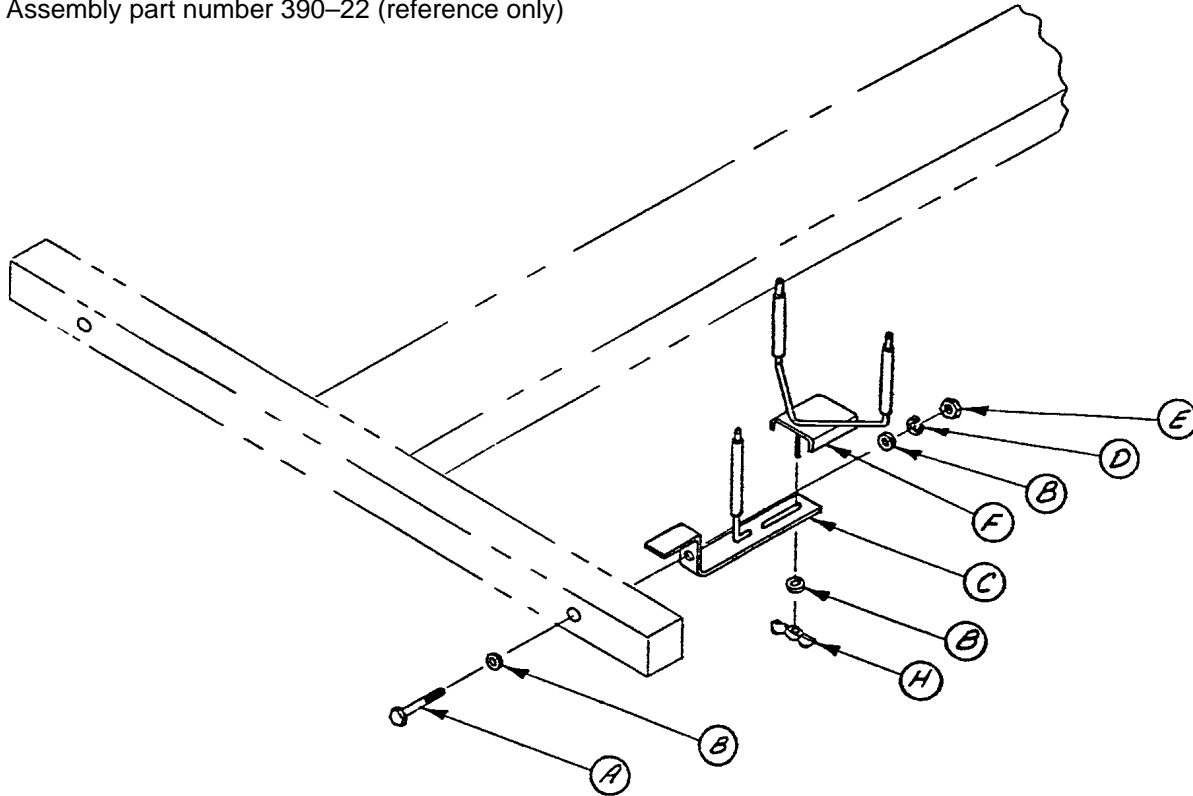
Assembly part number 390-15 (reference only)



Item	Part No.	Part Name	Qty.
A	2-6	Rd. Hd. Mach. Screw	2
B	390-15-10	Pulley Bar & Sheave Ass'y	2
C	24-23	Plastic Knob	3
D	801-2	Spreader Bar	1
E	16-12	Flexlock Nut	2
F	41-1	Traction Rope	1
H	11-4	Washer	2
J	390-15-14	Large Support Tube Ass'y	1
K	22-8	Drive Screw	1
L	390-15-15	Small Support Tube Ass'y	1
M	230-6	Wire Foot Spreader	1

# Drainage Bottle Holder Assembly

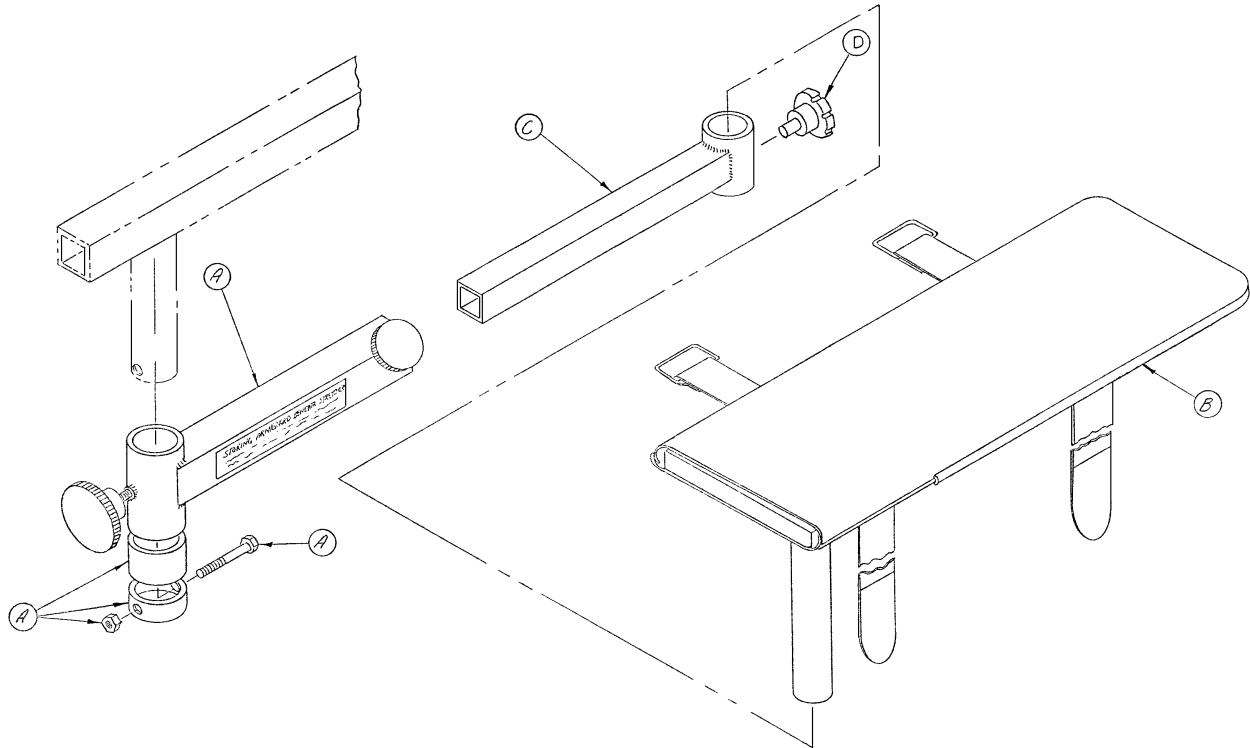
Assembly part number 390-22 (reference only)



Item	Part No.	Part Name	Qty.
A	3-23	Hex Hd. Cap Screw	1
B	11-2	Flat Washer	3
C	390-22-1	Support Bracket & Tube Ass'y	1
D	12-12	Lock Washer	1
E	15-5	Hex Nut	1
F	390-22-6	Support & Tubing Assembly	1
H	19-2	Wing Nut	1

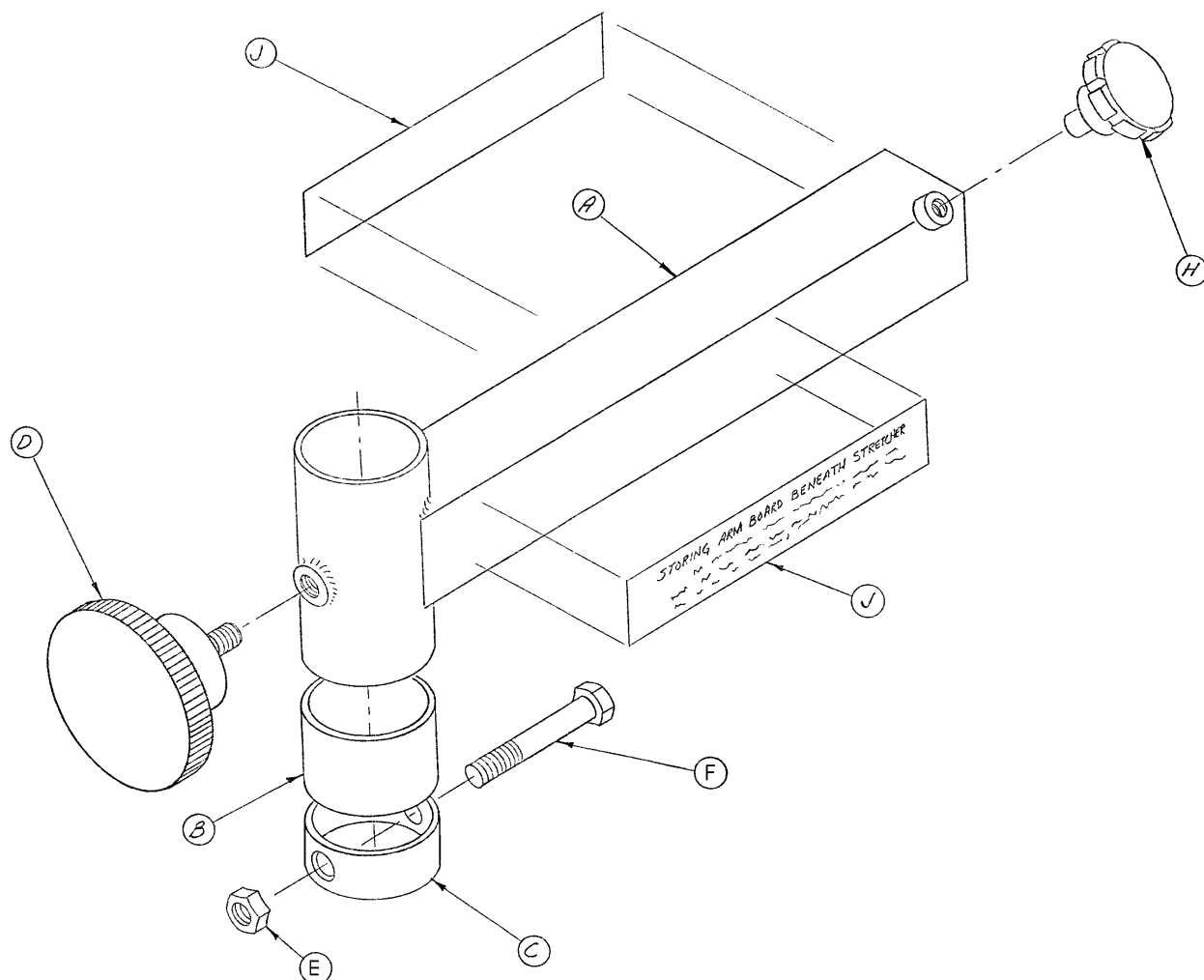
## 390-11 Armboard and Support Tube Assembly

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Item	Part No.	Part Name	Qty.
A	(page 118)	Swivel Tube Assembly	1
B	(page 119)	Armboard Assembly	1
C	390-11-6	Extension Tube	1
D	24-53	Fluted Knob	1

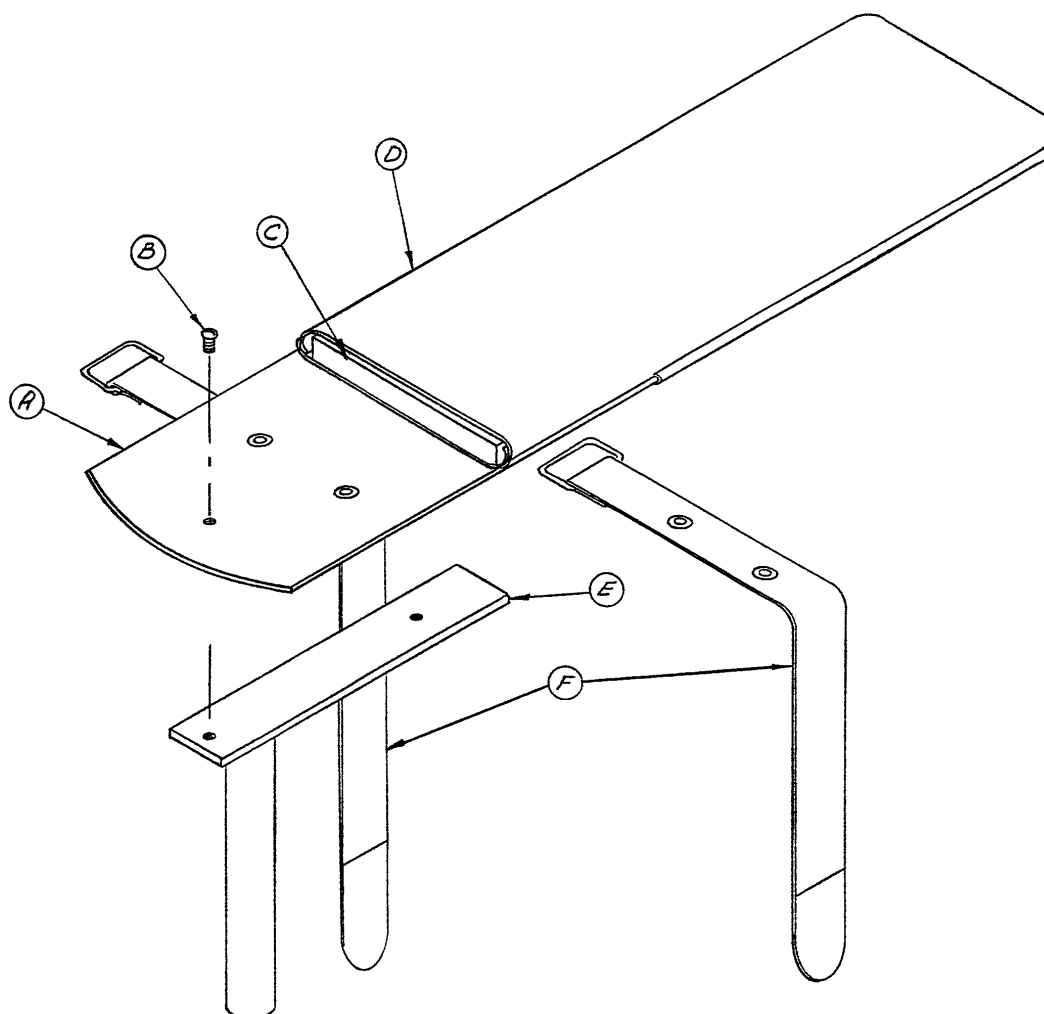
# 390-11-50 Armboard Swivel Tube Assembly



Item	Part No.	Part Name	Qty.
A	390-11-8	Swivel Tube	2
B	390-11-20	Spacer	2
C	350-2-24	Collar	2
D	24-11	Plastic Knob, Large	2
E	16-5	Hex Nut	2
F	3-5	Hex Hd. Cap Screw	2
H	24-53	Fluted Knob	2
J	390-11-14	Storage Label	4

## 390-11-51 Armboard Assembly

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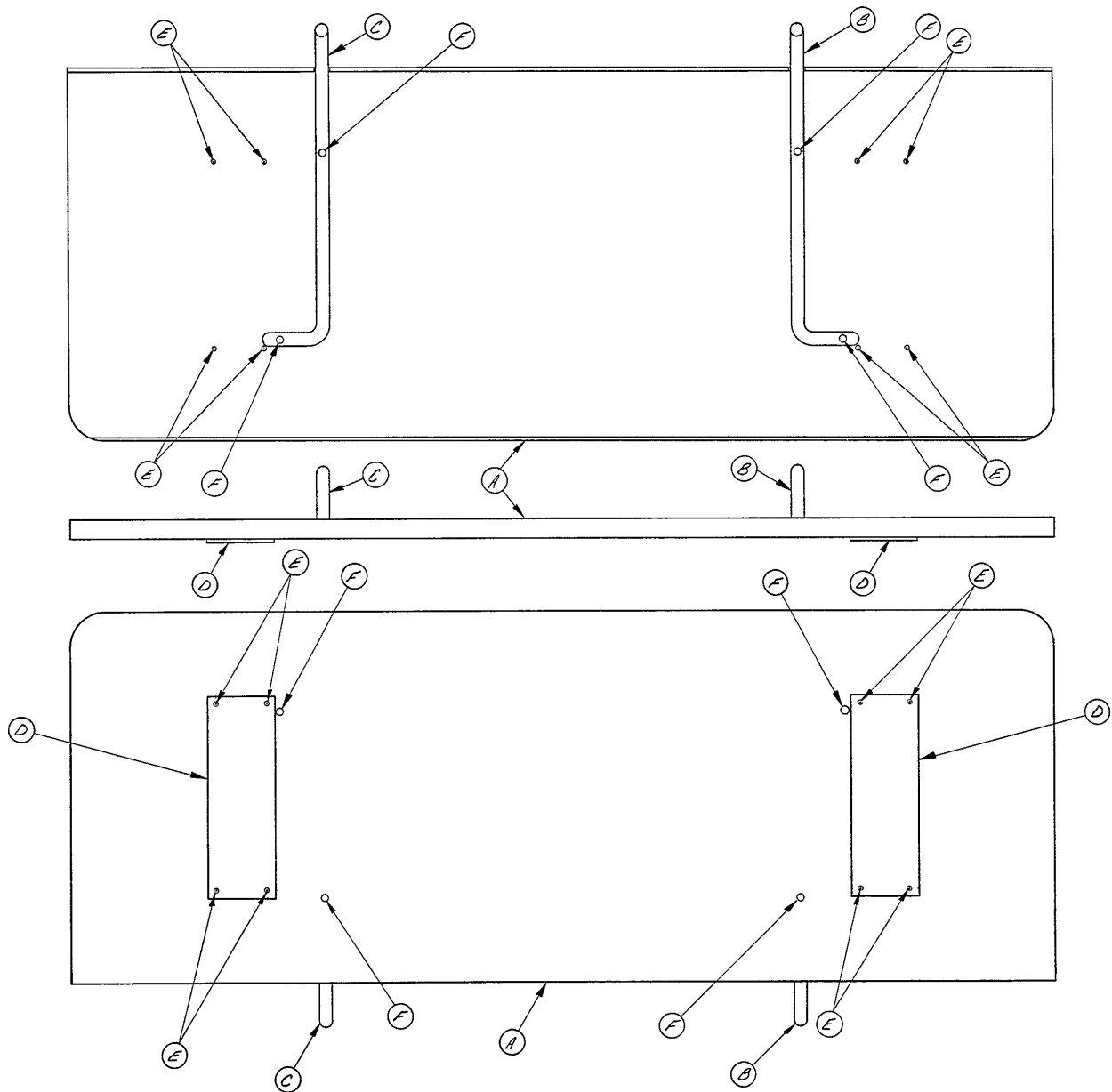


Item	Part No.	Part Name	Qty.
A	390-11-4	Arm Holder Assembly	1
B	2-16	Rd. Hd. Mach. Screw	2
C	390-11-12	Foam Pad	1
D	390-11-13	Arm Board Cover	1
E	390-11-1	Arm Support	1
F	390-11-10	Arm Band Assembly	2



# Padded Foot Extension Assembly

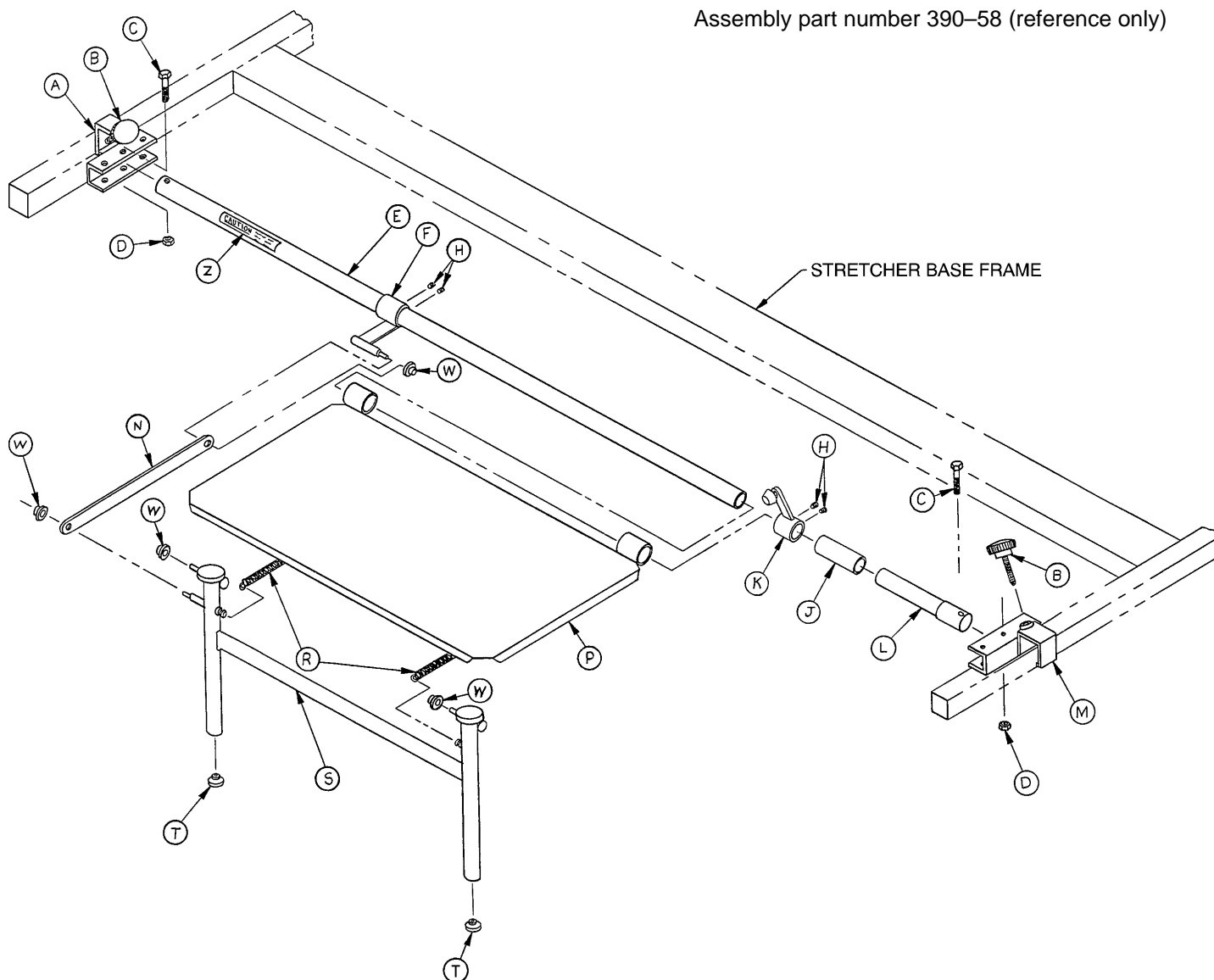
Assembly part number 393-14 (reference only)



Item	Part No.	Part Name	Qty.
A	393-12-12	Extension Board	1
B	393-12-3	Extension Bar, Right	1
C	393-12-4	Extension Bar, Left	1
D	7900-1-102	Velcro Pile	2
E	25-35	Pop Rivet	8
F	25-7	Rivet	4
H	393-14-1	Pad & Cover Ass'y (not shown)	1

# 390-58-100 Folddown Step Board Assembly

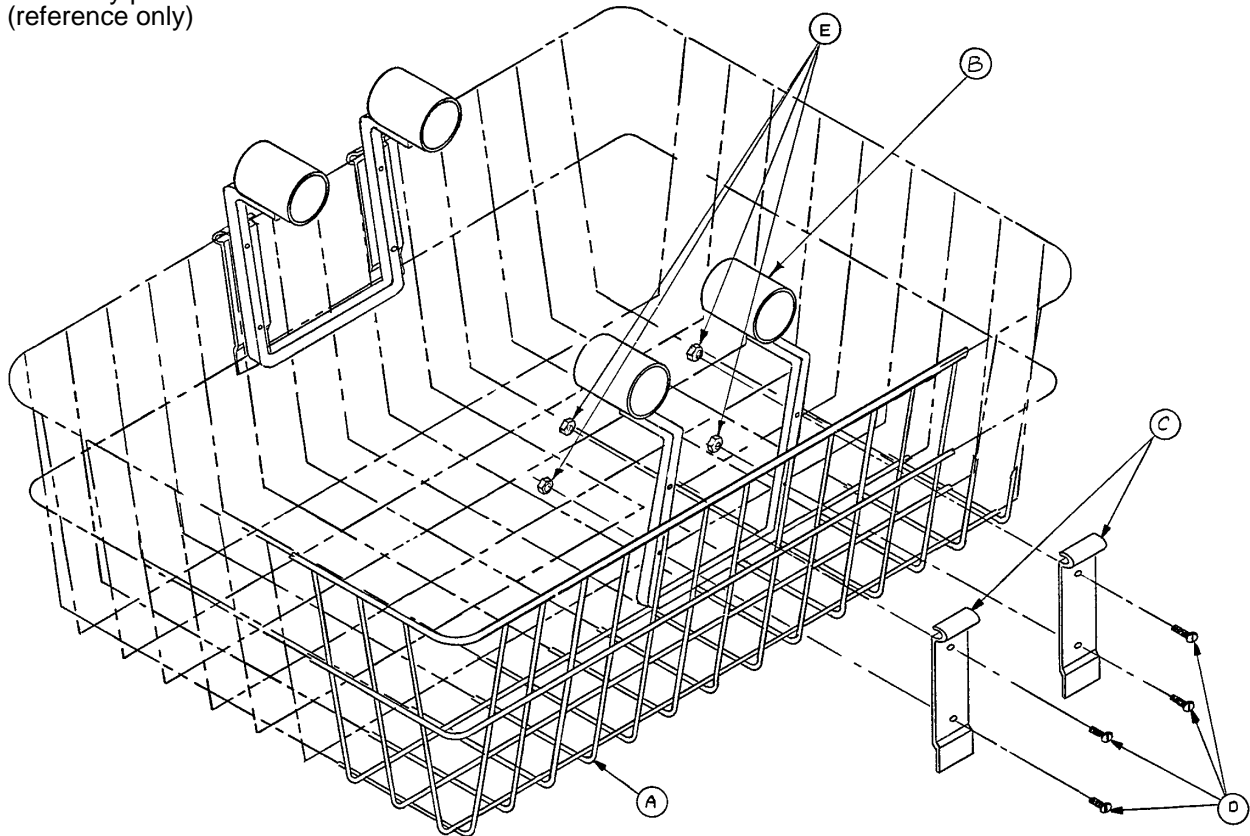
Assembly part number 390-58 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390-58-1	Caster Tube Mount, Foot	1	L	390-58-46	Pivot Bar	1
B	24-26	Knob	2	M	390-58-13	Caster Tube Mount, Head	1
C	3-17	Hex Hd. Cap Screw	2	N	390-58-29	Linkage	1
D	16-6	Hex Kep Nut	2	P	390-58-30	Platform Assembly	1
E	390-58-5	Mounting Tube	1	R	38-46	Extension Spring	2
F	390-58-27	Linkage Pivot Assembly	1	S	390-58-35	Leg Assembly	1
H	21-25	Set Screw	4	T	37-12	Hole Plug	2
J	390-58-45	Sleeve	1	W	17-3	Drive Nut	4
K	390-58-44	Adjustable Stop Assembly	1	Z	390-58-6	Label	1

# 390-5-100 Storage Basket Ass'y – Hand Control Base

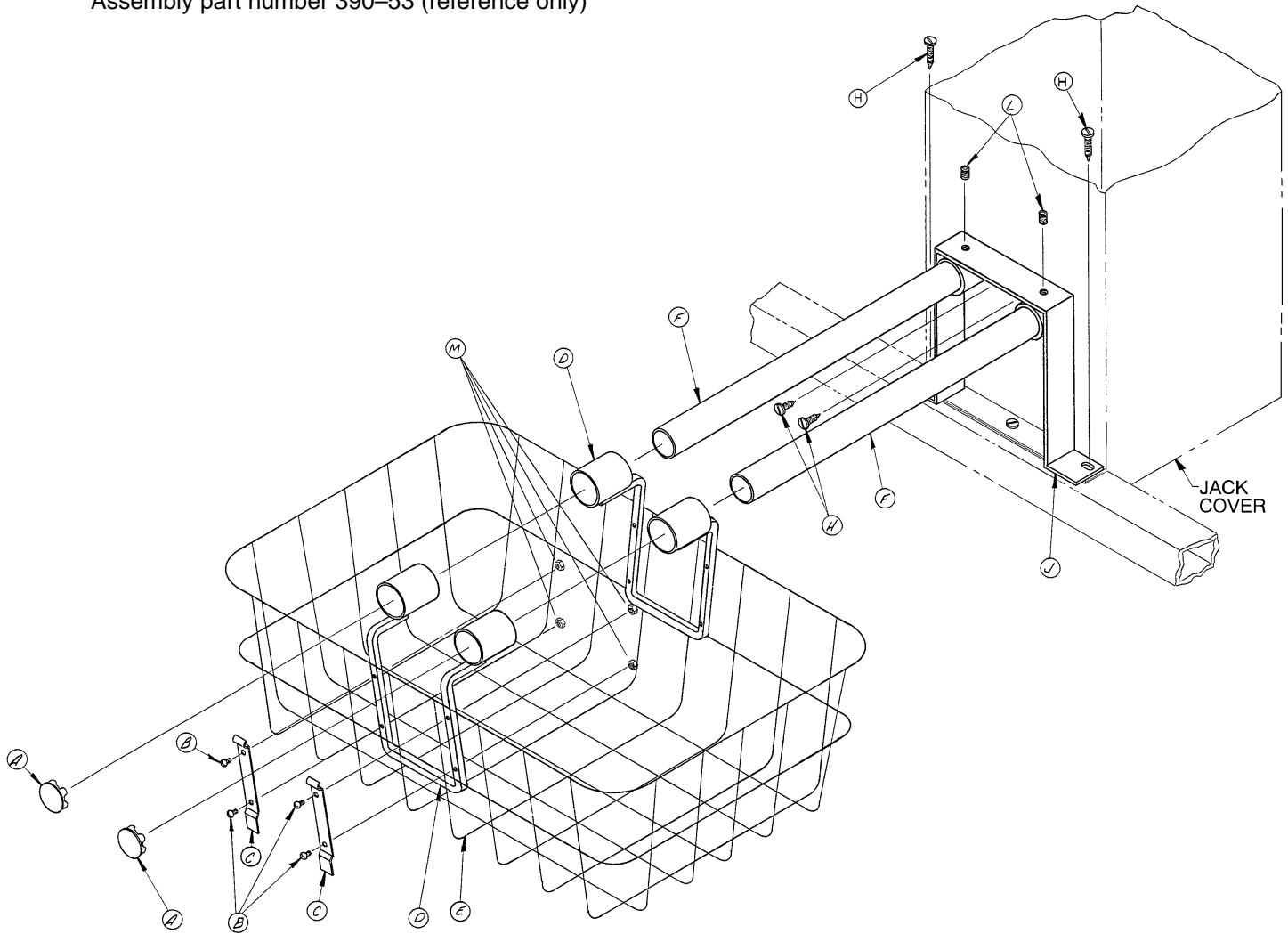
Assembly part number 390-5  
(reference only)



Item	Part No.	Part Name	Qty.
A	390-5-2	Basket	1
B	390-5-8	Basket Support Assembly	2
C	390-5-7	Basket Clip	4
D	2-67	Machine Screw	8
E	16-23	Fiberlock Nut	8

# 390-53-100 Storage Basket Ass'y – Foot Control Base

Assembly part number 390-53 (reference only)



Item	Part No.	Part Name	Qty.
A	37-2	Hole Plug	2
B	2-67	Rd. Hd. Mach. Screw	8
C	390-5-7	Basket Clip	4
D	390-5-8	Basket Support Assembly	2
E	390-5-2	Basket	1
F	390-53-1	Mounting Tube	2
H	23-25	Sheet Metal Screw	4
J	390-53-2	Hat Section Assembly	1
L	21-45	Set Screw	2
M	16-23	Fiberlock Nut	8

# Replacement Parts and Kits

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## REPLACEMENT PARTS AND KITS

### **HYDRAULIC JACKS**

### **PART NUMBER**

Standard Height (16"), Control End, Foot Control Jack . . . . .	390-80
Standard Height (16"), Non-Control End, Foot Control Jack . . . . .	390-79
Standard Height (16"), Hand Control Jack (Both Ends) . . . . .	390-90
Low Height (14"), Control End, Foot Control Jack . . . . .	921-38
Low Height (14"), Non-Control End, Foot Control Jack . . . . .	921-39
Low Height (14"), Hand Control Jack (Both Ends) . . . . .	921-40
Extra High (21"), Hand Control Jack (Both Ends) . . . . .	390-91
Extra High (21"), Control End, Foot/Push Button Control Jack . . . . .	921-41
Old Style Extra High (21"), Hand Control Jack (Both Ends) . . . . .	390-1-39
Replacement Valve (Used on all Jacks with Hoses) . . . . .	962-1-152
Replacement Jack Seal Kit . . . . .	390-2-183

### **CASTERS/WHEELS**

### **PART NUMBER**

Caster Replacement Kit (1 Caster) . . . . .	715-259-100
Caster Replacement Kit (4 Casters) . . . . .	715-259-400
Old Style Carpet Caster Replacement Kit (4 Casters) . . . . .	946-42-100
Old Style Caster Nut . . . . .	921-1-25
Old Style Conductive Caster Bearing . . . . .	390-1-274
Old Style Carpet Caster Bearing . . . . .	390-1-290

### **OPTIONAL EQUIPMENT**

### **PART NUMBER**

Paper Roll Dispenser (Hand Control Base) . . . . .	390-27-100
Paper Roll Dispenser (Foot Control Base) . . . . .	390-55-100
Paper Roll . . . . .	300-20
Wire Basket (Hand Control Base) . . . . .	390-5-100
Wire Basket (Foot Control Base) . . . . .	390-53-100
Swing Siderail Cover Set . . . . .	390-7-100
Arm Board . . . . .	390-11
Heel Stirrups . . . . .	390-20
Removable Standard I.V. Pole . . . . .	390-25
Permanent Folding I.V. Pole . . . . .	921-36-50
Permanent Folding I.V. Pole . . . . .	1000-50
Old Style Bolt-On I.V. Holder (with Rod) . . . . .	393-5

# Replacement Parts and Kits

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## REPLACEMENT PARTS AND KITS (CONTINUED)

<b><u>OPTIONAL EQUIPMENT (CONTINUED)</u></b>	<b><u>PART NUMBER</u></b>
Old Style Bolt-On I.V. Holder (Holder Only) . . . . .	393-5-3
Accessory Adaptor Bracket Set . . . . .	390-56-100
Defibrillator Tray . . . . .	390-57
Folddown Step Board . . . . .	390-58-100
Head and Foot Board . . . . .	390-59-100
Chart Holder . . . . .	390-60-100
5Th Wheel Steering . . . . .	390-1-400
One Piece, 76" Long, Buckle Style Body Restraint . . . . .	125-12
Two Piece, 76" Long, Buckle Style Body Restraint . . . . .	460-649
Two Piece, 53" Long, Velcro Style Body Restraint . . . . .	390-19
Two Piece, 4" Wide Hook and Buckle Strap . . . . .	460-615
Two Piece, 8" Wide Hook and Buckle Strap . . . . .	460-615-20
Wrist Restraints . . . . .	946-44
Ankle Restraints . . . . .	946-43
Storage Tray, Foot Control (w/o 5Th Wheel) . . . . .	390-51-100
Storage Tray, Foot Control (with 5Th Wheel) . . . . .	390-64-100
Storage Tray, Hand Control (w/o 5Th Wheel) . . . . .	390-65-100
Storage Tray, Hand Control (with 5Th Wheel) . . . . .	390-66-100
"D" Size Oxygen Bottle Holder . . . . .	390-6-1
"E" Size Oxygen Bottle Holder (Hand Control Base) . . . . .	390-8-100
"E" Size Oxygen Bottle Holder (Foot Control Base) . . . . .	390-52-100
"E" Size Oxygen Bottle Holder, Tray Mounted . . . . .	390-68-100
Litter Bumper Kit . . . . .	390-38-100

<b><u>SIDERAILS</u></b>	<b><u>PART NUMBER</u></b>
Folddown Siderail Latch/Spindle Upgrade Kit . . . . .	399-31-150
Folddown Siderail Bottom Rail Kit . . . . .	399-31-250
Folddown Siderail Replacement Kit (Complete Left & Right Rails) . . . . .	399-31-400
Siderail Stop and Latch Kit (Square) . . . . .	390-20-54
Siderail Clamp and Block Kit (Round) . . . . .	391-100-53
1/3 Swing Siderail . . . . .	399-21-100
3/4 Swing Siderail . . . . .	399-22-100
Full Swing Siderail . . . . .	399-23-100
Extra-High Swing Siderail . . . . .	921-37-100
Drop Down Siderail, Rt. & Lt. . . . .	399-16-1 & 2

# Replacement Parts and Kits

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## REPLACEMENT PARTS AND KITS (CONTINUED)

<b><u>COMPLETE LITTERS</u></b>	<b><u>PART NUMBER</u></b>
Aluminum Crank Fowler Litter (Head End Crank) .....	378-24-100
Aluminum Manual Fowler Litter .....	381-24-100
Fiberresin Manual Fowler Litter .....	921-20-12

<b><u>LITTER CRANK KITS</u></b>	<b><u>PART NUMBER</u></b>
Old Style Head End Fowler Crank .....	378-24-50
Head End Fowler Crank .....	378-24-60
Foot End Fowler Crank .....	373-29-6

<b><u>MATTRESSES</u></b>	<b><u>PART NUMBER</u></b>
2" 960 Mattress .....	960-1-46
4" 960 Mattress .....	960-26
2" 962 Mattress .....	962-1-42
4" 962 Mattress .....	962-26
2" Low Friction Mattress (24" Wide) .....	1059-224-140
4" Low Friction Mattress (24" Wide) .....	1059-424-140
2" Low Friction Mattress (29" Wide) .....	1059-229-140
4" Low Friction Mattress (29" Wide) .....	1059-429-140

## NOTE

The parts and kits listed on this and the previous two pages are all currently available for purchase. Not all parts identified on the assembly drawing pages in this manual are individually available for purchase. Please call Stryker Customer Service at 1-800-327-0770 for availability and pricing.



6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770